

4

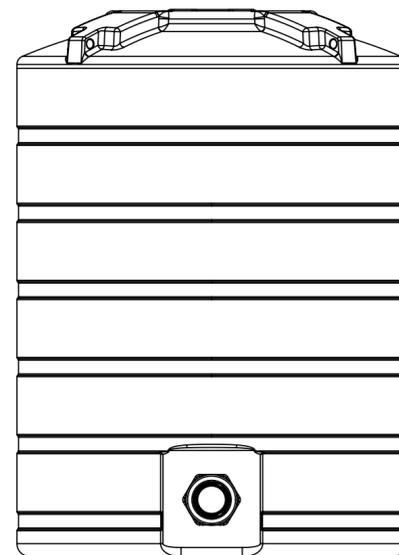
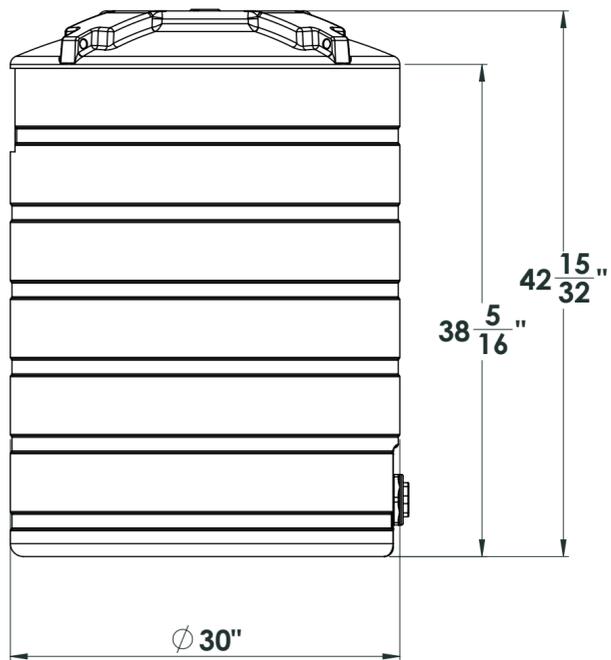
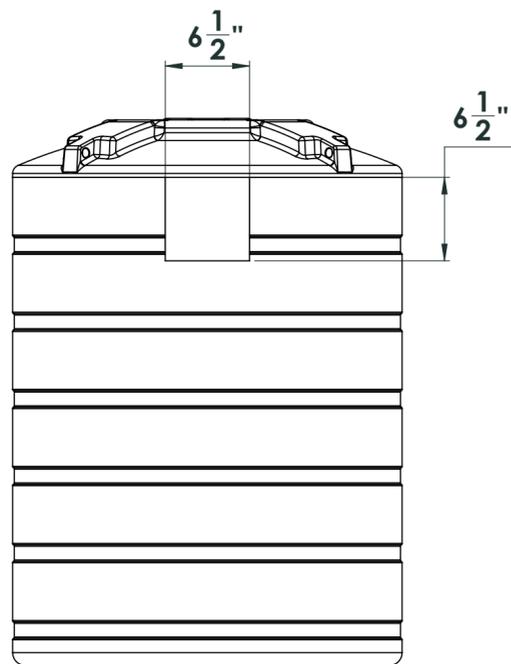
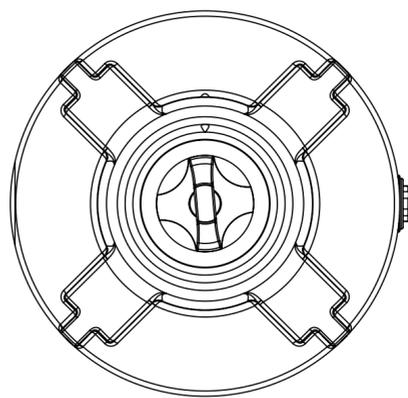
3

2

1

8 inch lid

2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|----------------------|-----------|------|----------------|----------------------------------|
| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC |                                  |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
| TOLERANCES:                          |                      | CHECKED   |      |                | THV00100                         |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                | SIZE DWG. NO.                    |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                | REV                              |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | 1                                |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | SCALE: 1:10 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             | FINISH    |      |                |                                  |
| APPLICATION                          | DO NOT SCALE DRAWING |           |      |                |                                  |

4

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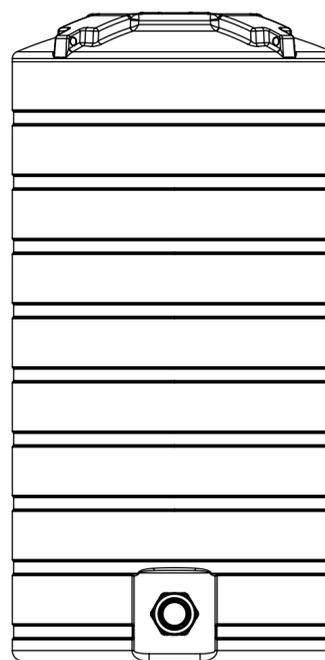
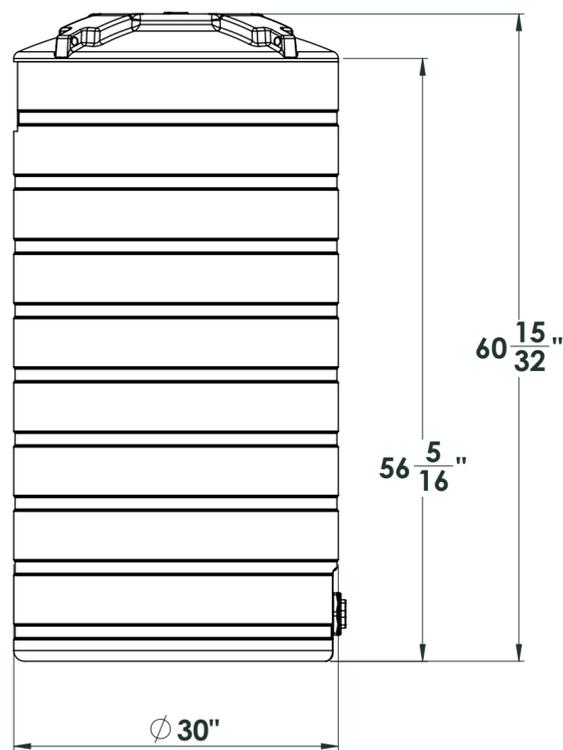
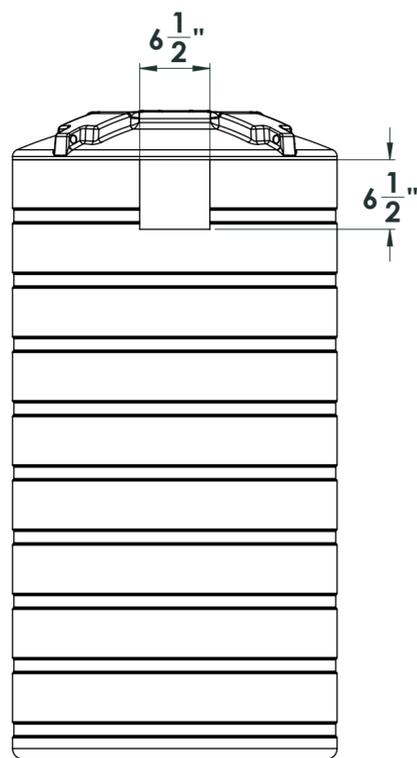
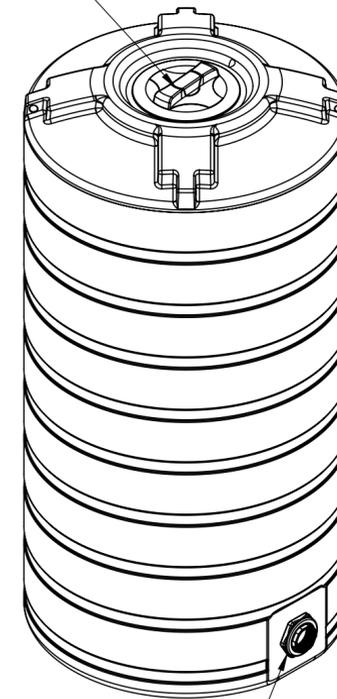
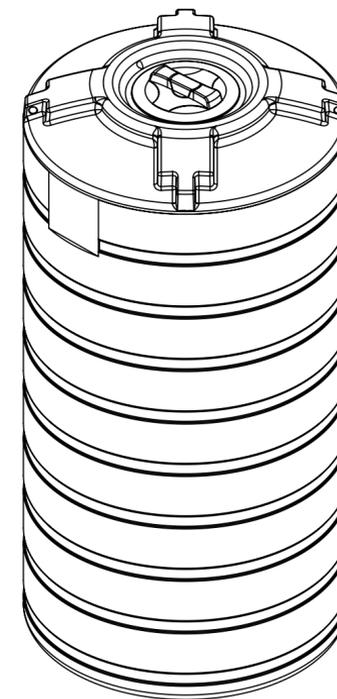
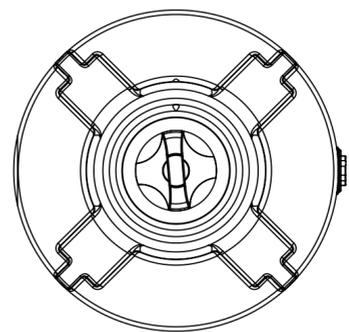
3

2

1

8 inch lid

2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|----------------------|-----------|------|---------------------|
| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC      |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  |                     |
| TOLERANCES:                          |                      | CHECKED   |      | TITLE:              |
| FRACTIONAL ±                         |                      | ENG APPR. |      | THV00150            |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      | Q.A.                |
| TWO PLACE DECIMAL ±                  |                      | COMMENTS: |      | SIZE DWG. NO.       |
| THREE PLACE DECIMAL ±                |                      |           |      | REV                 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             |           |      | 1                   |
| FINISH                               |                      |           |      | SCALE: 1:20 WEIGHT: |
| APPLICATION                          | DO NOT SCALE DRAWING |           |      | SHEET 1 OF 1        |

4

3

2

1

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A

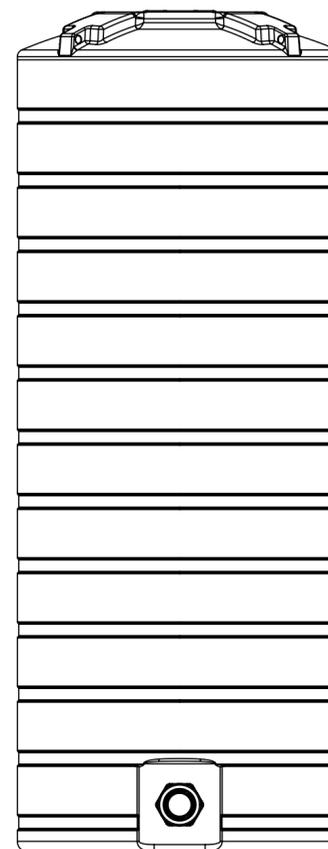
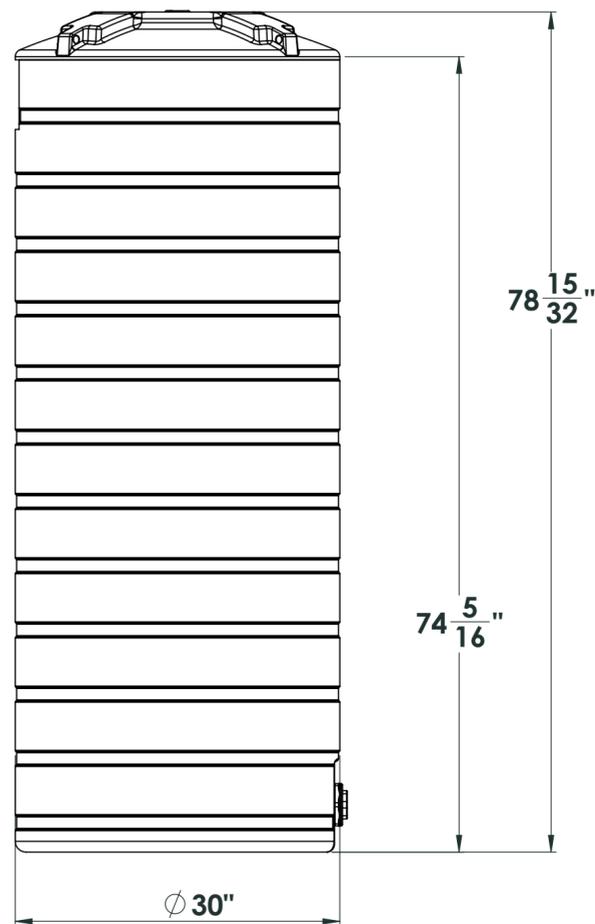
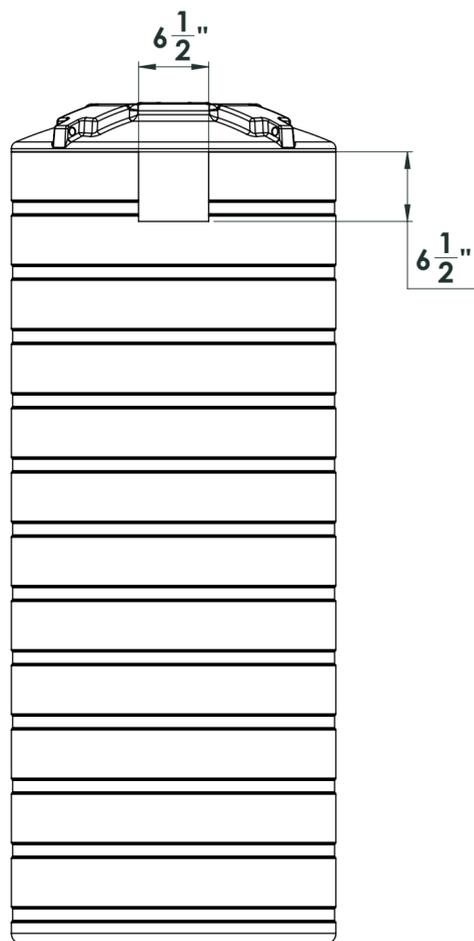
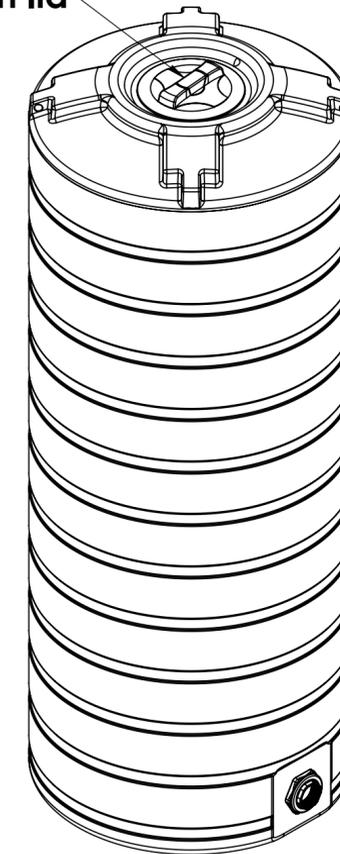
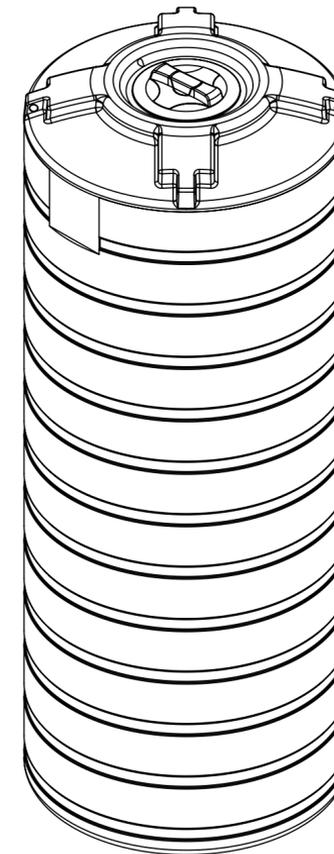
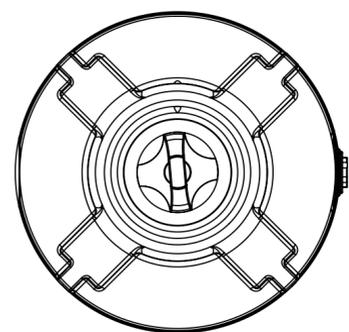
4

3

2

1

8 inch lid



**NOTE: Allow +/- 1.5% Shrinkage**

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| DIMENSIONS ARE IN INCHES             |         | DRAWN                | DNS  |                | 10/31/16 |
| TOLERANCES:                          |         | CHECKED              |      |                | TITLE:   |
| FRACTIONAL ±                         |         | ENG APPR.            |      |                | THV00200 |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.            |      | Q.A.           |          |
| TWO PLACE DECIMAL ±                  |         | COMMENTS:            |      | SCALE: 1:20    |          |
| THREE PLACE DECIMAL ±                |         |                      |      | WEIGHT:        |          |
| INTERPRET GEOMETRIC TOLERANCING PER: |         |                      |      | REV            |          |
| MATERIAL                             |         |                      |      | 1              |          |
| FINISH                               |         |                      |      | SHEET 1 OF 1   |          |
| NEXT ASSY                            | USED ON | APPLICATION          |      |                |          |
|                                      |         | DO NOT SCALE DRAWING |      |                |          |

4

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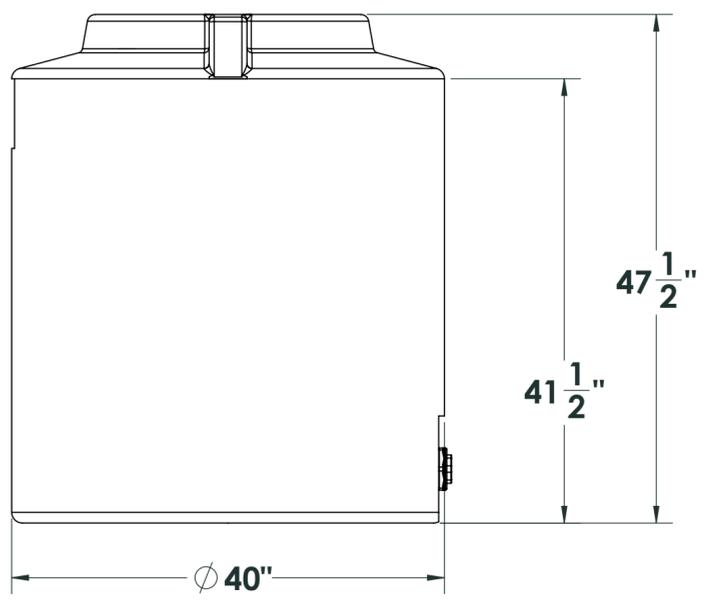
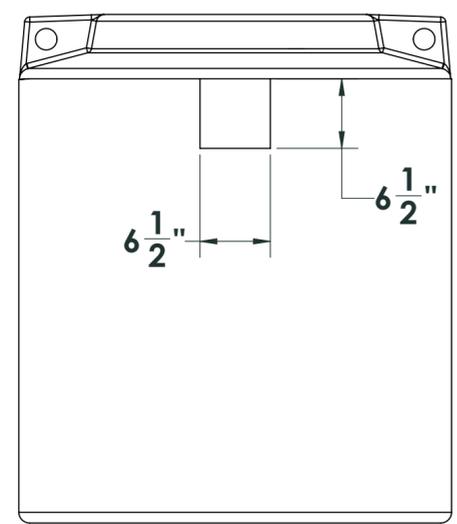
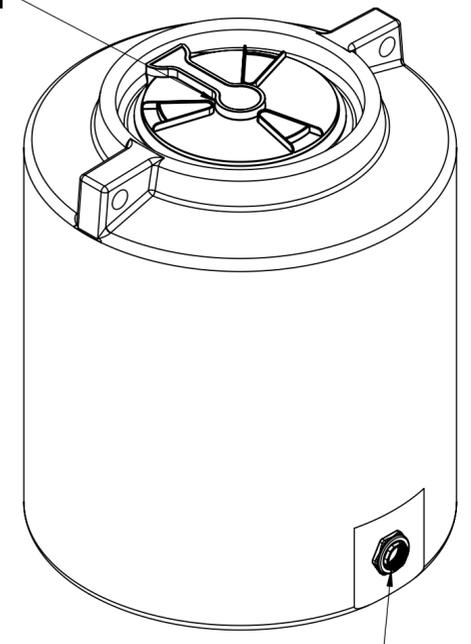
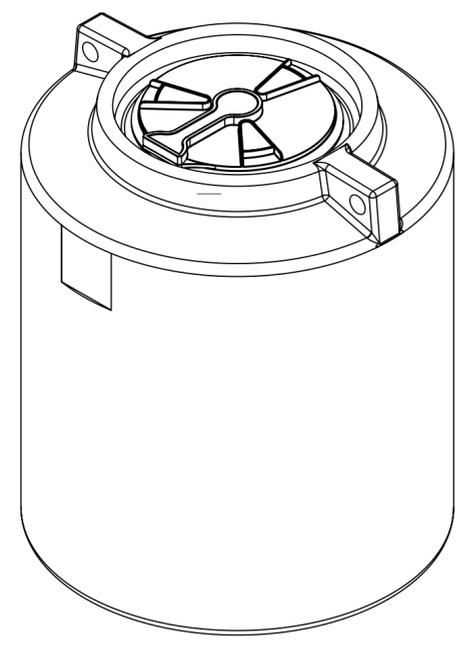
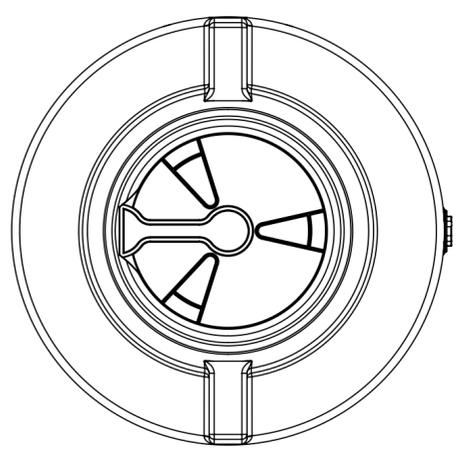
B

A

A

16 inch lid

2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN     | DNS  | 10/31/16              | TITLE:              |
|           |         | TOLERANCES:                          |  | CHECKED   |      |                       | <b>THV00210</b>     |
|           |         | FRACTIONAL ±                         |  | ENG APPR. |      |                       | SIZE DWG. NO.       |
|           |         | ANGULAR: MATCH ± BEND ±              |  | MFG APPR. |      |                       | <b>C</b>            |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.      |      |                       | REV                 |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS: |      |                       | <b>1</b>            |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |           |      |                       | SCALE: 1:16 WEIGHT: |
|           |         | MATERIAL                             |  |           |      |                       | SHEET 1 OF 1        |
|           |         | FINISH                               |  |           |      |                       |                     |
| NEXT ASSY | USED ON | APPLICATION                          |  |           |      |                       |                     |
|           |         | DO NOT SCALE DRAWING                 |  |           |      |                       |                     |

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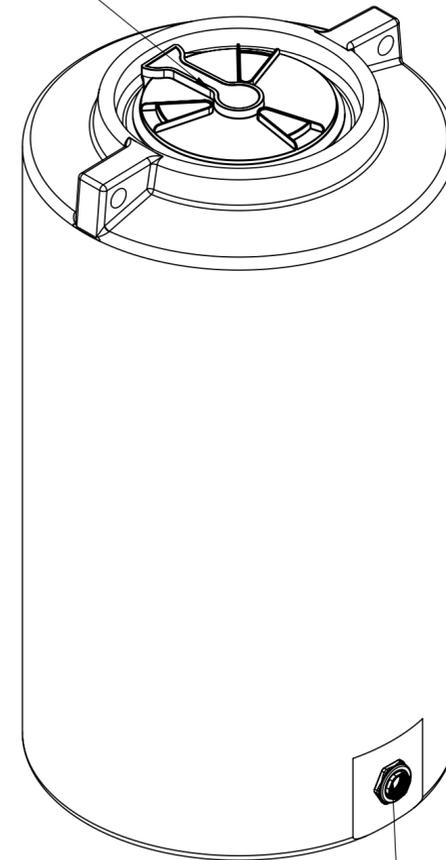
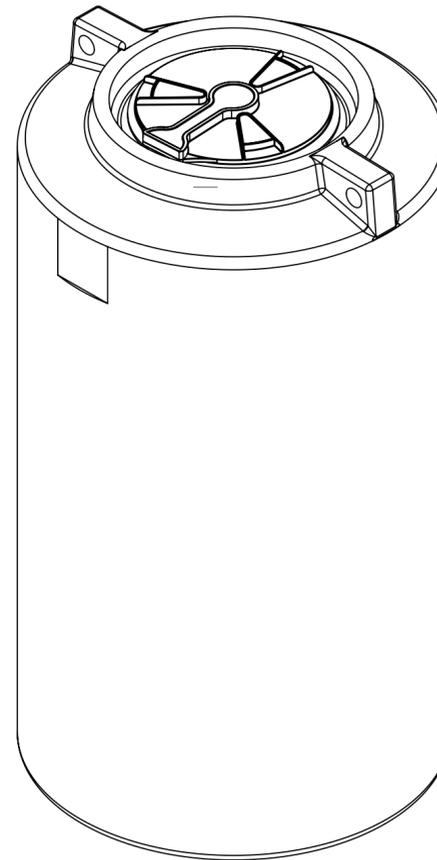
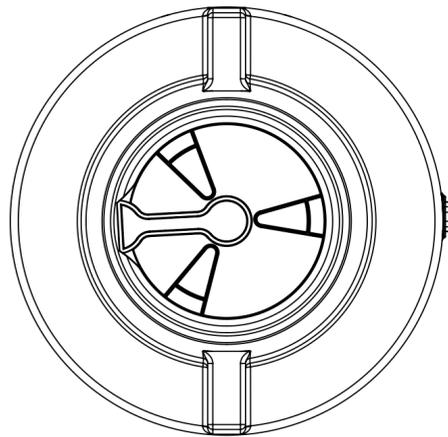
E

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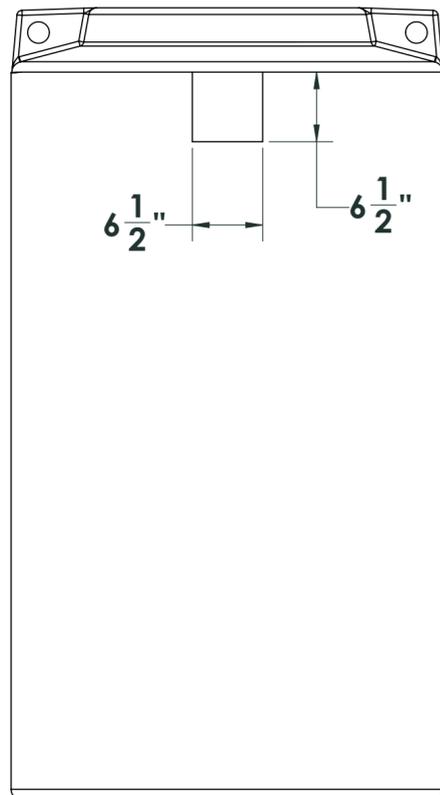
B

A



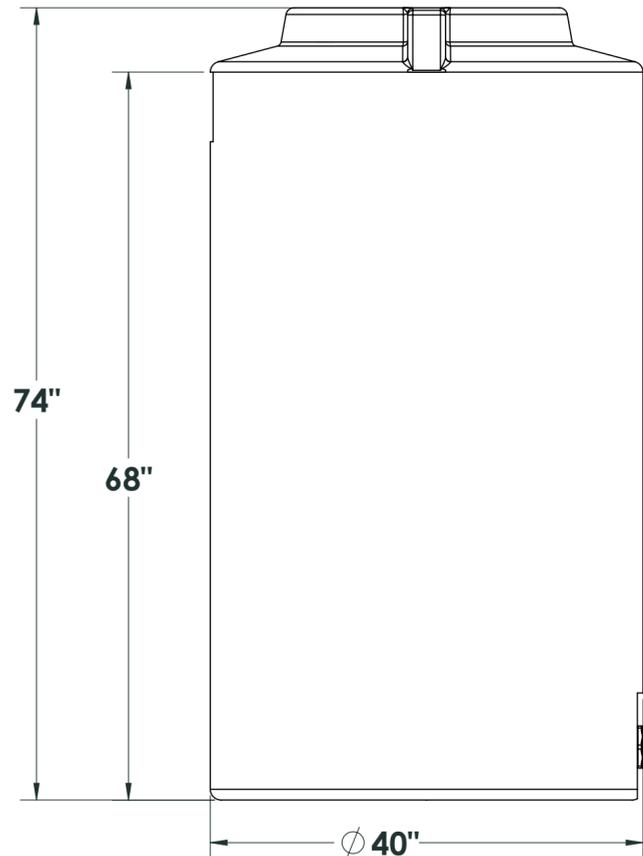
16 inch lid

2 inch threaded fitting



6 1/2"

6 1/2"



74"

68"

Ø 40"

**NOTE: Allow +/- 1.5% Shrinkage**

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|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                 | DATE | <b>ENDURAPLAS LLC</b> |                     |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                | DNS  | 10/31/16              | TITLE:              |
|           |         | TOLERANCES:                          |  | CHECKED              |      |                       | <b>THV00340</b>     |
|           |         | FRACTIONAL ±                         |  | ENG APPR.            |      |                       | SIZE DWG. NO.       |
|           |         | ANGULAR: MATCH ± BEND ±              |  | MFG APPR.            |      |                       | <b>C</b>            |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                 |      |                       | REV                 |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:            |      |                       | <b>1</b>            |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                      |      |                       | SCALE: 1:16 WEIGHT: |
|           |         | MATERIAL                             |  |                      |      |                       | SHEET 1 OF 1        |
|           |         | FINISH                               |  |                      |      |                       |                     |
| NEXT ASSY | USED ON | APPLICATION                          |  | DO NOT SCALE DRAWING |      |                       |                     |

8

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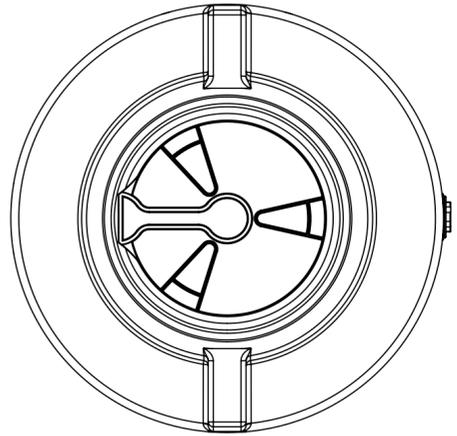
E

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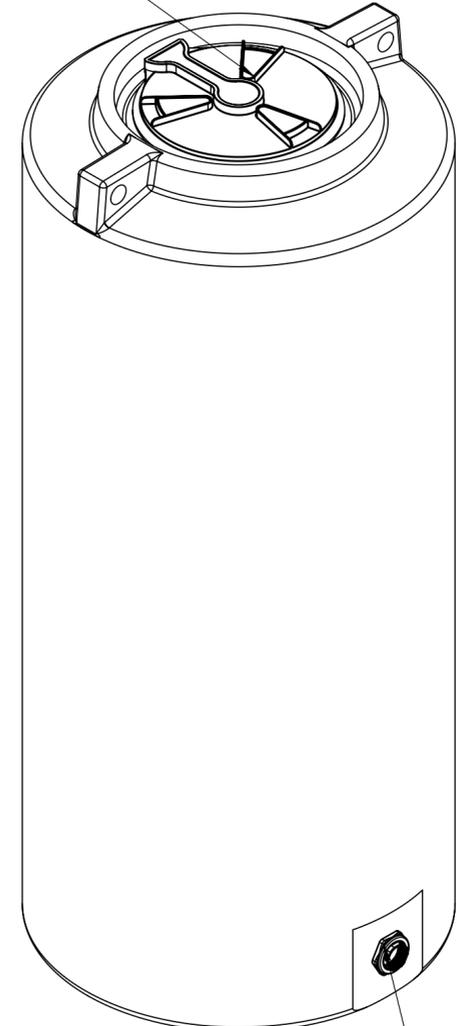
C

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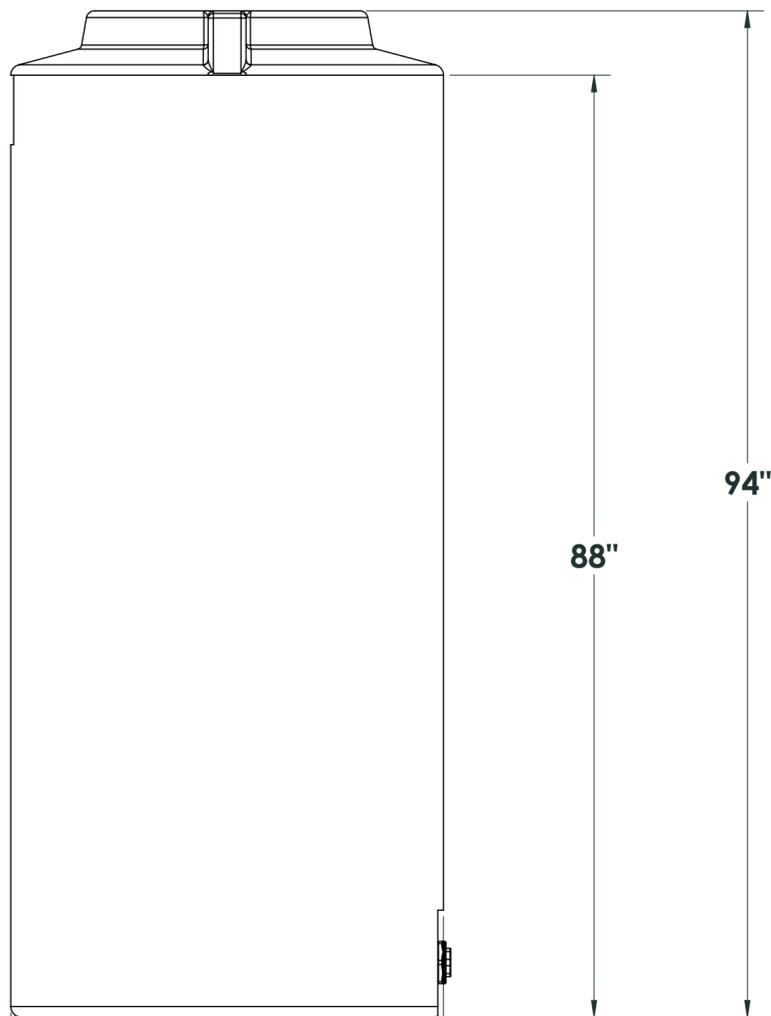
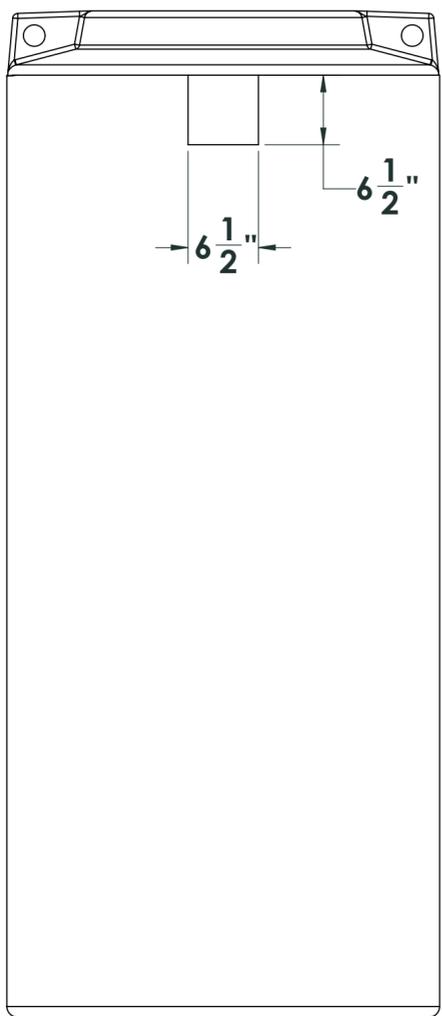
A



16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                | DNS  | 10/31/16              | TITLE:              |
|           |         | TOLERANCES:                          |  | CHECKED              |      |                       | <b>THV00450</b>     |
|           |         | FRACTIONAL ±                         |  | ENG APPR.            |      |                       | SIZE DWG. NO.       |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.            |      |                       | <b>C</b>            |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                 |      |                       | REV                 |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:            |      |                       | <b>1</b>            |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                      |      |                       | SCALE: 1:16 WEIGHT: |
|           |         | MATERIAL                             |  |                      |      |                       | SHEET 1 OF 1        |
|           |         | FINISH                               |  |                      |      |                       |                     |
| NEXT ASSY | USED ON | APPLICATION                          |  | DO NOT SCALE DRAWING |      |                       |                     |

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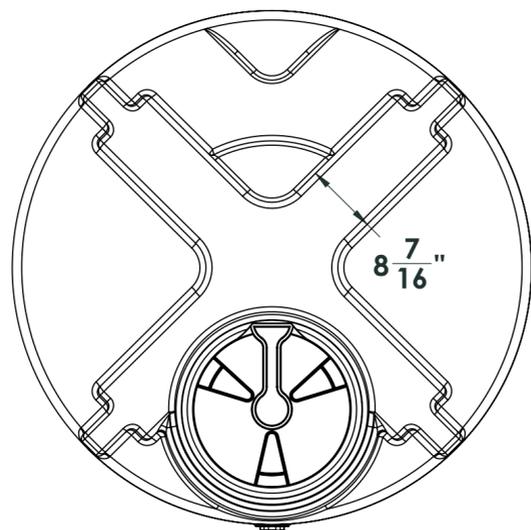
1

4

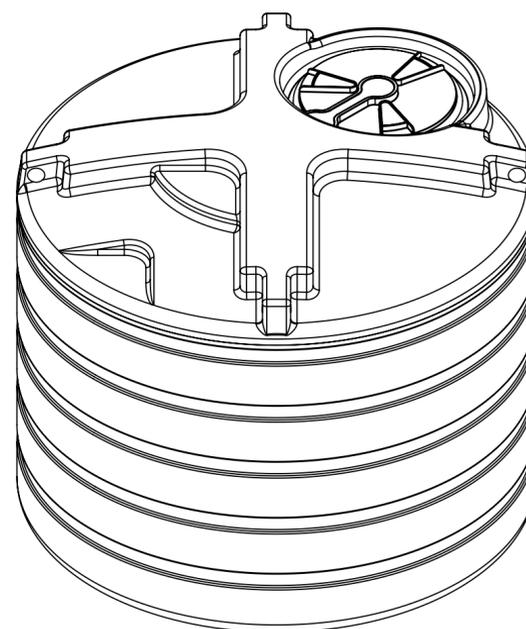
3

2

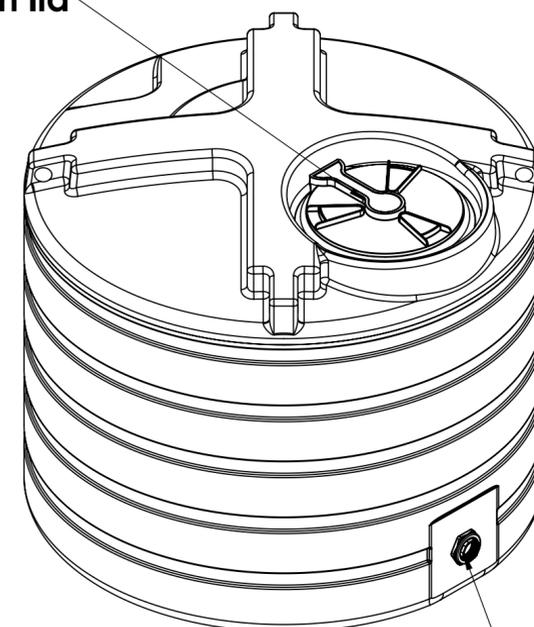
1



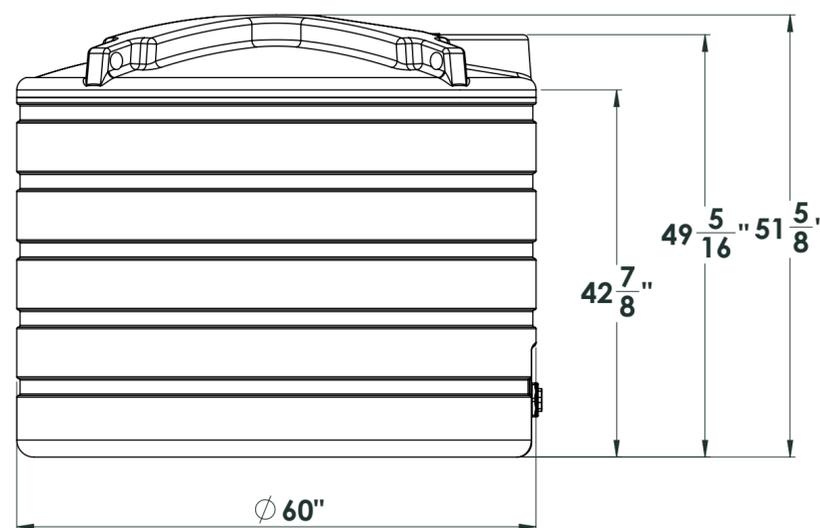
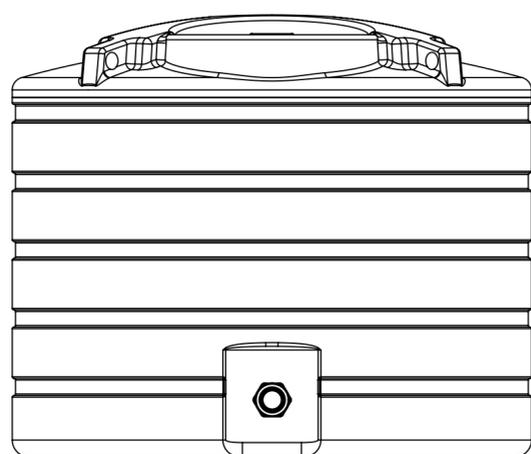
8 <sup>7</sup>/<sub>16</sub> "



16 inch lid



2 inch threaded fitting



42 <sup>7</sup>/<sub>8</sub> "

49 <sup>5</sup>/<sub>16</sub> "

51 <sup>5</sup>/<sub>8</sub> "

∅ 60"

**NOTE: Allow +/- 1.5% Shrinkage**

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| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
| TOLERANCES:                          |                      | CHECKED   |      |                | THV00550                         |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                | SIZE DWG. NO.                    |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                | REV                              |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | 1                                |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | SCALE: 1:20 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             |           |      |                |                                  |
| FINISH                               | DO NOT SCALE DRAWING |           |      |                |                                  |
| NEXT ASSY                            | USED ON              |           |      |                |                                  |
| APPLICATION                          |                      |           |      |                |                                  |

4

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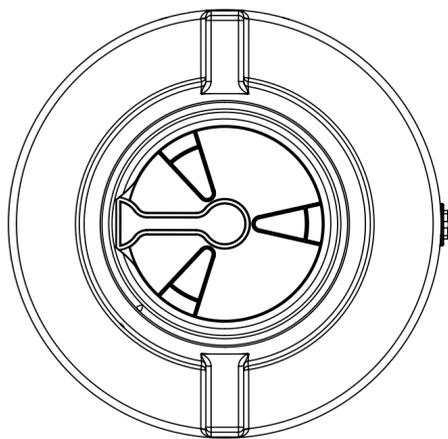
A

4

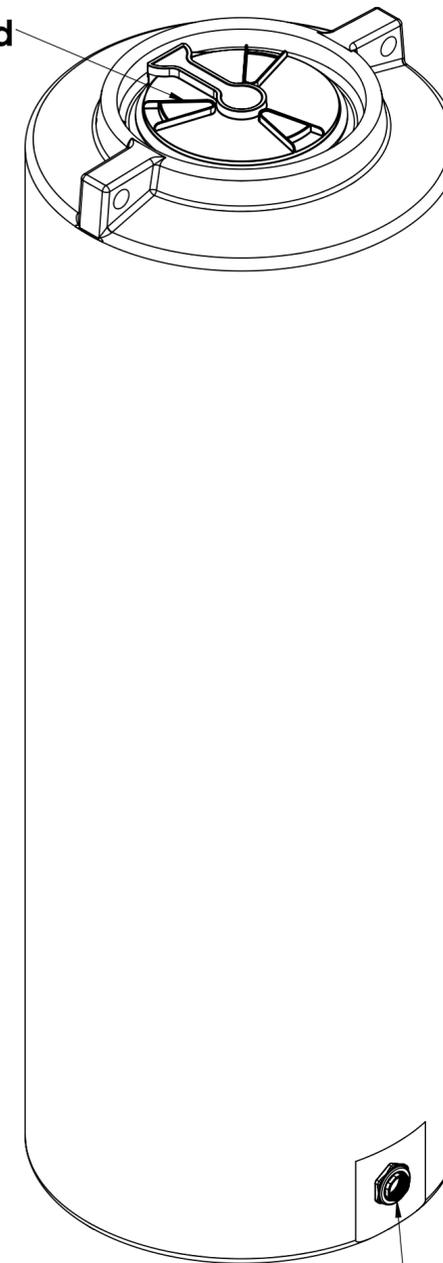
3

2

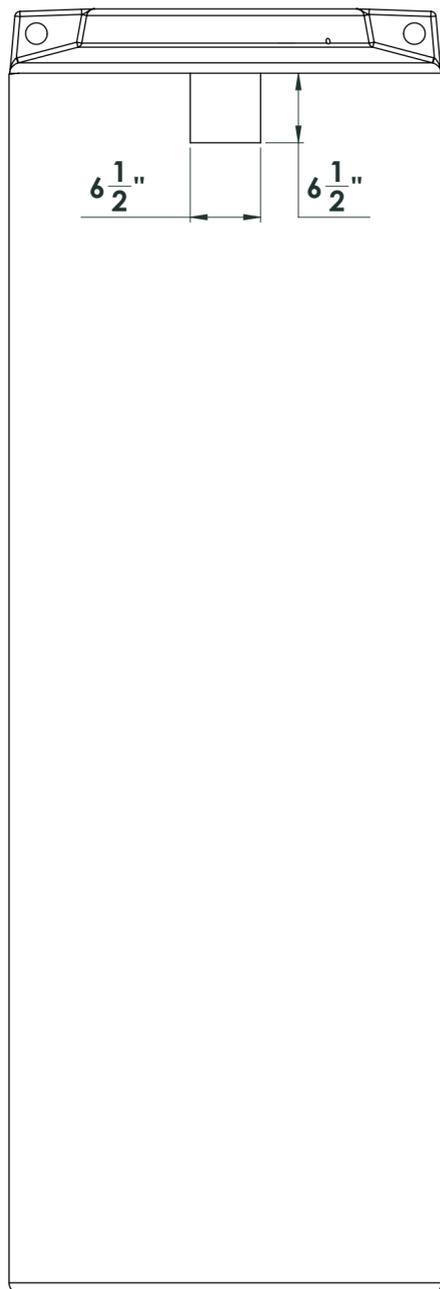
1



16 inch lid

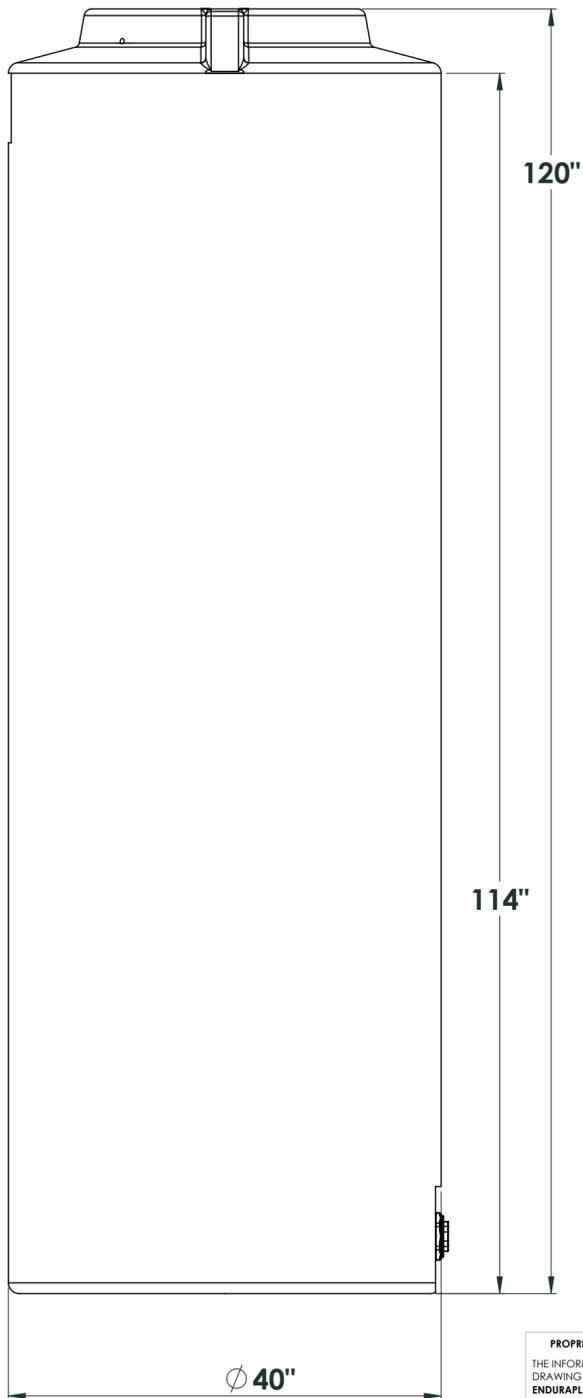


2 inch threaded fitting



6 1/2"

6 1/2"



120"

114"

Ø 40"

**NOTE: Allow +/- 1.5% Shrinkage**

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| TOLERANCES:                          |         | CHECKED              |      |                | THV00600            |
| FRACTIONAL ±                         |         | ENG APPR.            |      |                | SIZE DWG. NO.       |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.            |      |                | REV                 |
| TWO PLACE DECIMAL ±                  |         | Q.A.                 |      |                | 1                   |
| THREE PLACE DECIMAL ±                |         | COMMENTS:            |      |                | SCALE: 1:50 WEIGHT: |
| INTERPRET GEOMETRIC TOLERANCING PER: |         |                      |      |                | SHEET 1 OF 1        |
| MATERIAL                             |         |                      |      |                |                     |
| NEXT ASSY                            | USED ON | FINISH               |      |                |                     |
| APPLICATION                          |         | DO NOT SCALE DRAWING |      |                |                     |

4

3

2

1

D

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C

C

B

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A

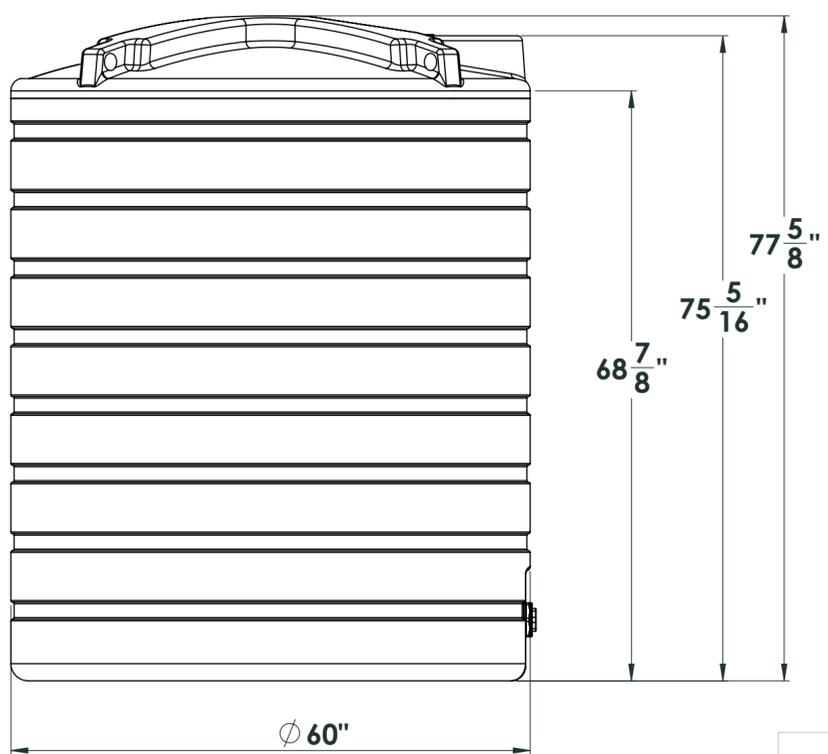
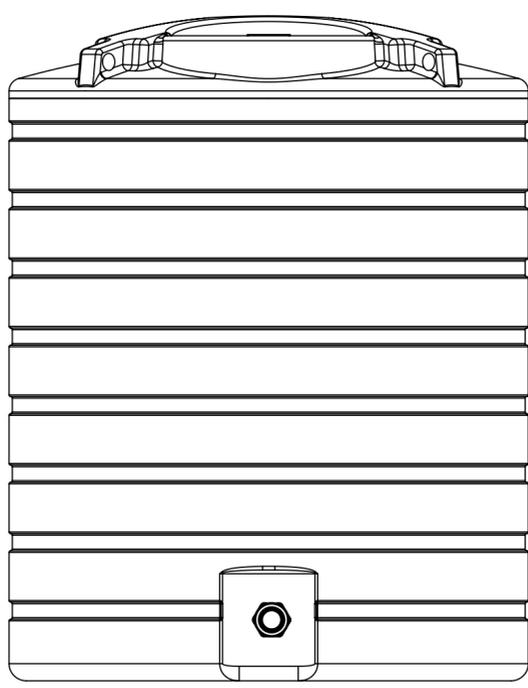
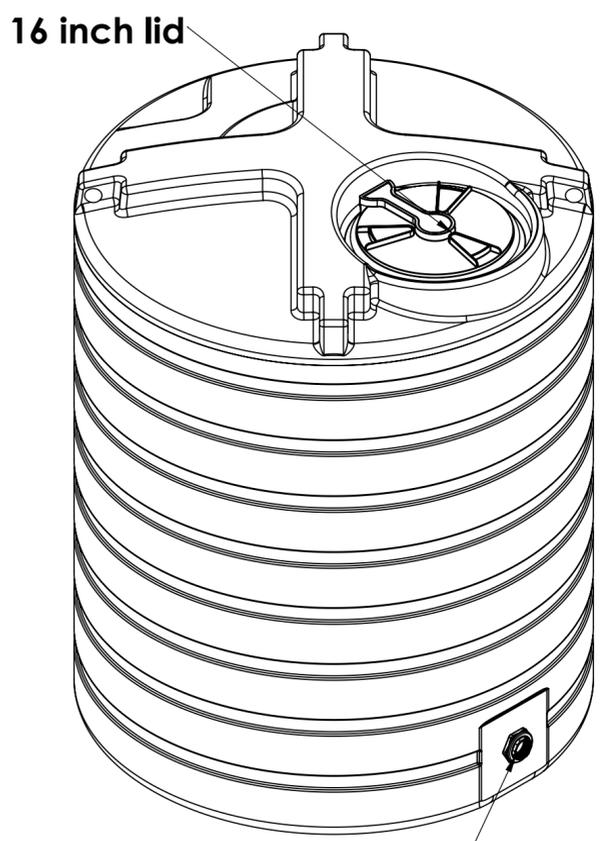
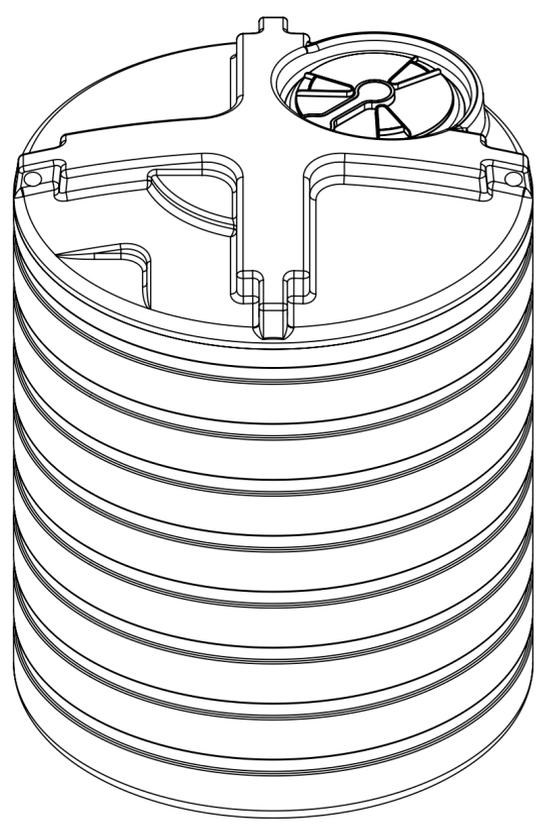
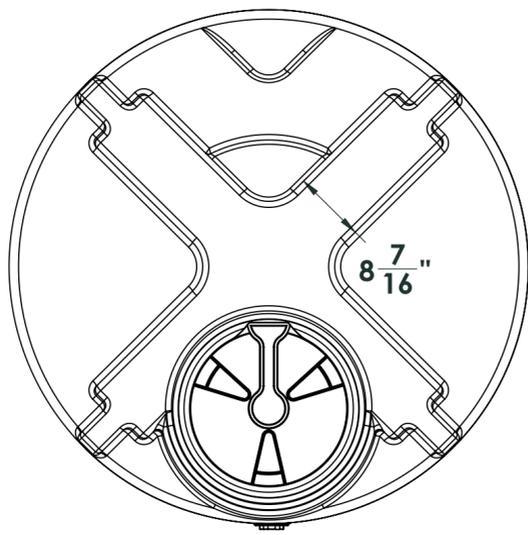
A

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1



**NOTE: Allow +/- 1.5% Shrinkage**

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| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC |                                  |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
| TOLERANCES:                          |                      | CHECKED   |      |                | THV00870                         |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                | SIZE DWG. NO.                    |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                | REV                              |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | 1                                |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | SCALE: 1:20 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             | FINISH    |      |                |                                  |
| APPLICATION                          | DO NOT SCALE DRAWING |           |      |                |                                  |

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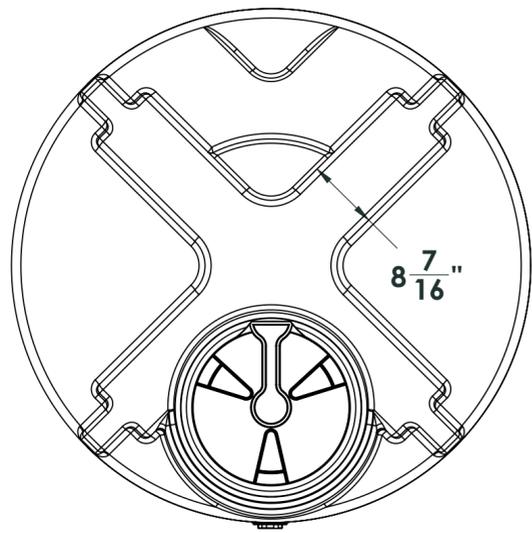
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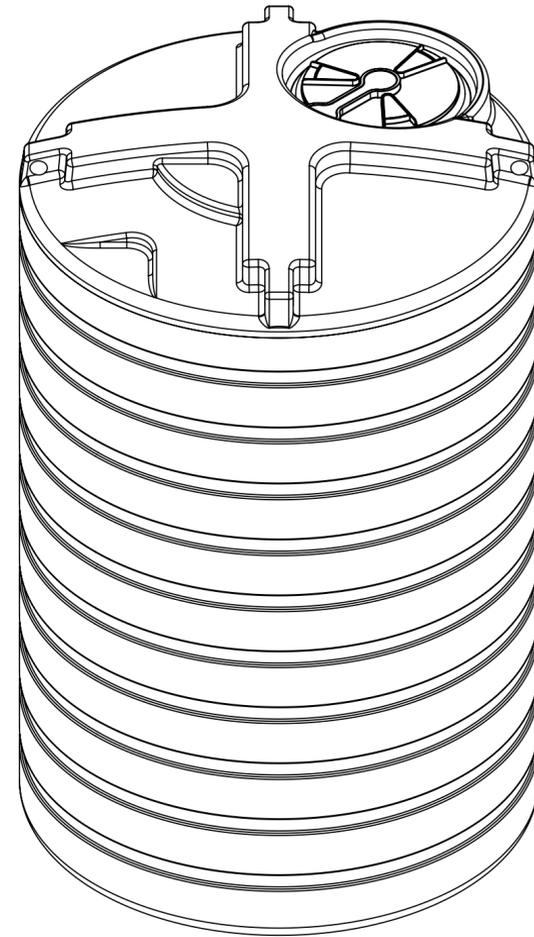
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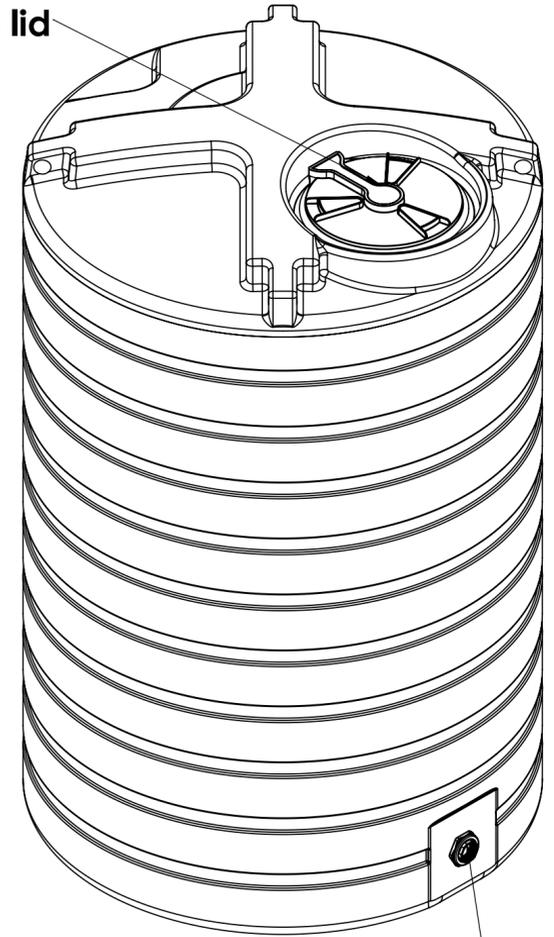
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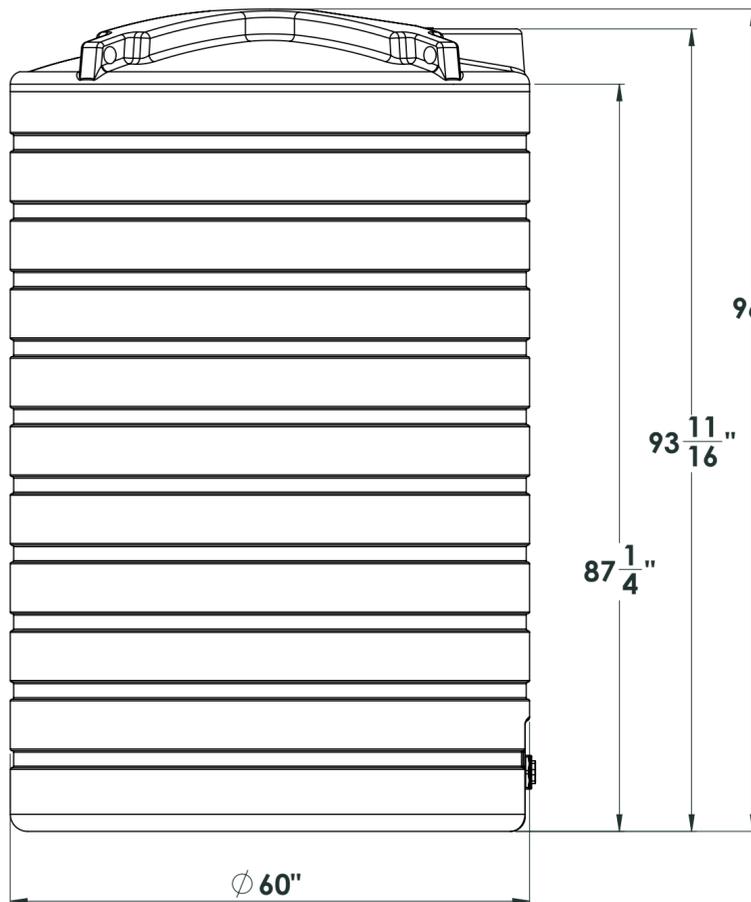
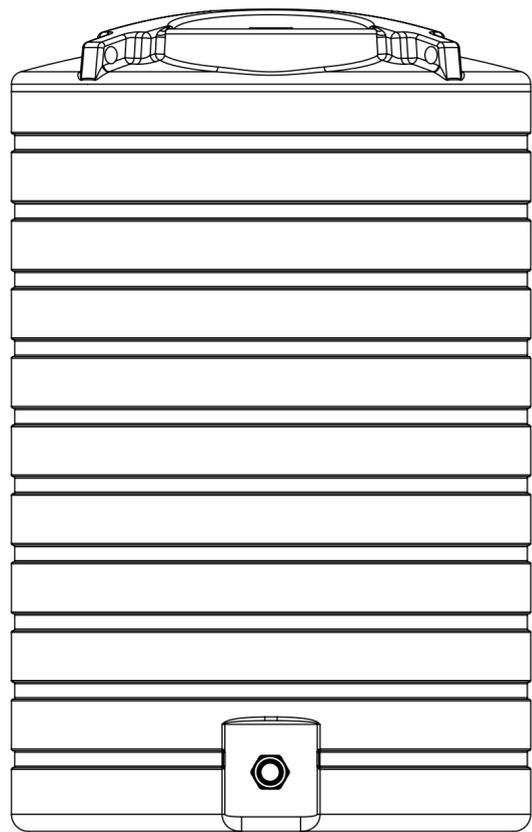
8 <sup>7</sup>/<sub>16</sub>''



16 inch lid



2 inch threaded fitting



87 <sup>1</sup>/<sub>4</sub>''

93 <sup>11</sup>/<sub>16</sub>''

96''

Ø 60''

**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|----------------------|-----------|------|----------------|---------------------|
| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC |                     |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 10/31/16       | TITLE:              |
| TOLERANCES:                          |                      | CHECKED   |      |                | THV01100            |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                | SIZE DWG. NO.       |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                | REV                 |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | 1                   |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | SCALE: 1:20 WEIGHT: |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             |           |      |                | SHEET 1 OF 1        |
| FINISH                               |                      |           |      |                |                     |
| APPLICATION                          | DO NOT SCALE DRAWING |           |      |                |                     |

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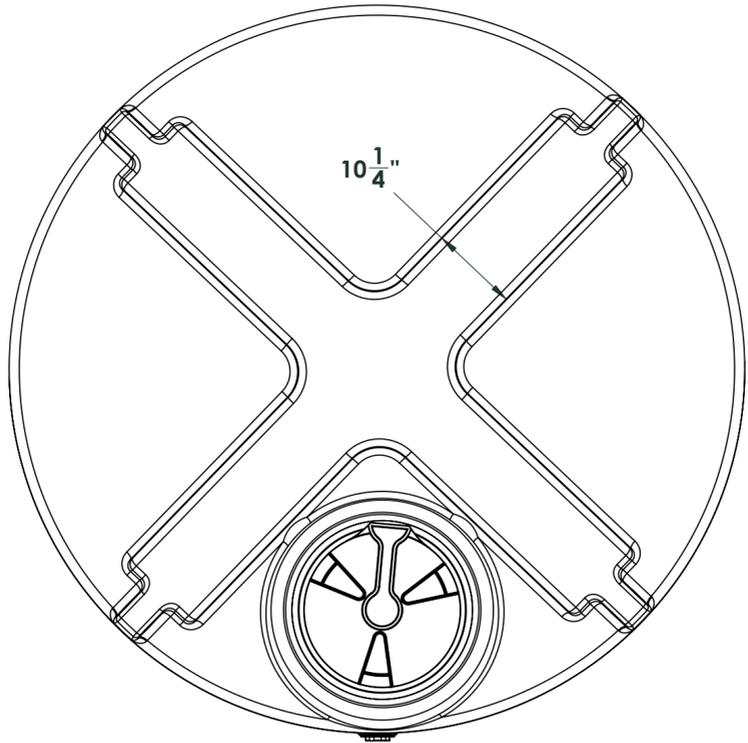
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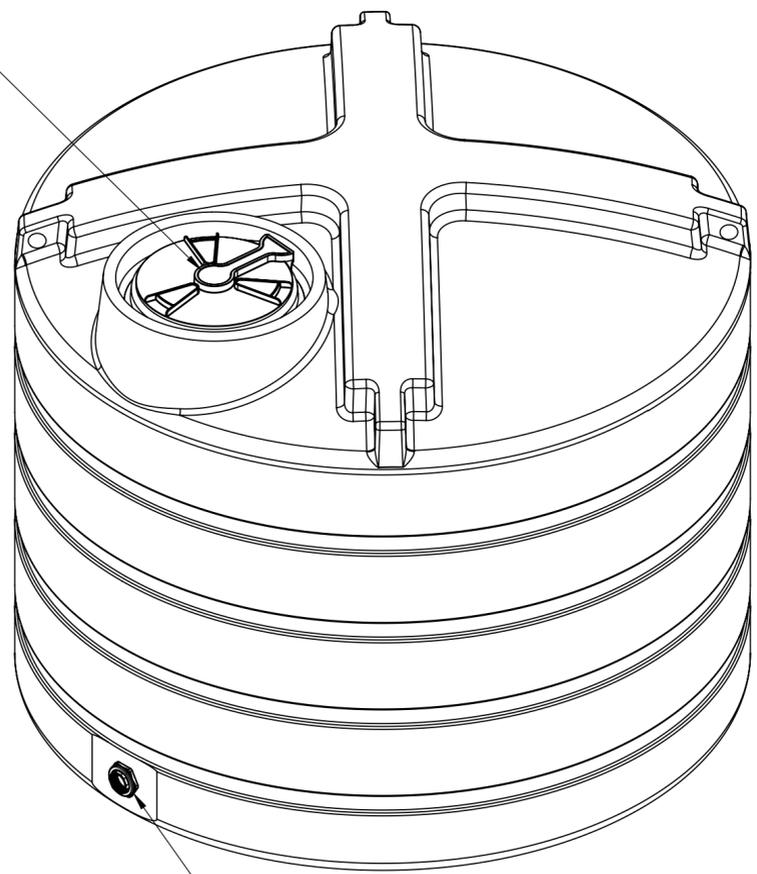
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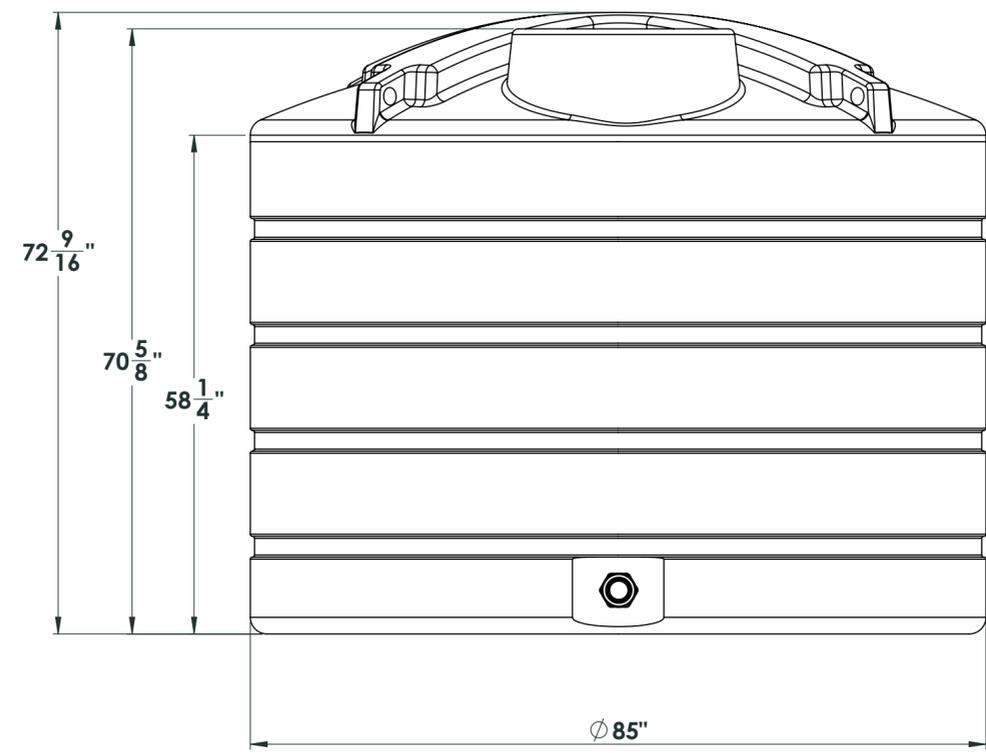
1



16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|----------|-----------------------------|----------------------|-----------|------|----------------|----------------------------------|
|                                      |          | UNLESS OTHERWISE SPECIFIED: |                      | NAME      | DATE | ENDURAPLAS LLC |                                  |
|                                      |          | DIMENSIONS ARE IN INCHES    |                      | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
|                                      |          | TOLERANCES:                 |                      | CHECKED   |      |                | THV01350                         |
|                                      |          | FRACTIONAL ±                |                      | ENG APPR. |      |                | SIZE DWG. NO.                    |
|                                      |          | ANGULAR: MACH ± BEND ±      |                      | MFG APPR. |      |                | REV                              |
|                                      |          | TWO PLACE DECIMAL ±         |                      | Q.A.      |      |                | 1                                |
|                                      |          | THREE PLACE DECIMAL ±       |                      | COMMENTS: |      |                | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL | FINISH                      | DO NOT SCALE DRAWING |           |      |                |                                  |
| NEXT ASSY                            | USED ON  |                             |                      |           |      |                |                                  |
| APPLICATION                          |          |                             |                      |           |      |                |                                  |

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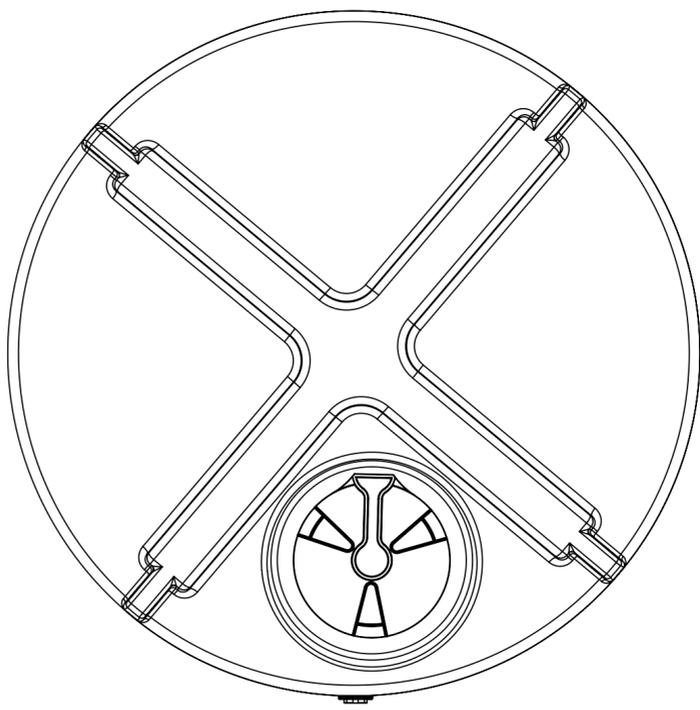
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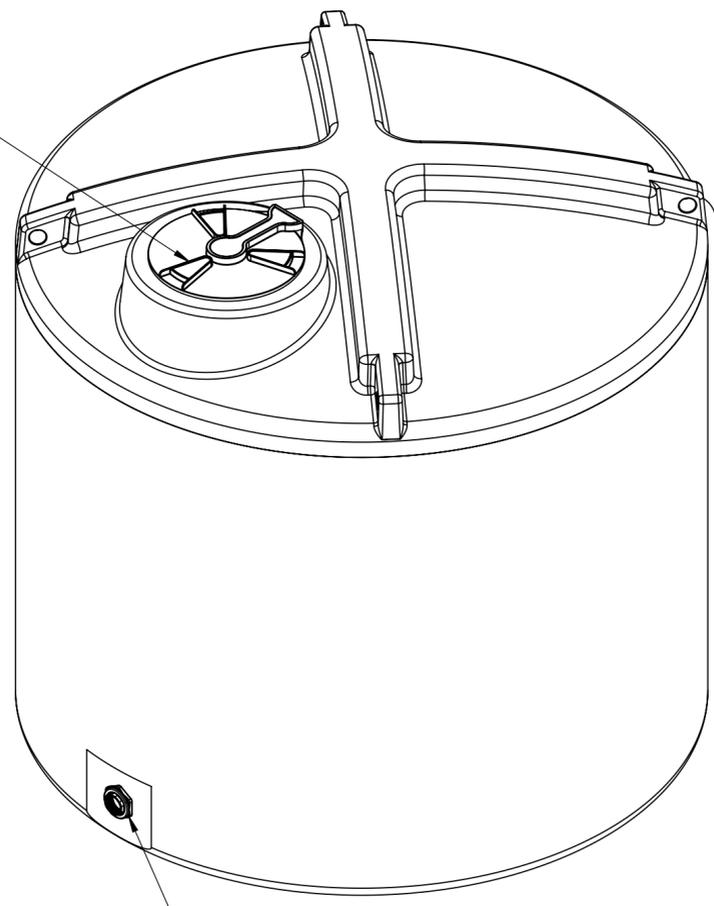
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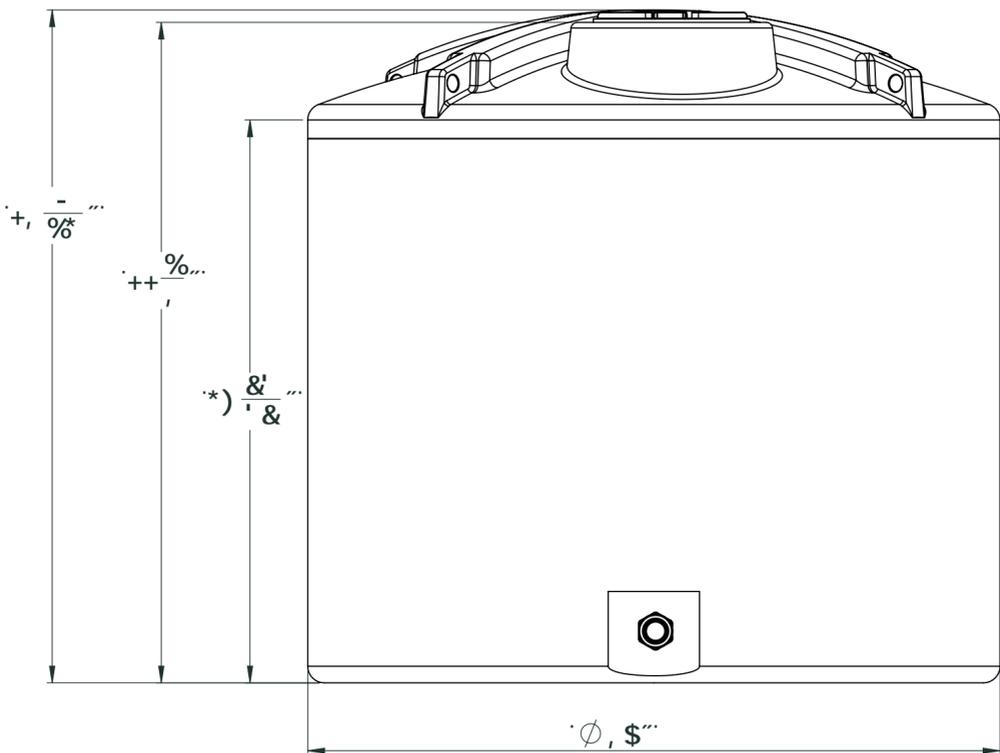
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 9B1 F5D5G@7 5BME9FC 81 7HC B  
 B 55FHC7 5G5 K <C @9K 4K 11H9  
 K F 4H8 D9FA 43C B C: 9B1 F5D5G@7  
 6DFC <4H8

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|-------------|---------------------|------------------------------|--------------|------|-----------------------|
|             |                     | 1 B @93C H: 9K 49 CD97 + 9B. | B5A 9        | 85H9 | 9B8I F5D5G@7          |
|             |                     | 8A 9BGC BG5F9 B: 87 <9G      | 8F5K B       | 8BG  | H#89.                 |
|             |                     | HC @9F5B7 9G                 | 7 <97 298    |      |                       |
|             |                     | : F57 HC B5 @z               | 9B: 5DDF"    |      | H K J \$%\$\$\$       |
|             |                     | 5B: 1 45F A 57 <± 6988 ±     | A:: 5DDF"    |      |                       |
|             |                     | HK C D45 7 9897 A 5@ ±       | E "5"        |      |                       |
|             |                     | HK F99D45 7 9897 A 5@ ±      | 7 C A A 9BHG |      |                       |
|             |                     | B19F DF9H: 9C A 9F 7         |              |      | G49 8K: "BC"          |
|             |                     | HC @9F5B7 B: D9F             |              |      | F9J                   |
|             |                     | A 519F 5@                    |              |      | %                     |
| B9LH5GM     | I 98B CB            | : B G:                       |              |      |                       |
| 5DD@7 5HC B | 8C B CHG7 5@8F5K B: |                              |              |      | G7 5@9. %) \$K 9± <H' |
|             |                     |                              |              |      | G<99H% C: %           |

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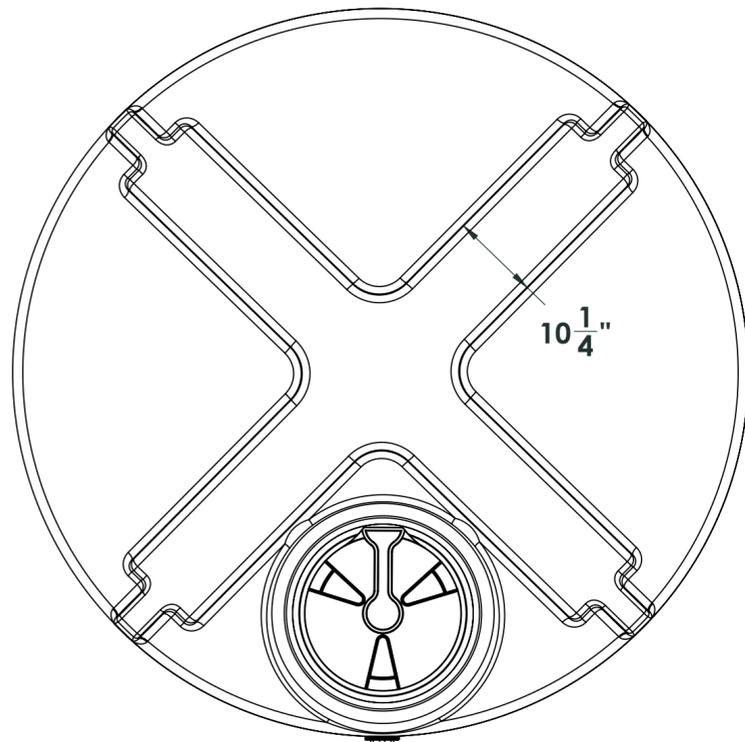
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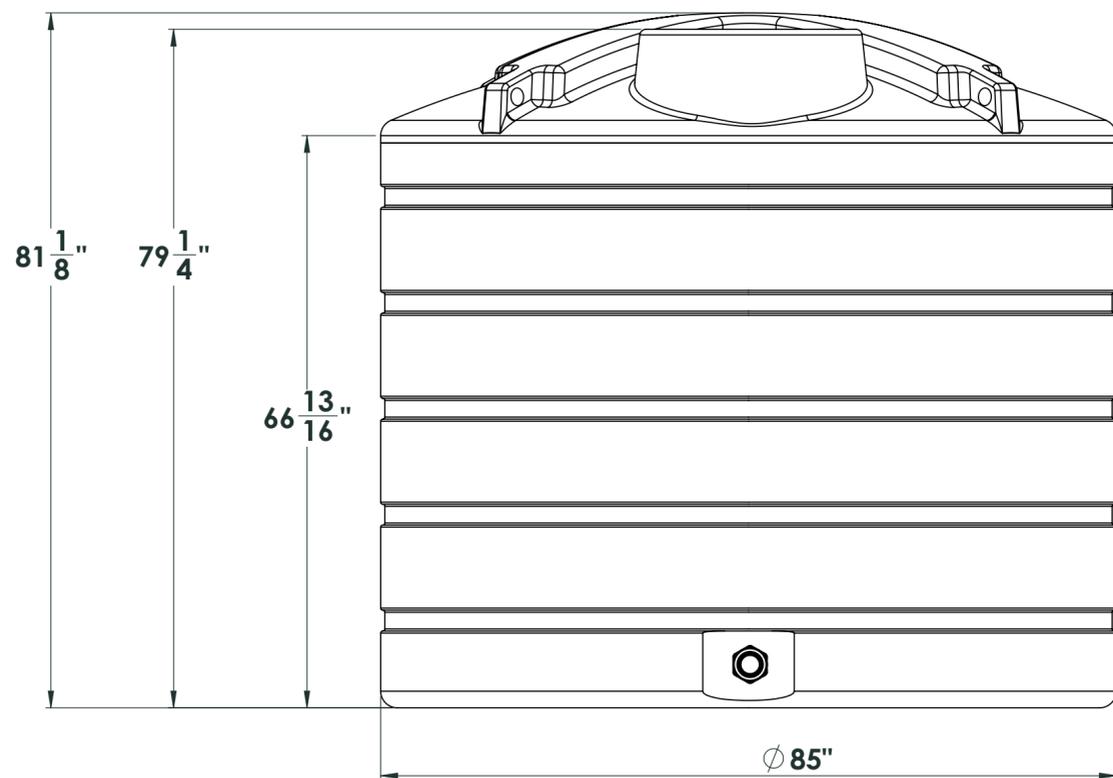
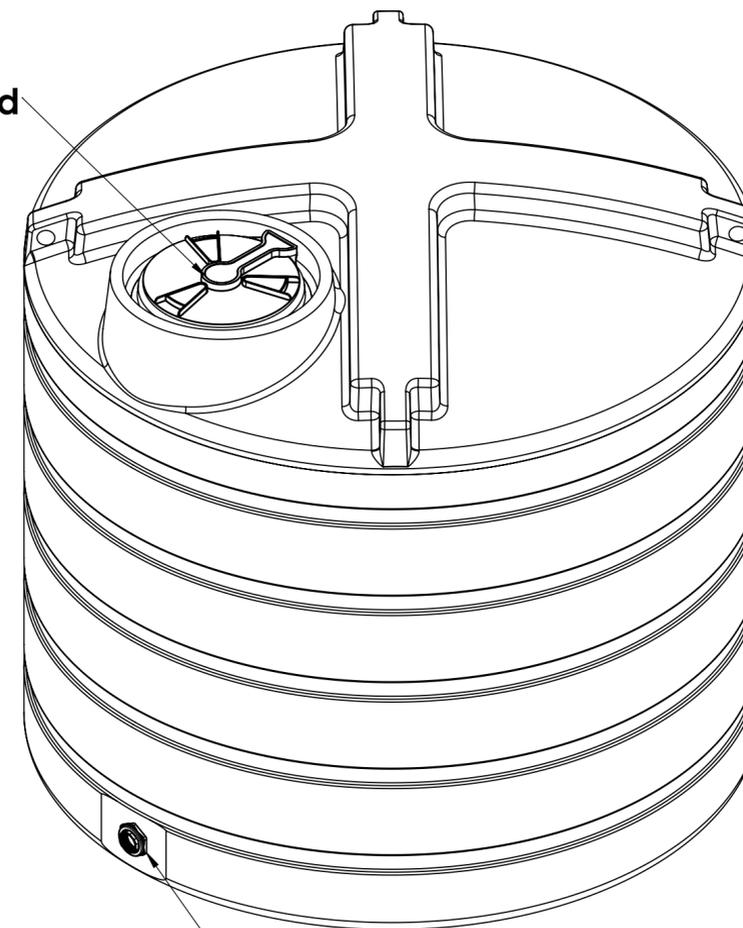
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16 inch lid



**NOTE: Allow +/- 1.5% Shrinkage**

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|-----------|---------|--------------------------------------|--|----------------------|------|----------------|---------------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                 | DATE | ENDURAPLAS LLC |                     |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                | DNS  | 10/31/16       | TITLE:              |
|           |         | TOLERANCES:                          |  | CHECKED              |      |                | THV01550            |
|           |         | FRACTIONAL ±                         |  | ENG APPR.            |      |                |                     |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.            |      |                |                     |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                 |      |                | SIZE DWG. NO.       |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:            |      |                | REV                 |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                      |      |                | 1                   |
|           |         | MATERIAL                             |  |                      |      |                | SCALE: 1:50 WEIGHT: |
|           |         | FINISH                               |  |                      |      |                | SHEET 1 OF 1        |
| NEXT ASSY | USED ON | APPLICATION                          |  | DO NOT SCALE DRAWING |      |                |                     |

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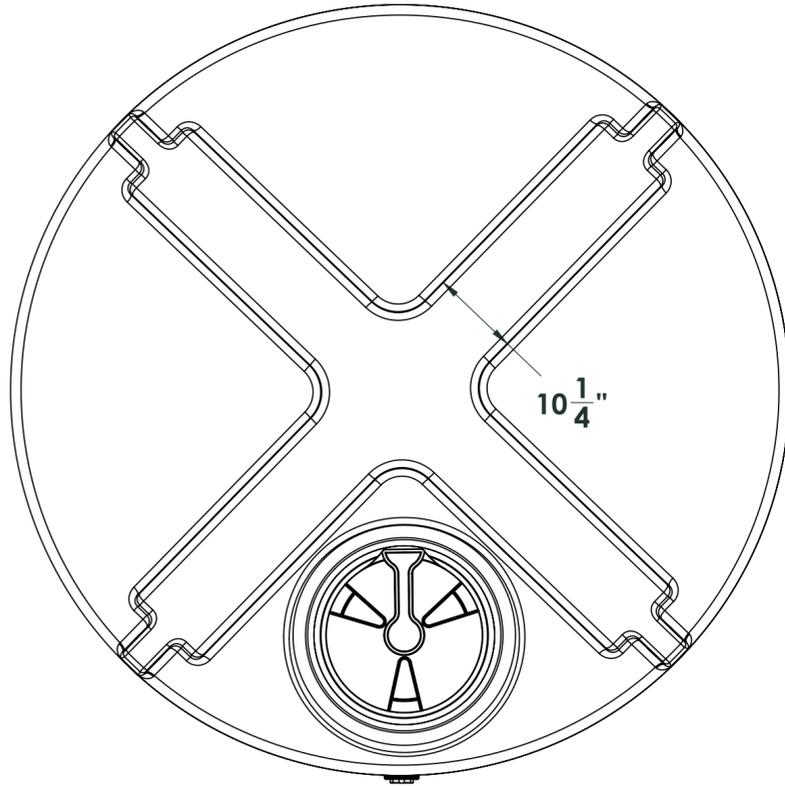
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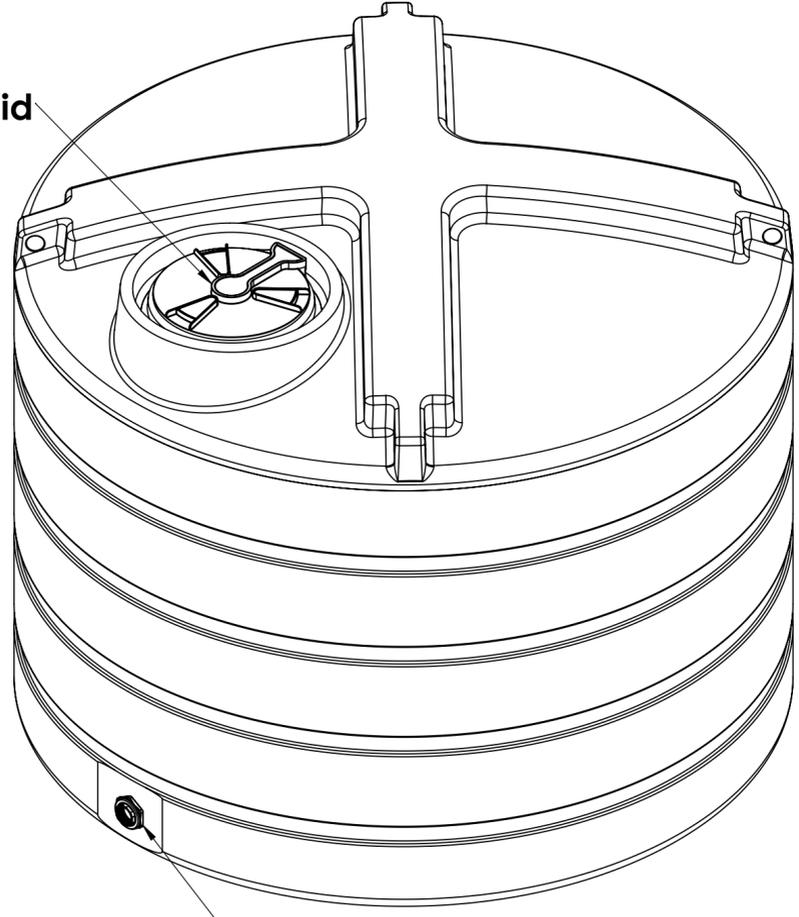
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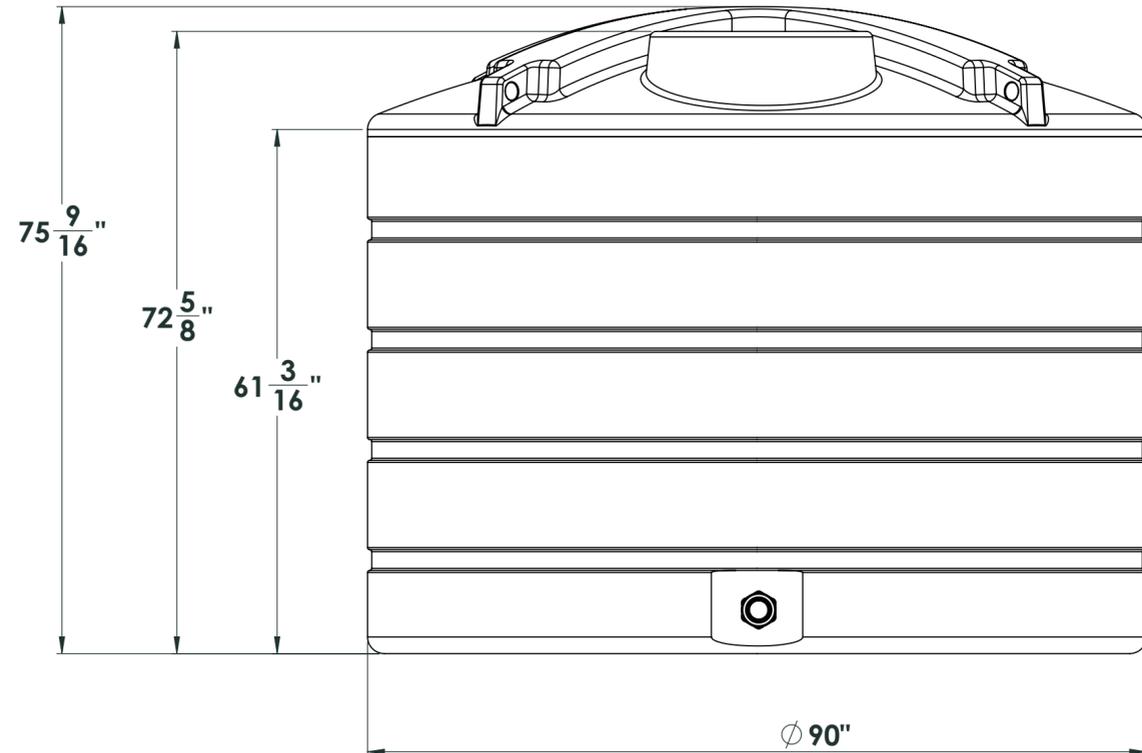
A



16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|-----------|-----------------------------|----------------------|-----------|------|----------------|----------------------------------|
|                                      |           | UNLESS OTHERWISE SPECIFIED: |                      | NAME      | DATE | ENDURAPLAS LLC |                                  |
|                                      |           | DIMENSIONS ARE IN INCHES    |                      | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
|                                      |           | TOLERANCES:                 |                      | CHECKED   |      |                | THV01650                         |
|                                      |           | FRACTIONAL ±                |                      | ENG APPR. |      |                | SIZE DWG. NO.                    |
|                                      |           | ANGULAR: MACH ± BEND ±      |                      | MFG APPR. |      |                | REV                              |
|                                      |           | TWO PLACE DECIMAL ±         |                      | Q.A.      |      |                | 1                                |
|                                      |           | THREE PLACE DECIMAL ±       |                      | COMMENTS: |      |                | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL: | FINISH:                     | DO NOT SCALE DRAWING |           |      |                |                                  |
| APPLICATION                          | NEXT ASSY | USED ON                     |                      |           |      |                |                                  |

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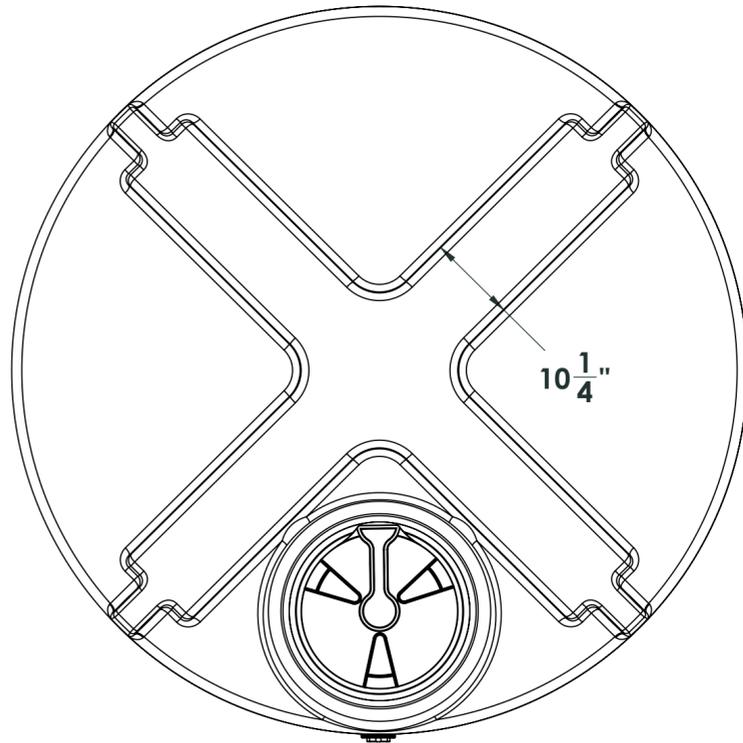
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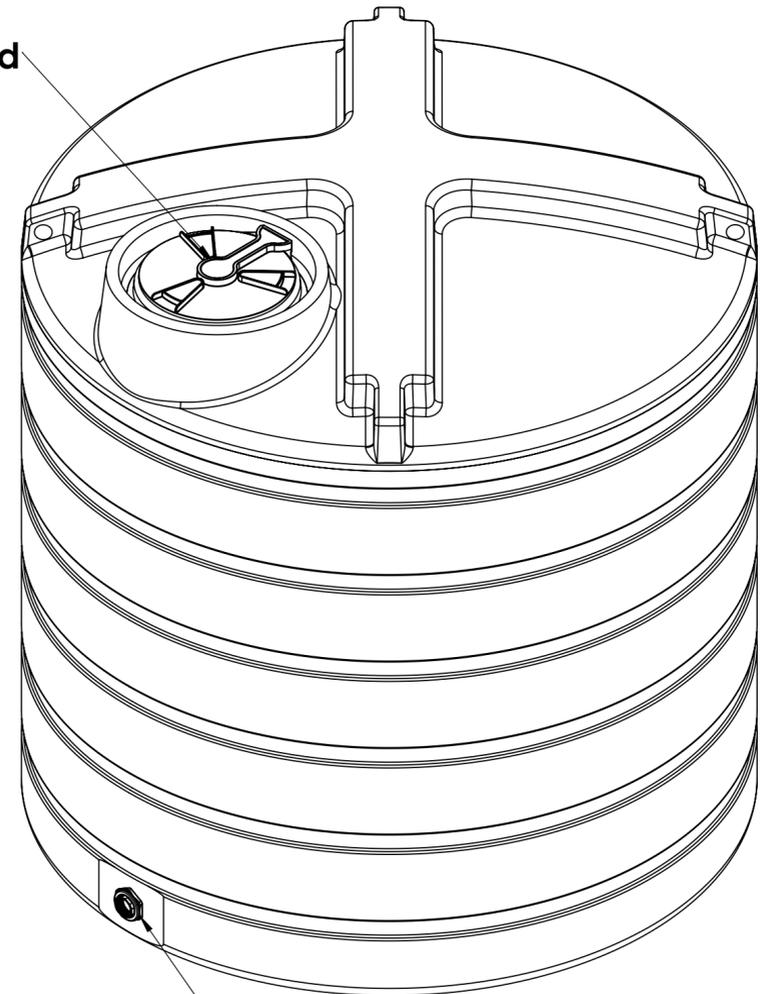
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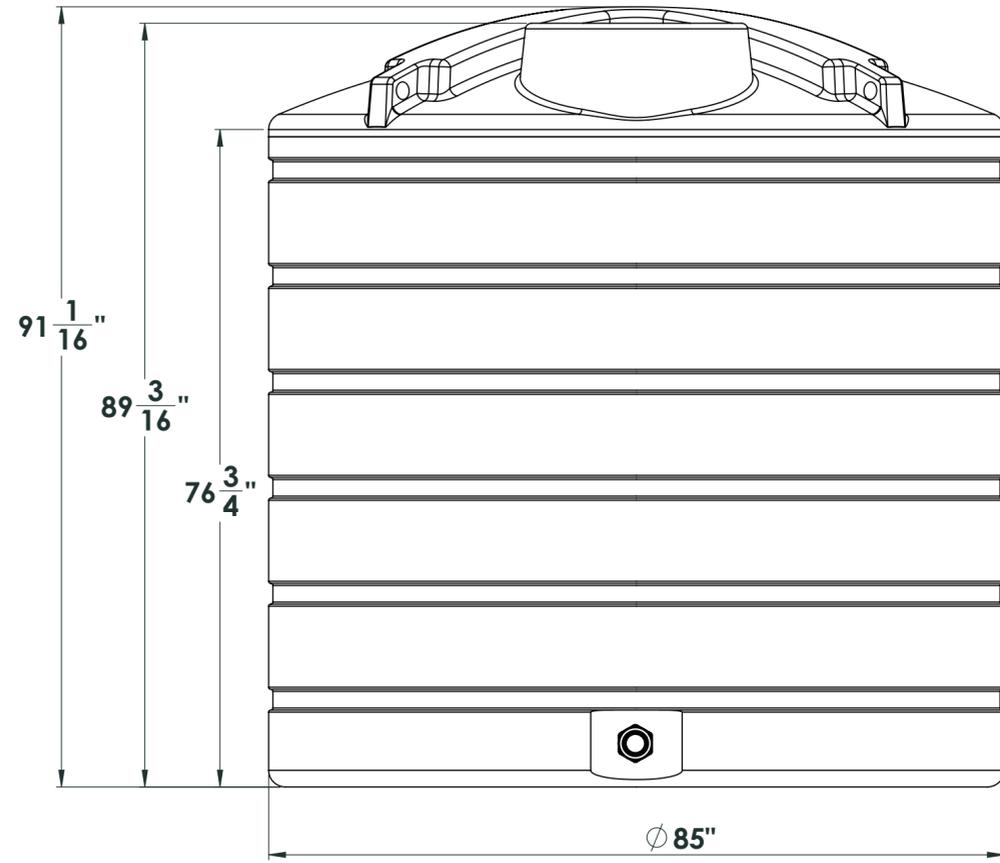
1



16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|---------|-------------|------|----------------------|---------------------|
| UNLESS OTHERWISE SPECIFIED:          |         | NAME        | DATE | ENDURAPLAS LLC       |                     |
| DIMENSIONS ARE IN INCHES             |         | DRAWN       | DNS  | 10/31/16             | TITLE:              |
| TOLERANCES:                          |         | CHECKED     |      |                      | THV01750            |
| FRACTIONAL ±                         |         | ENG APPR.   |      |                      |                     |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.   |      |                      |                     |
| TWO PLACE DECIMAL ±                  |         | Q.A.        |      |                      | SIZE DWG. NO.       |
| THREE PLACE DECIMAL ±                |         | COMMENTS:   |      |                      | REV                 |
| INTERPRET GEOMETRIC TOLERANCING PER: |         |             |      |                      | 1                   |
| MATERIAL                             |         |             |      |                      | SCALE: 1:50 WEIGHT: |
| FINISH                               |         |             |      |                      | SHEET 1 OF 1        |
| NEXT ASSY                            | USED ON | APPLICATION |      | DO NOT SCALE DRAWING |                     |

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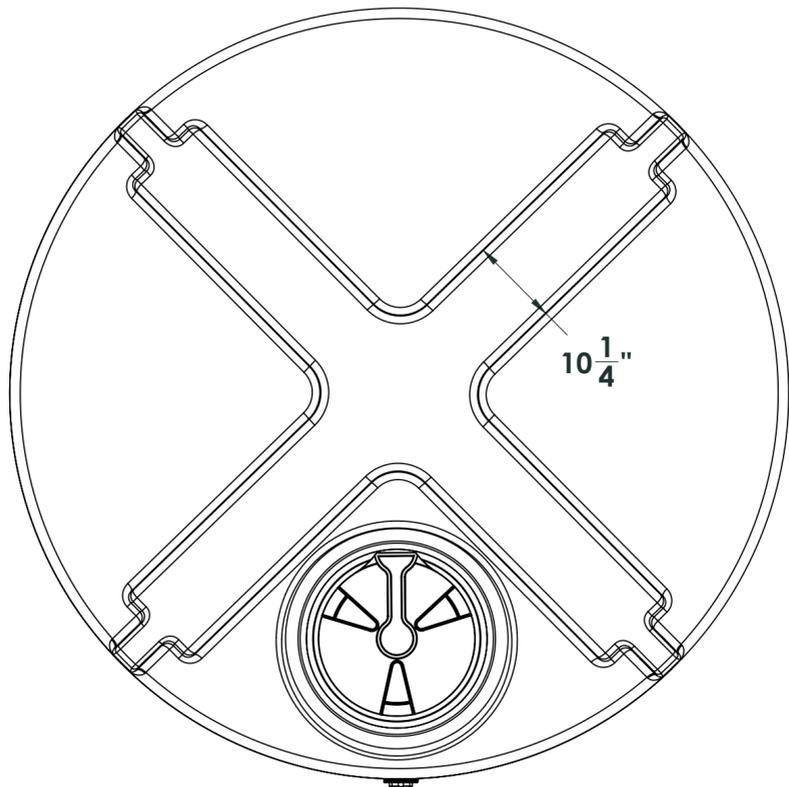
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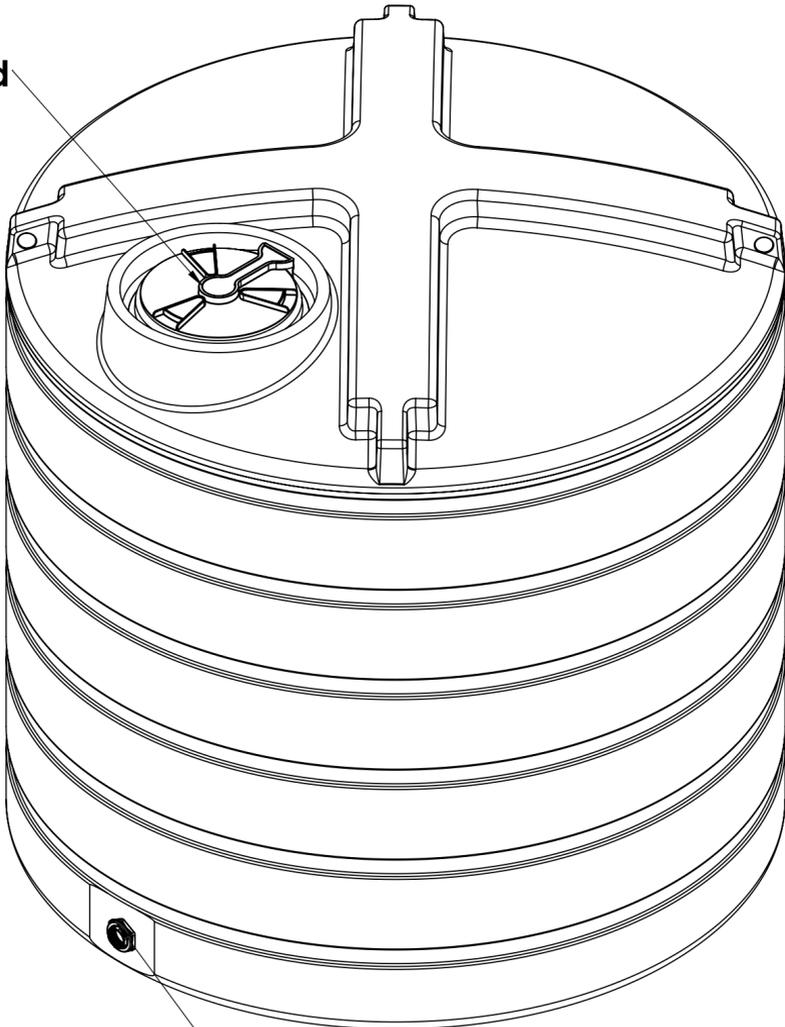
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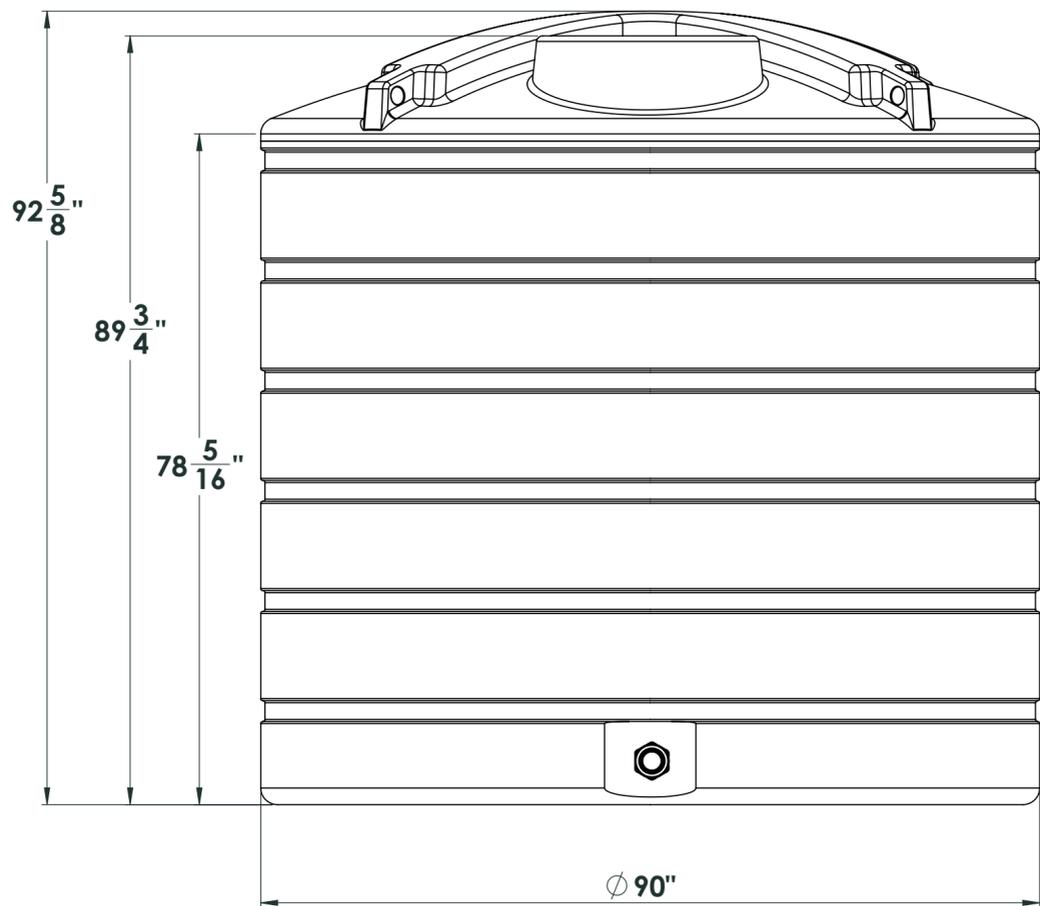
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16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|-----------|---------|--------------------------------------|--|----------------------|------|----------------|---------------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                 | DATE | ENDURAPLAS LLC |                     |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                | DNS  | 10/31/16       | TITLE:              |
|           |         | TOLERANCES:                          |  | CHECKED              |      |                | THV02000            |
|           |         | FRACTIONAL ±                         |  | ENG APPR.            |      |                |                     |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.            |      |                |                     |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                 |      |                | SIZE DWG. NO.       |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:            |      |                | REV                 |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                      |      |                | 1                   |
|           |         | MATERIAL                             |  |                      |      |                | SCALE: 1:50 WEIGHT: |
|           |         | FINISH                               |  |                      |      |                | SHEET 1 OF 1        |
| NEXT ASSY | USED ON | APPLICATION                          |  | DO NOT SCALE DRAWING |      |                |                     |

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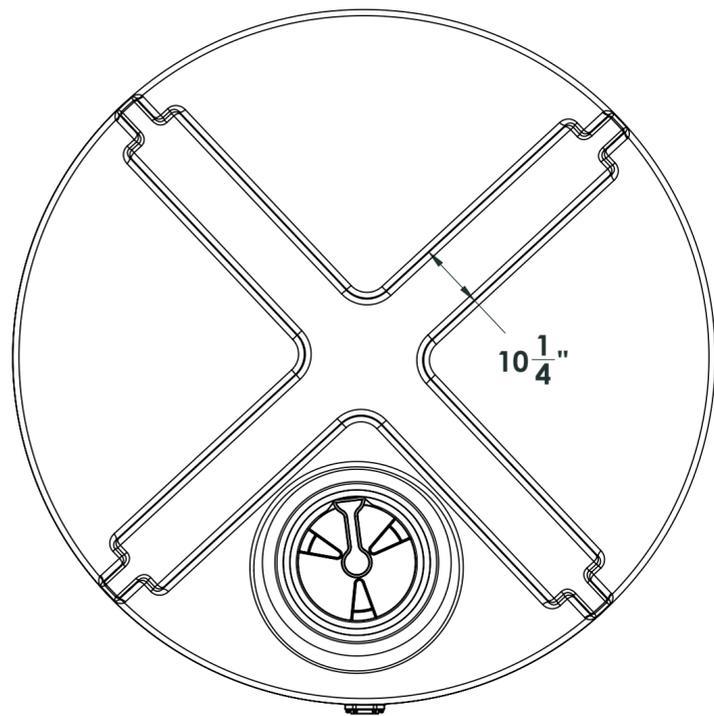
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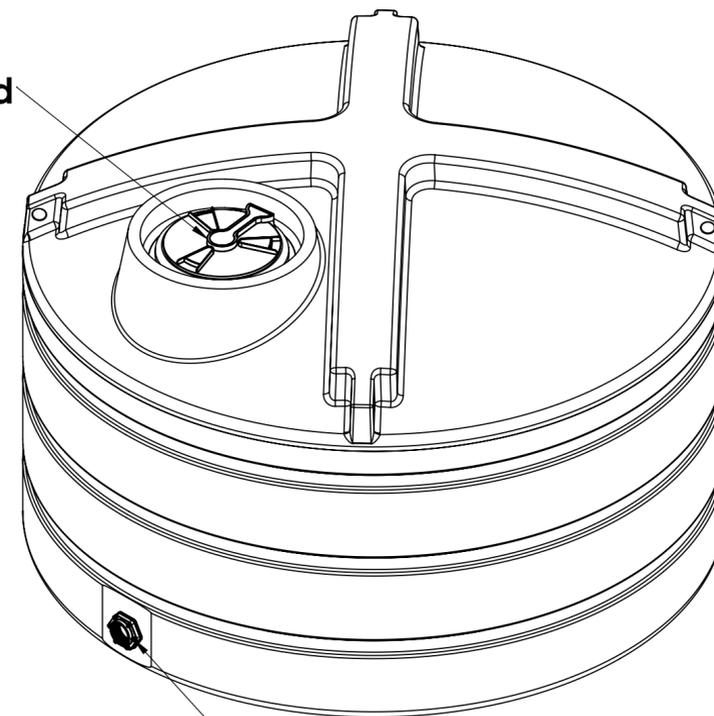
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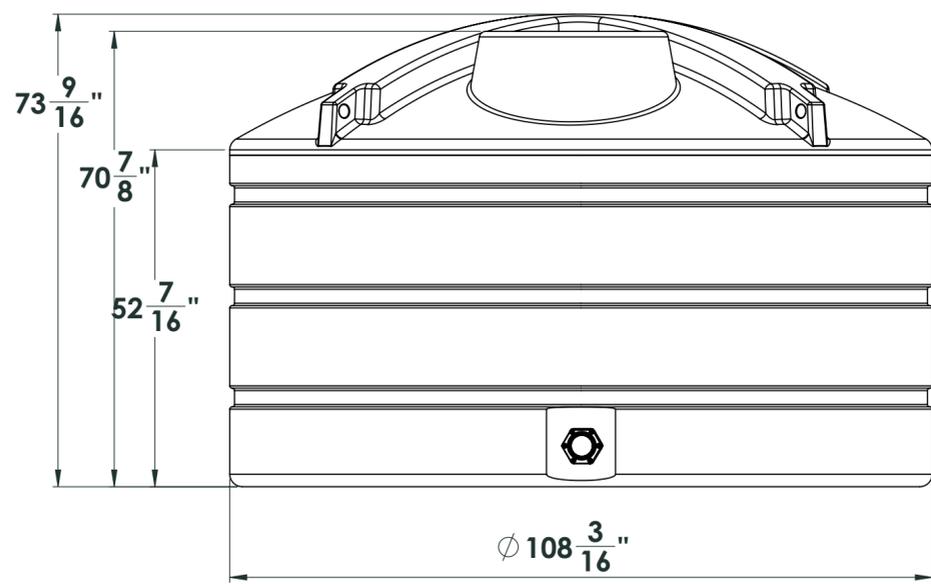
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16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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| DIMENSIONS ARE IN INCHES             |         | DRAWN                | DNS  | 11/1/16        | TITLE:              |
| TOLERANCES:                          |         | CHECKED              |      |                | THV02020            |
| FRACTIONAL ±                         |         | ENG APPR.            |      |                |                     |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.            |      |                |                     |
| TWO PLACE DECIMAL ±                  |         | Q.A.                 |      |                | SIZE DWG. NO.       |
| THREE PLACE DECIMAL ±                |         | COMMENTS:            |      |                | REV                 |
| INTERPRET GEOMETRIC TOLERANCING PER: |         |                      |      |                | 1                   |
| MATERIAL                             |         |                      |      |                | SCALE: 1:50 WEIGHT: |
| FINISH                               |         |                      |      |                | SHEET 1 OF 1        |
| NEXT ASSY                            | USED ON |                      |      |                |                     |
| APPLICATION                          |         | DO NOT SCALE DRAWING |      |                |                     |

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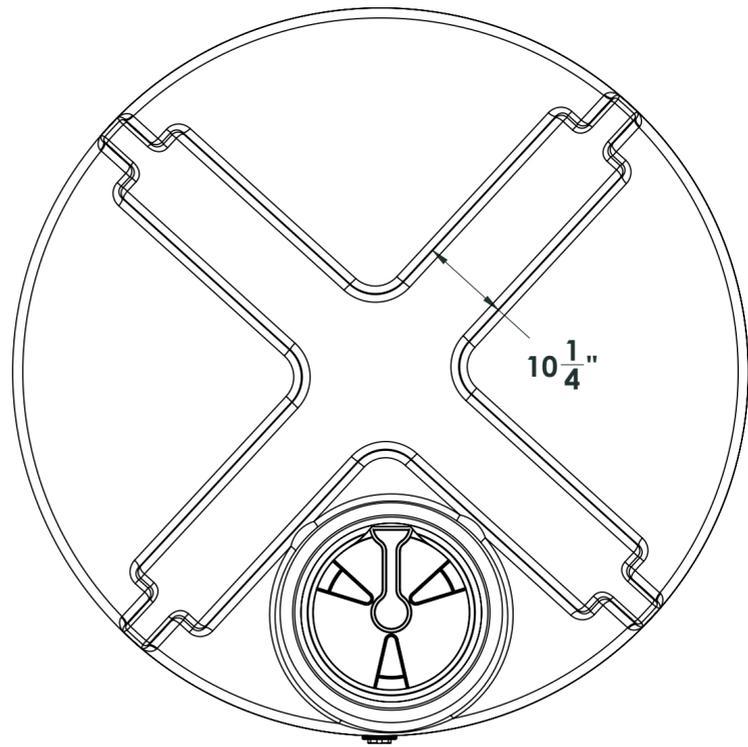
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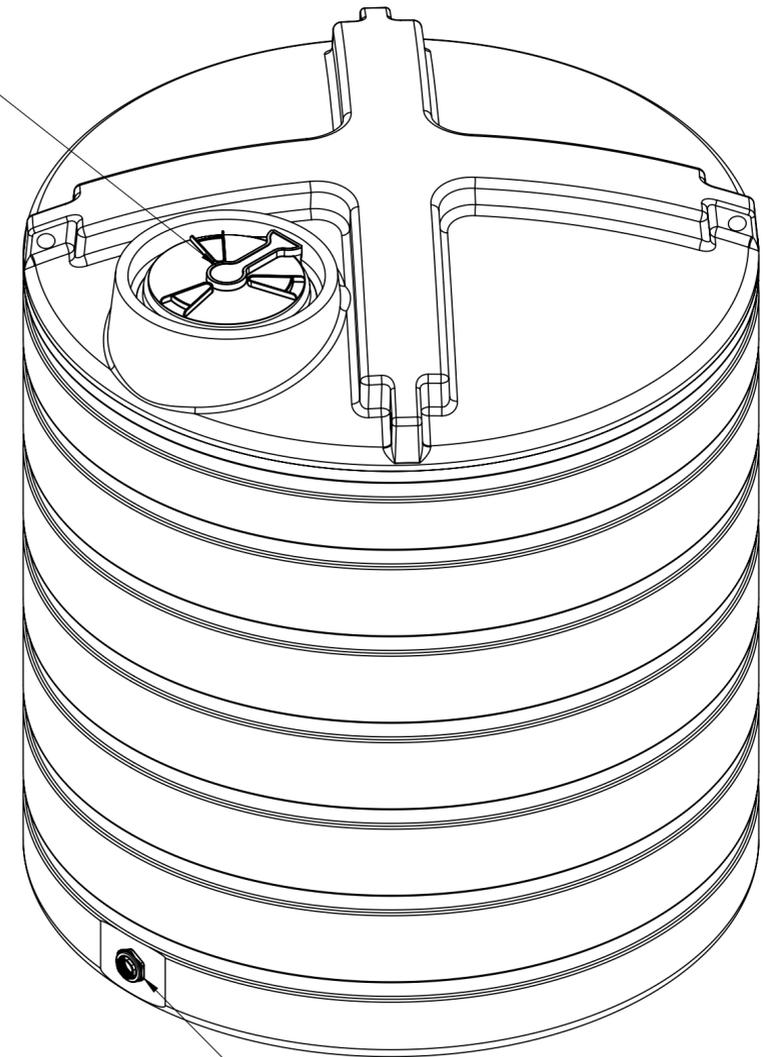
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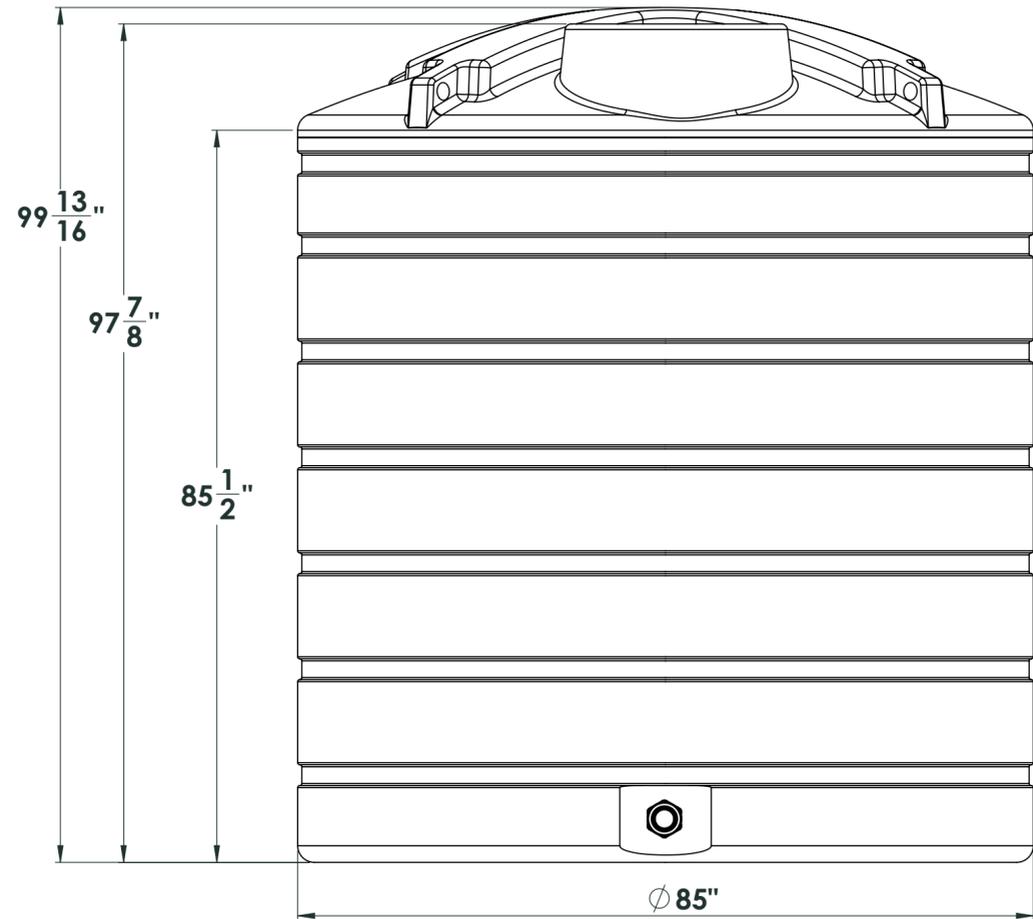
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16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|             |         | DIMENSIONS ARE IN INCHES             |  | DRAWN     | DNS  | 11/1/16        | TITLE:              |
|             |         | TOLERANCES:                          |  | CHECKED   |      |                | THV02100            |
|             |         | FRACTIONAL ±                         |  | ENG APPR. |      |                | SIZE DWG. NO.       |
|             |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR. |      |                | REV                 |
|             |         | TWO PLACE DECIMAL ±                  |  | Q.A.      |      |                | 1                   |
|             |         | THREE PLACE DECIMAL ±                |  | COMMENTS: |      |                | SCALE: 1:50 WEIGHT: |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |           |      |                | SHEET 1 OF 1        |
|             |         | MATERIAL                             |  |           |      |                |                     |
| NEXT ASSY   | USED ON | FINISH                               |  |           |      |                |                     |
| APPLICATION |         | DO NOT SCALE DRAWING                 |  |           |      |                |                     |

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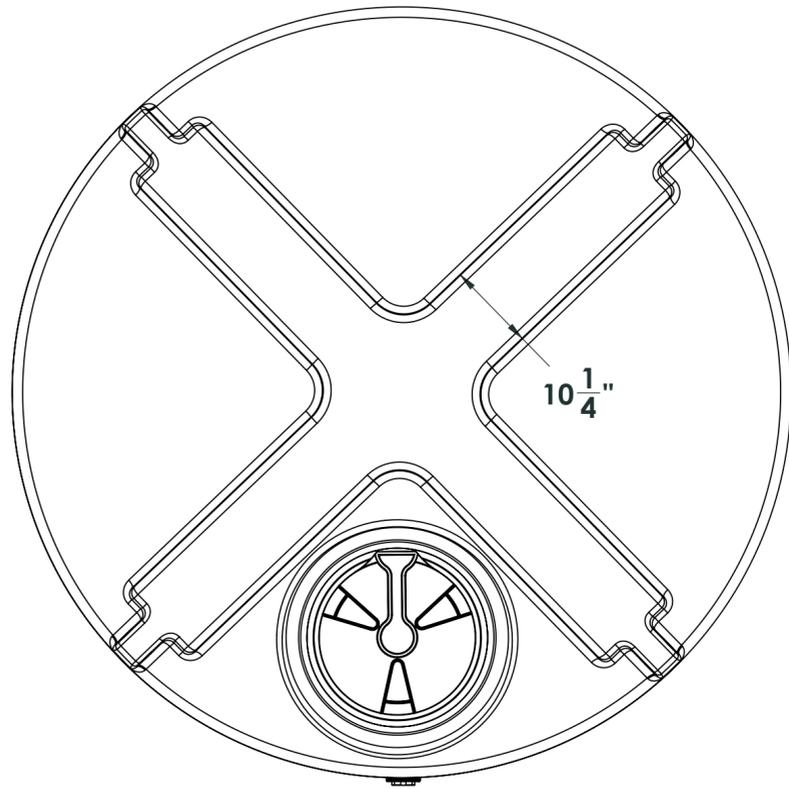
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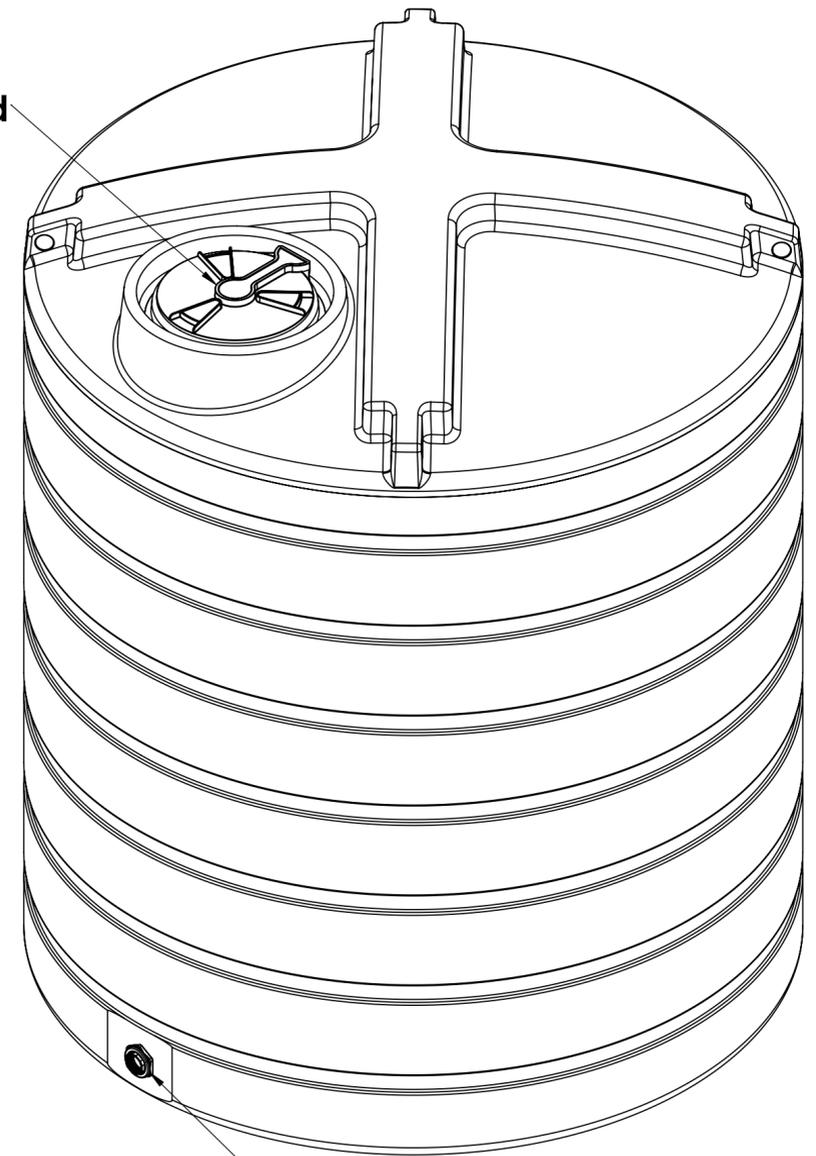
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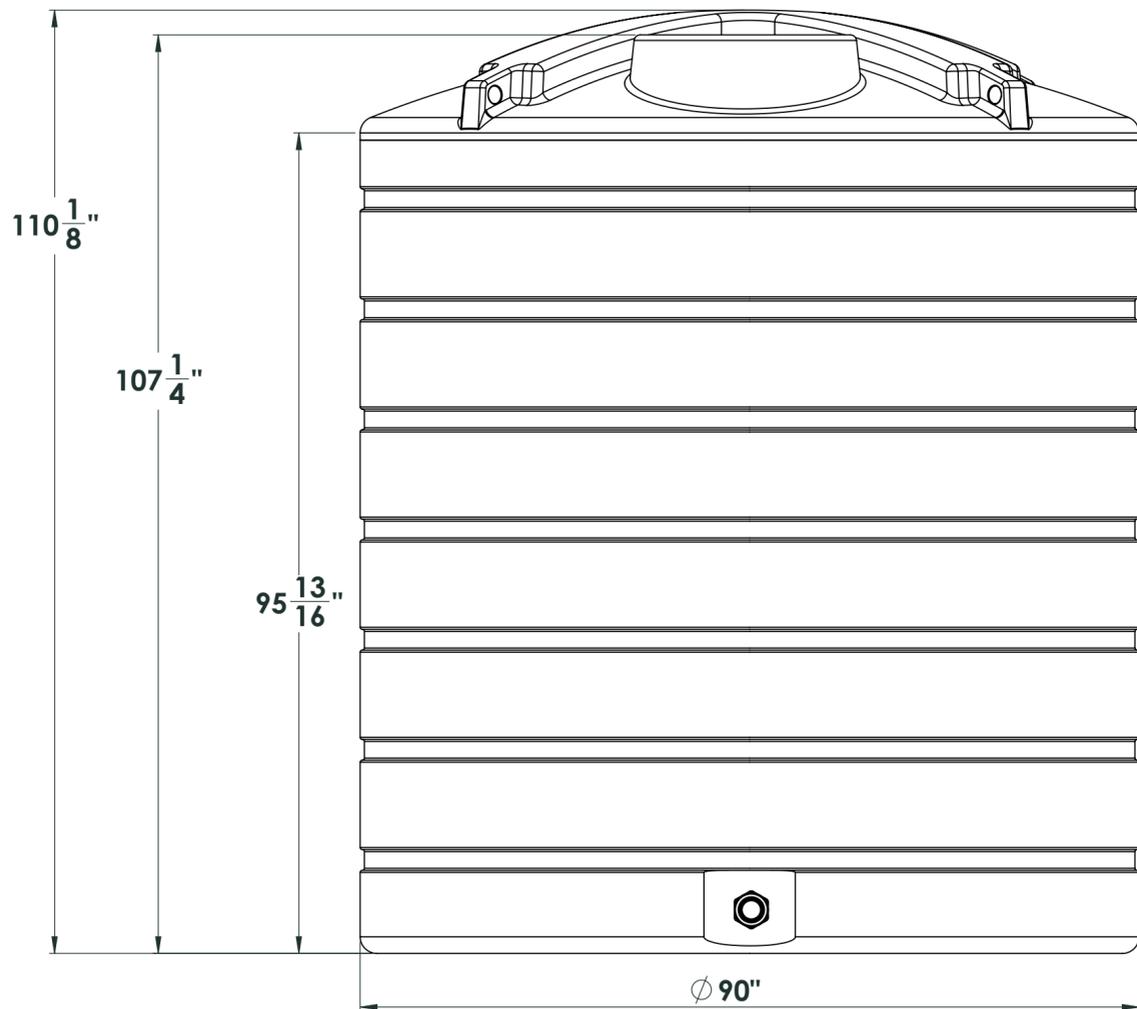
1



16 inch lid



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|             |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME      | DATE | ENDURAPLAS LLC |                     |
|             |         | DIMENSIONS ARE IN INCHES             |  | DRAWN     | DNS  | 11/1/16        | TITLE:              |
|             |         | TOLERANCES:                          |  | CHECKED   |      |                | THV02500            |
|             |         | FRACTIONAL ±                         |  | ENG APPR. |      |                | SIZE DWG. NO.       |
|             |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR. |      |                | REV                 |
|             |         | TWO PLACE DECIMAL ±                  |  | Q.A.      |      |                | 1                   |
|             |         | THREE PLACE DECIMAL ±                |  | COMMENTS: |      |                | SCALE: 1:50 WEIGHT: |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |           |      |                | SHEET 1 OF 1        |
|             |         | MATERIAL                             |  |           |      |                |                     |
| NEXT ASSY   | USED ON | FINISH                               |  |           |      |                |                     |
| APPLICATION |         | DO NOT SCALE DRAWING                 |  |           |      |                |                     |

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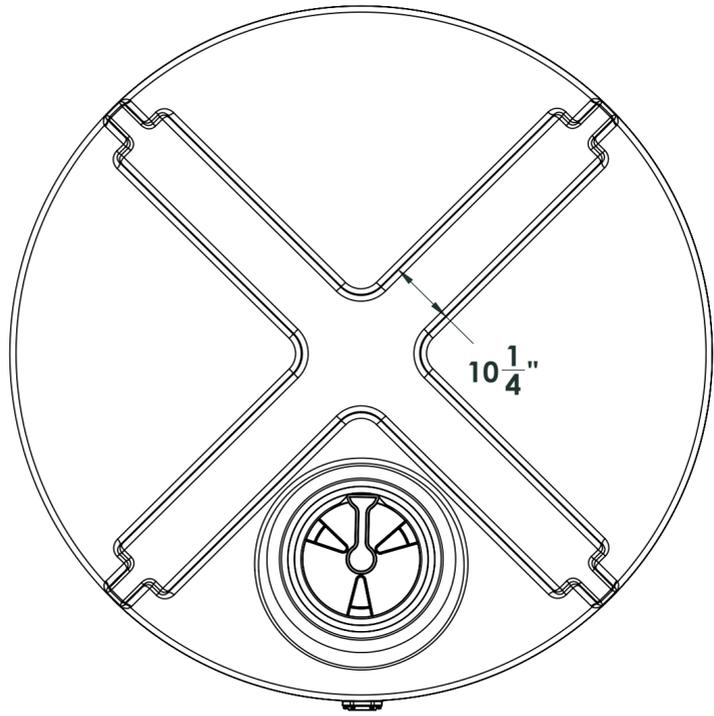
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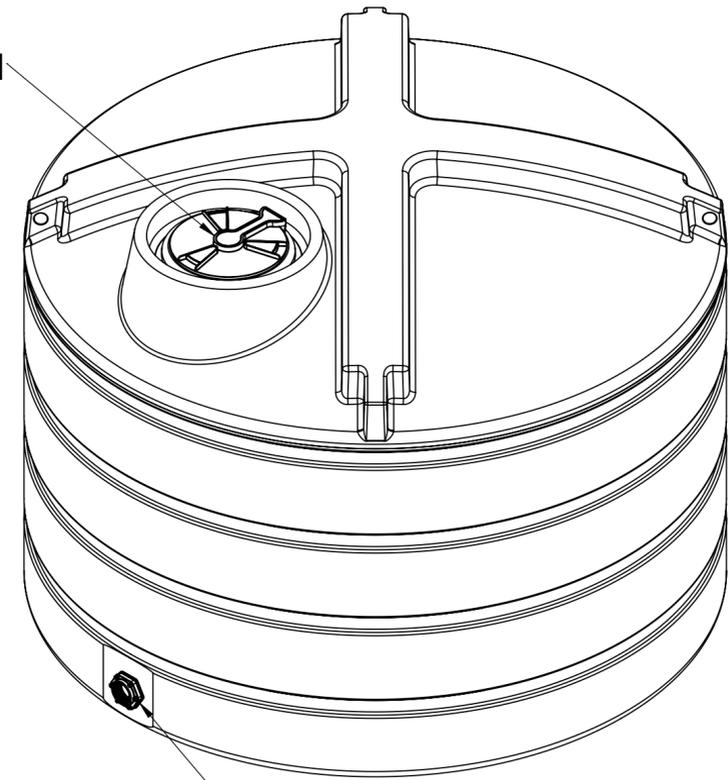
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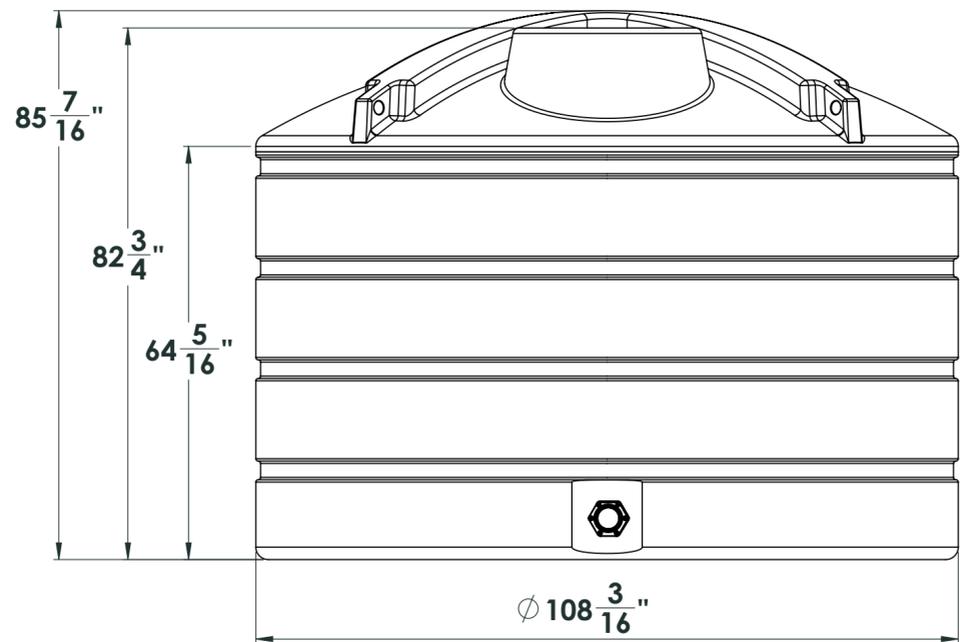
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|                                      |         |           |      |                |               |
|--------------------------------------|---------|-----------|------|----------------|---------------|
| UNLESS OTHERWISE SPECIFIED:          |         | NAME      | DATE | ENDURAPLAS LLC |               |
| DIMENSIONS ARE IN INCHES             |         | DRAWN     | DNS  | 11/1/16        | TITLE:        |
| TOLERANCES:                          |         | CHECKED   |      |                | THV02520      |
| FRACTIONAL ±                         |         | ENG APPR. |      |                |               |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR. |      |                | SIZE DWG. NO. |
| TWO PLACE DECIMAL ±                  |         | Q.A.      |      |                | REV           |
| THREE PLACE DECIMAL ±                |         | COMMENTS: |      |                | 1             |
| INTERPRET GEOMETRIC TOLERANCING PER: |         |           |      | SCALE: 1:50    | WEIGHT:       |
| MATERIAL                             |         |           |      | SHEET 1 OF 1   |               |
| FINISH                               |         |           |      |                |               |
| NEXT ASSY                            | USED ON |           |      |                |               |
| APPLICATION                          |         |           |      |                |               |
| DO NOT SCALE DRAWING                 |         |           |      |                |               |

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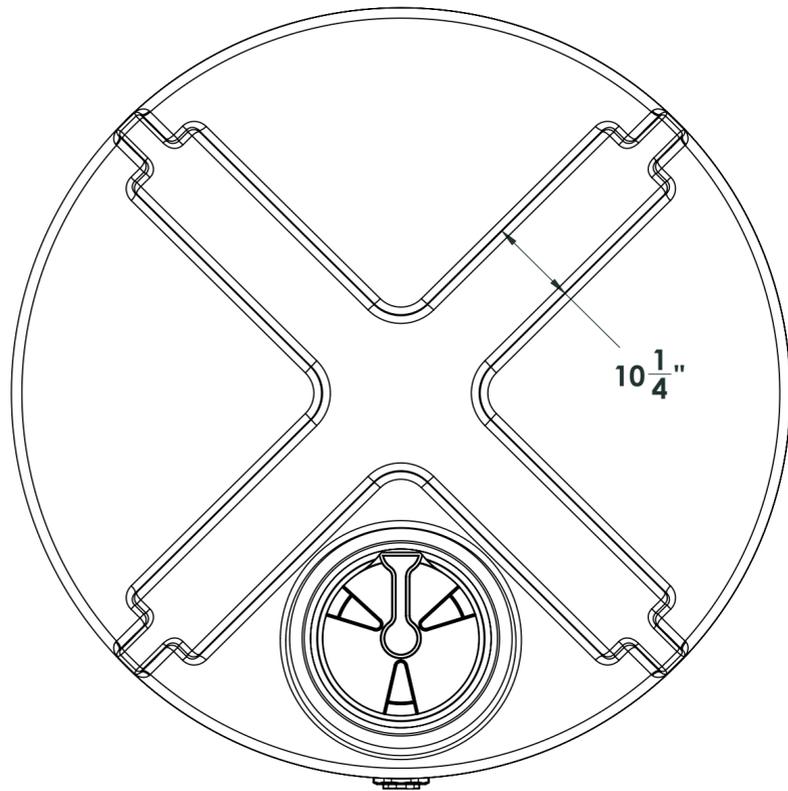
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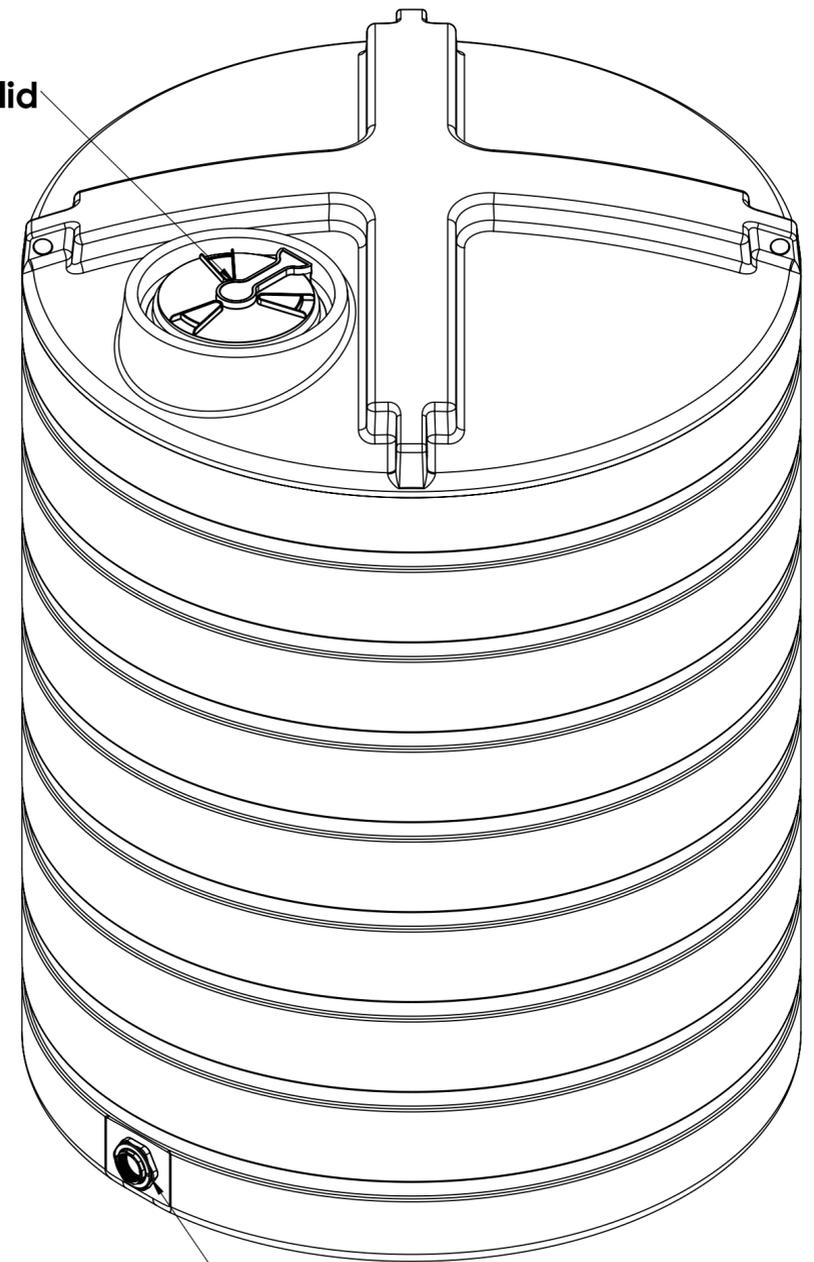
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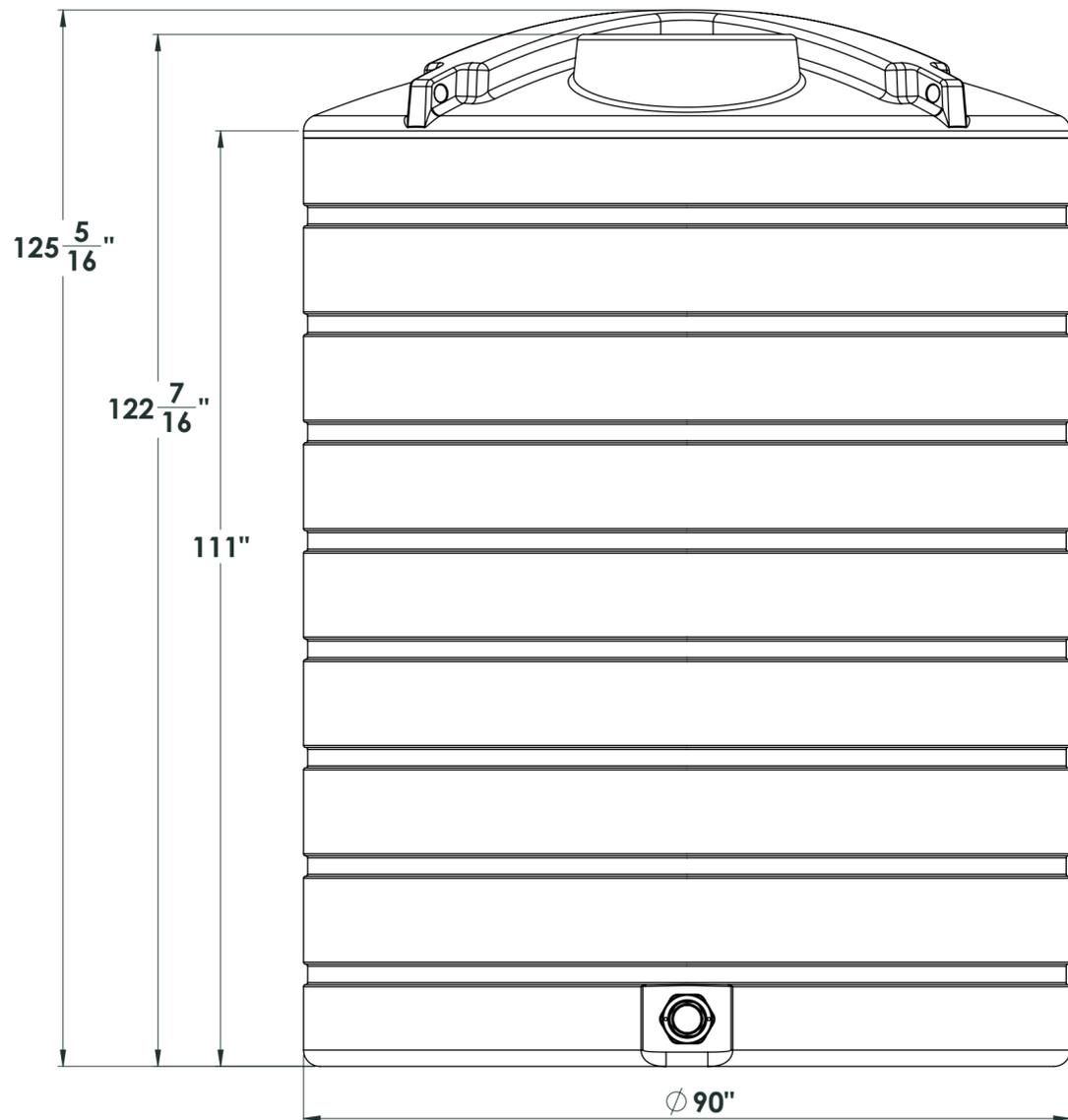
A



16 inch lid



3 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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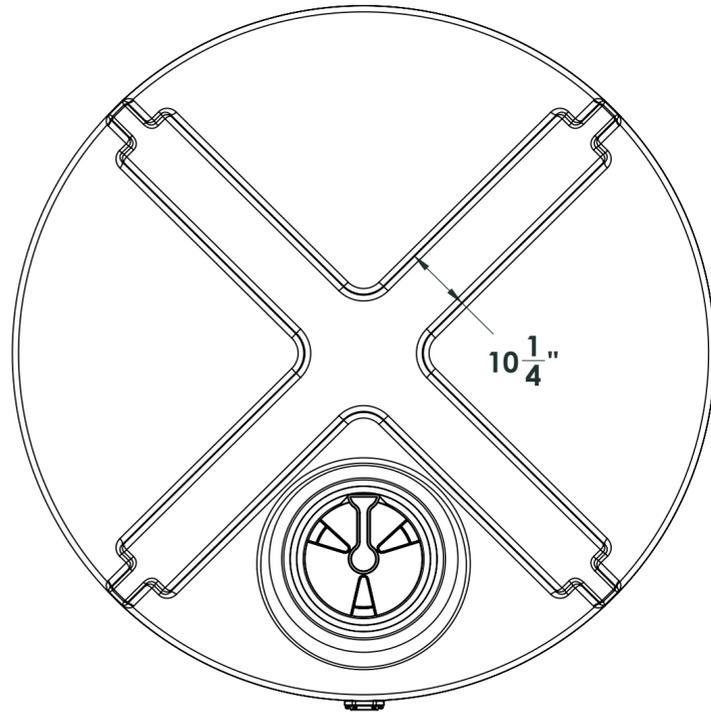
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|-----------|---------|--------------------------------------|--|----------------------|------|----------------|--------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                 | DATE | ENDURAPLAS LLC |              |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                | DNS  | 11/1/16        | TITLE:       |
|           |         | TOLERANCES:                          |  | CHECKED              |      |                | THV03000     |
|           |         | FRACTIONAL ±                         |  | ENG APPR.            |      |                | SIZE         |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.            |      |                | DWG. NO.     |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                 |      |                | REV          |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:            |      |                | 1            |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                      |      |                | SCALE: 1:50  |
|           |         | MATERIAL                             |  |                      |      |                | WEIGHT:      |
|           |         | FINISH                               |  |                      |      |                | SHEET 1 OF 1 |
| NEXT ASSY | USED ON | APPLICATION                          |  | DO NOT SCALE DRAWING |      |                |              |

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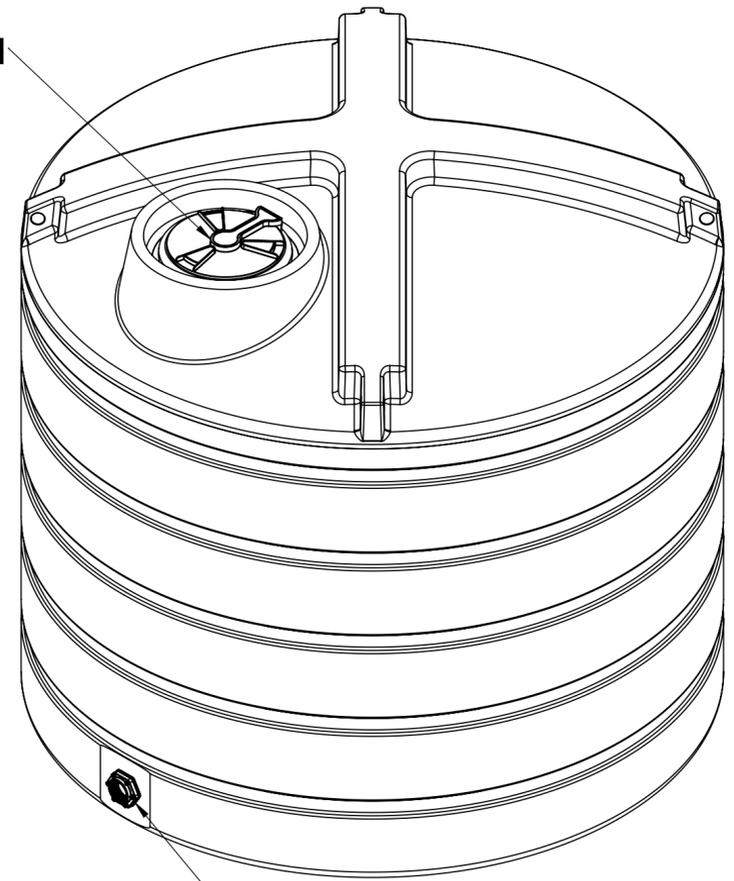
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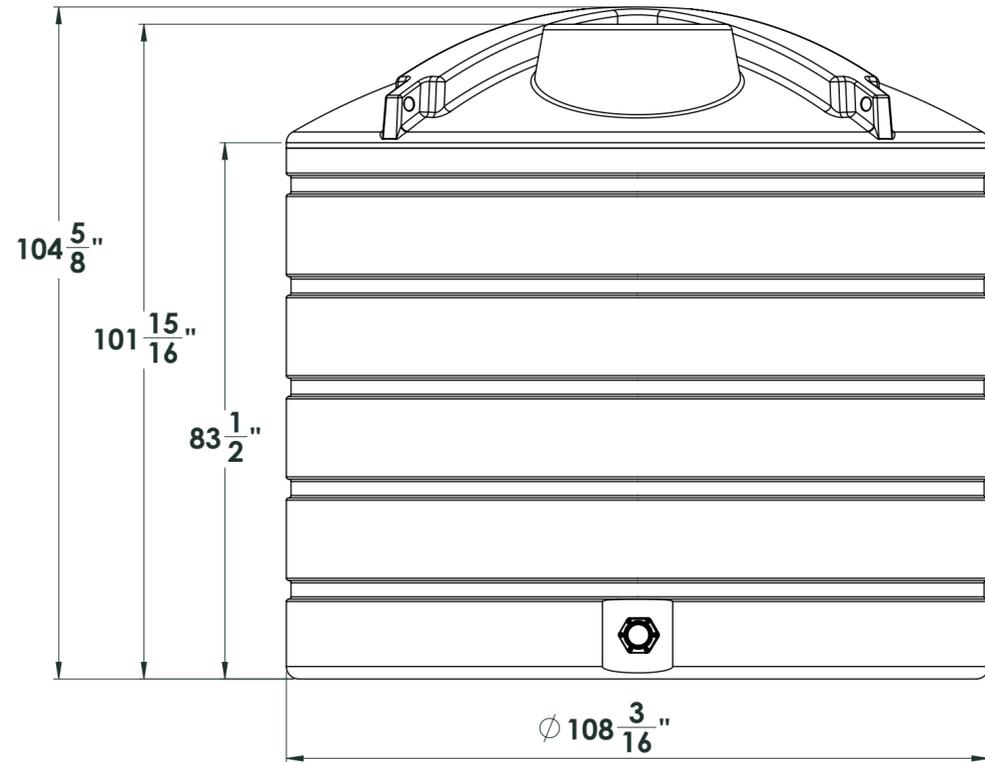
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|-----------|---------|--------------------------------------|--|-----------|------|----------------|----------------------------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME      | DATE | ENDURAPLAS LLC |                                  |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN     | DNS  | 11/1/16        | TITLE:                           |
|           |         | TOLERANCES:                          |  | CHECKED   |      |                | THV03200                         |
|           |         | FRACTIONAL ±                         |  | ENG APPR. |      |                | SIZE DWG. NO.                    |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR. |      |                | REV                              |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.      |      |                | 1                                |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS: |      |                | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |           |      |                |                                  |
|           |         | MATERIAL                             |  |           |      |                |                                  |
|           |         | FINISH                               |  |           |      |                |                                  |
| NEXT ASSY | USED ON | APPLICATION                          |  |           |      |                |                                  |
|           |         | DO NOT SCALE DRAWING                 |  |           |      |                |                                  |

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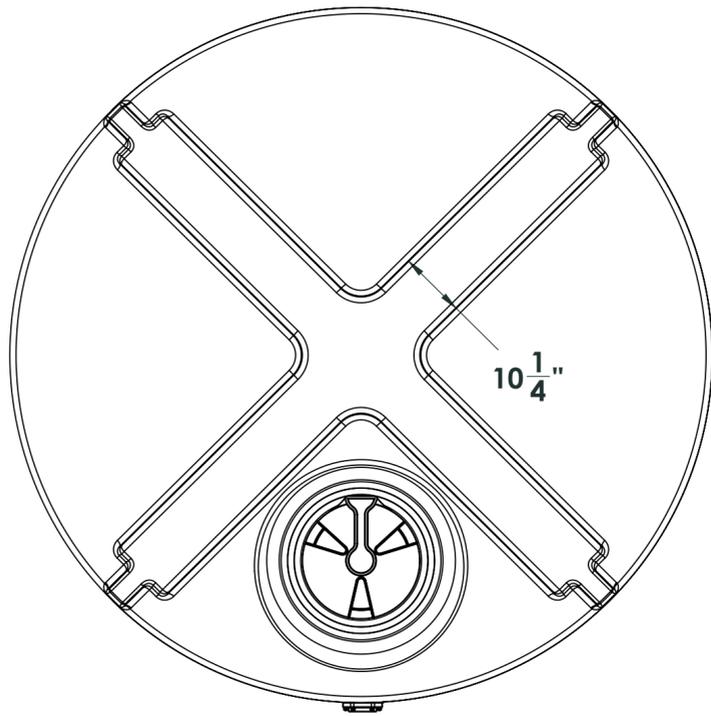
C

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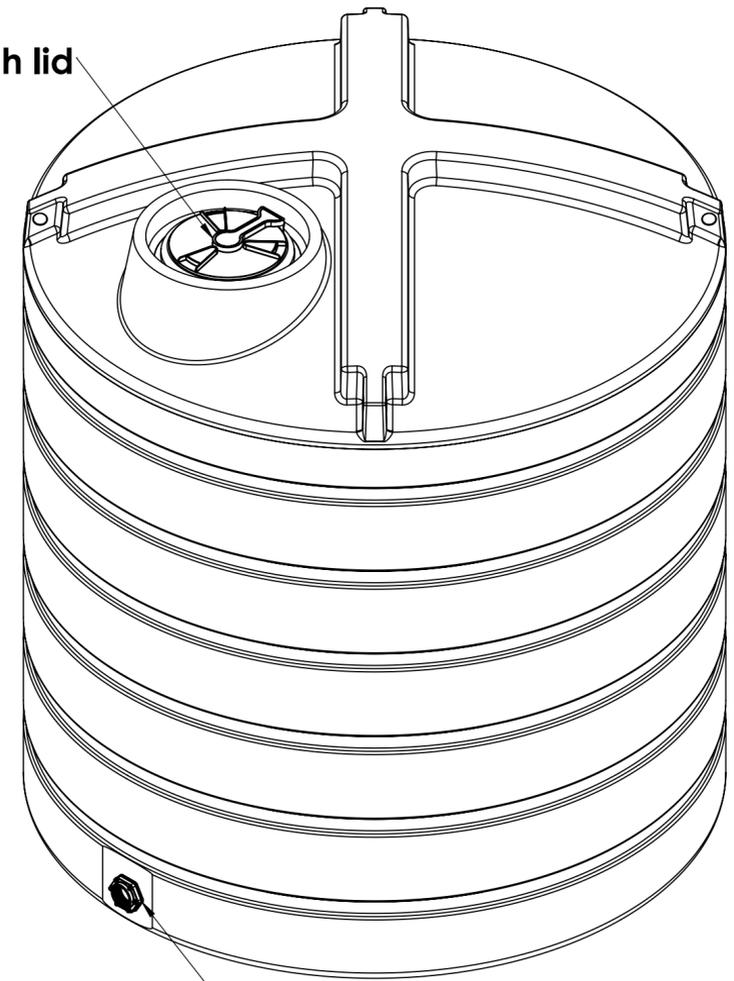
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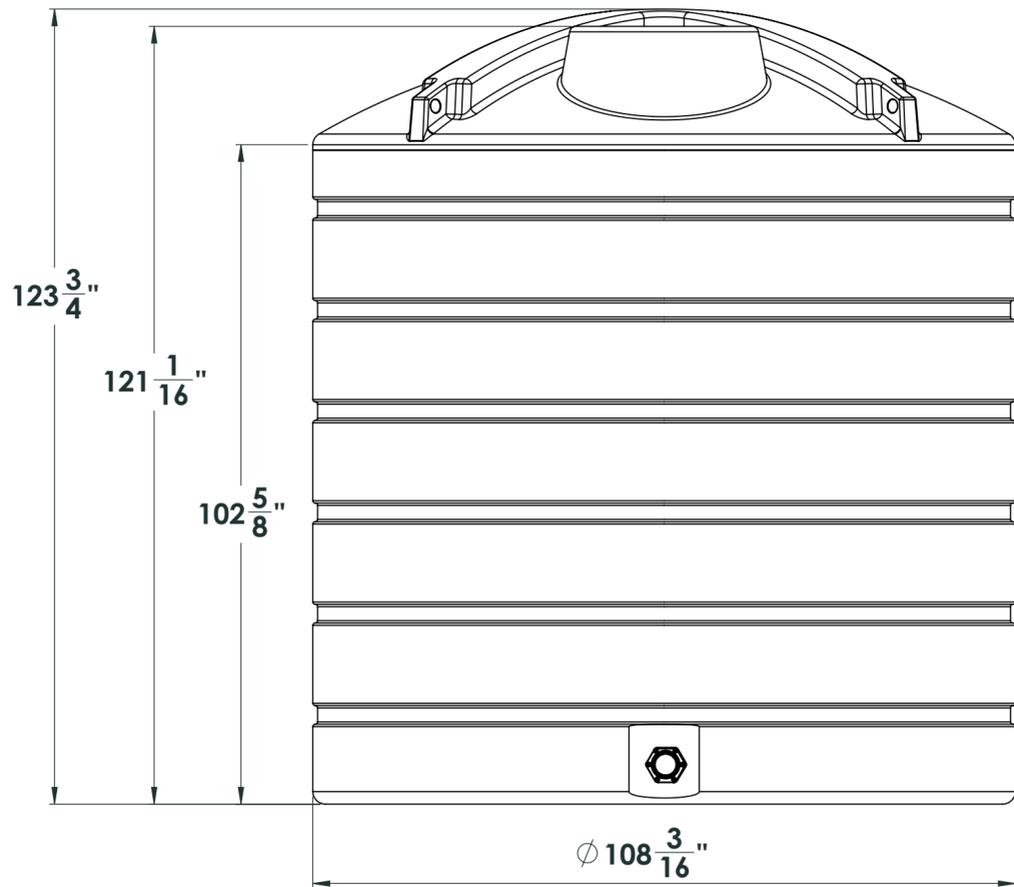
A



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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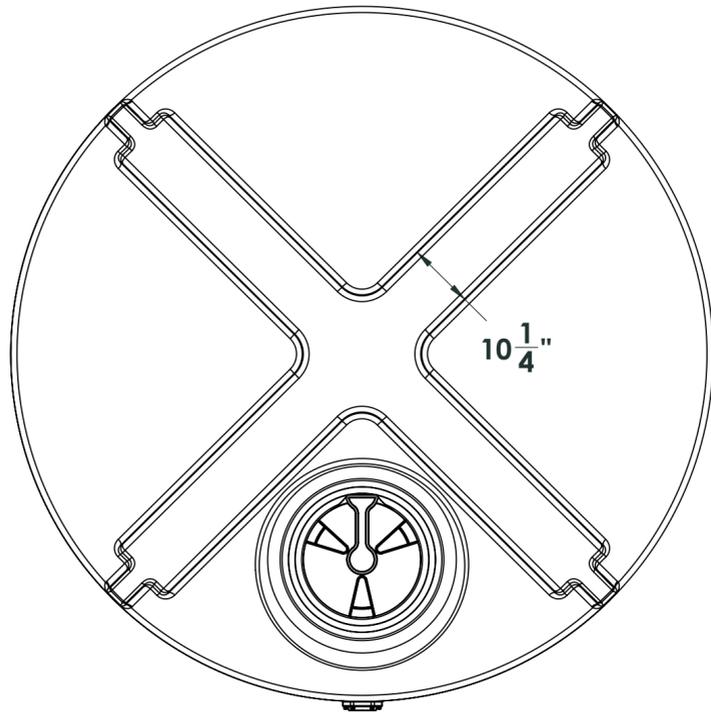
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|--------------------------------------|----------------------|-----------|------|----------------|----------------------|
| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC |                      |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 11/1/16        | TITLE:               |
| TOLERANCES:                          |                      | CHECKED   |      |                | <b>THV04000</b>      |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                |                      |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                |                      |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | SIZE DWG. NO. REV    |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | <b>C</b> <b>1</b>    |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             |           |      | SCALE: 1:50    | WEIGHT: SHEET 1 OF 1 |
| FINISH                               | DO NOT SCALE DRAWING |           |      |                |                      |
| NEXT ASSY                            | USED ON              |           |      |                |                      |
| APPLICATION                          |                      |           |      |                |                      |

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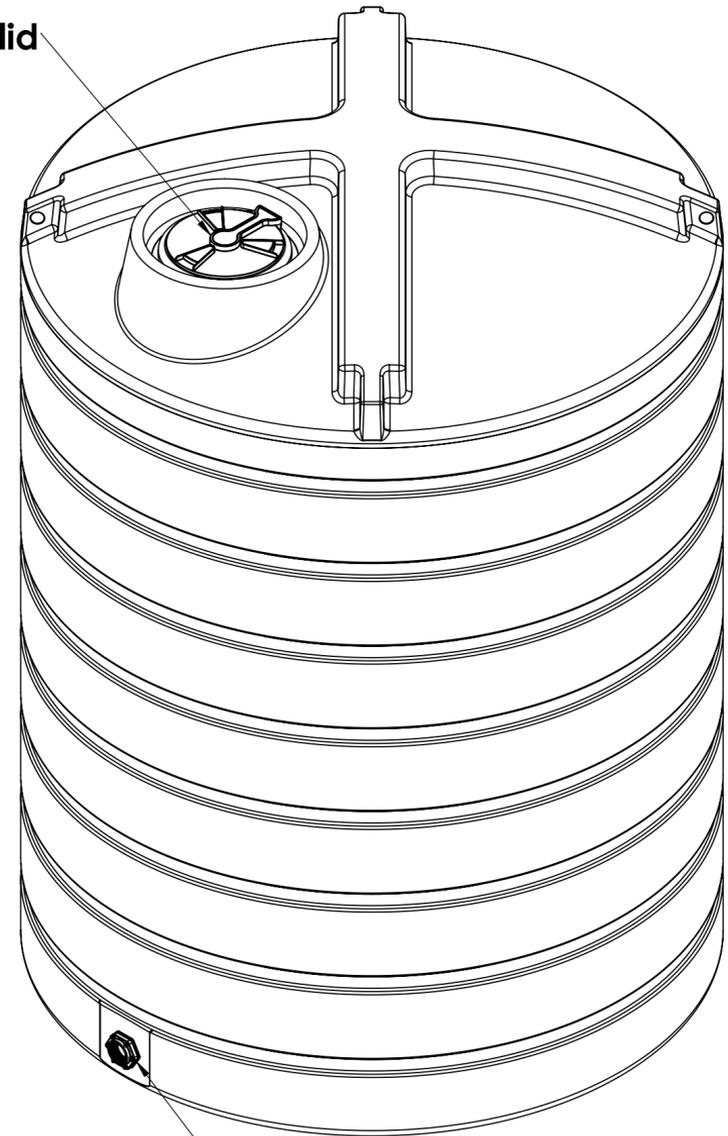
3

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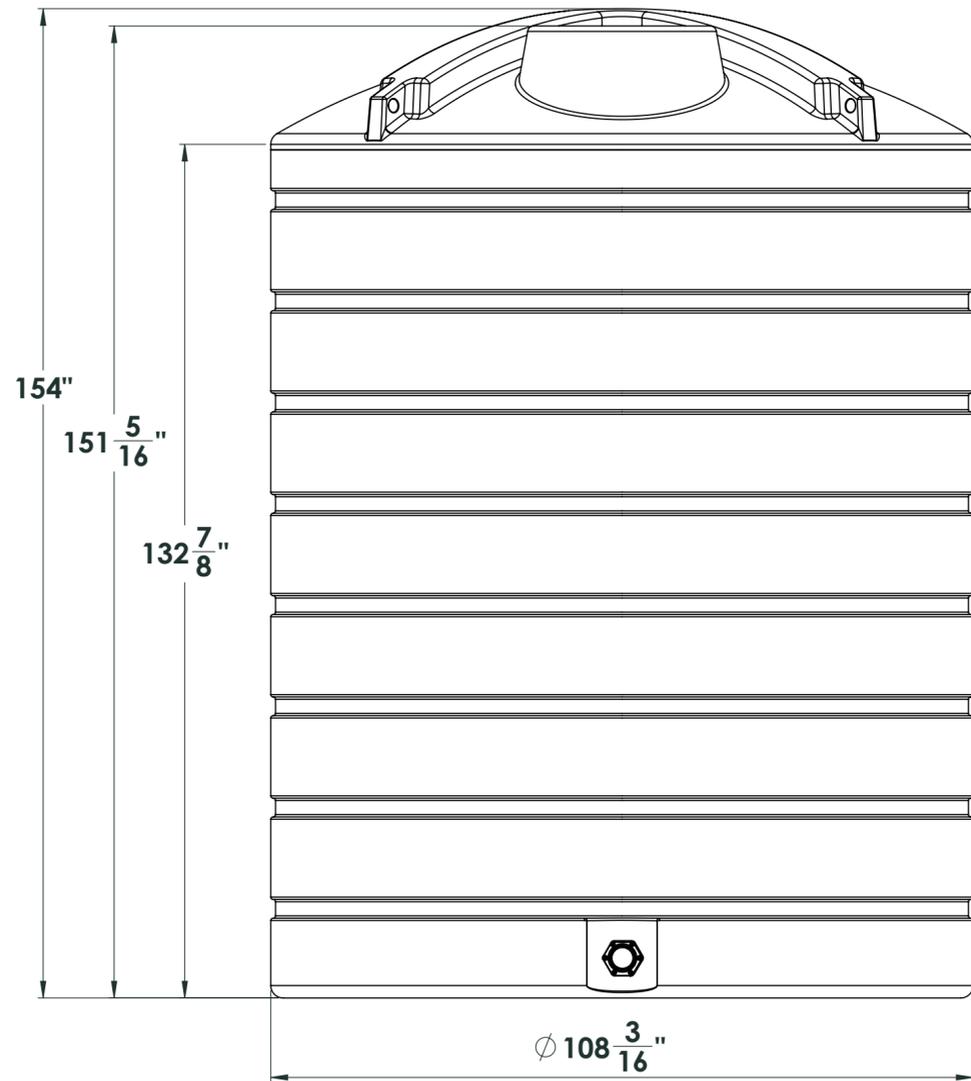
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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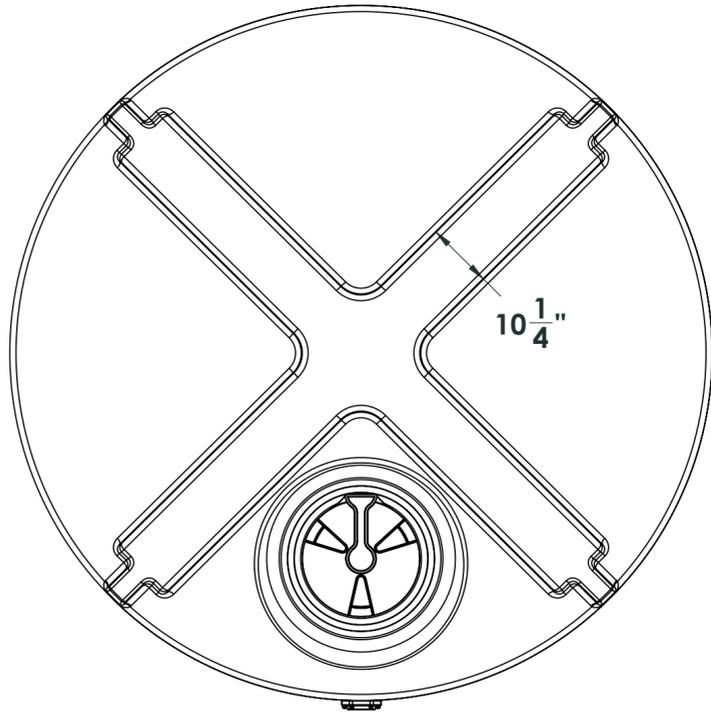
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|--------------------------------------|----------------------|-----------|------|----------------|----------------------------------|
| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC |                                  |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 11/1/16        | TITLE:                           |
| TOLERANCES:                          |                      | CHECKED   |      |                | THV05000                         |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                | SIZE DWG. NO.                    |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                | REV                              |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | 1                                |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL:            |           |      |                |                                  |
| FINISH:                              | DO NOT SCALE DRAWING |           |      |                |                                  |
| NEXT ASSY                            | USED ON              |           |      |                |                                  |
| APPLICATION                          |                      |           |      |                |                                  |

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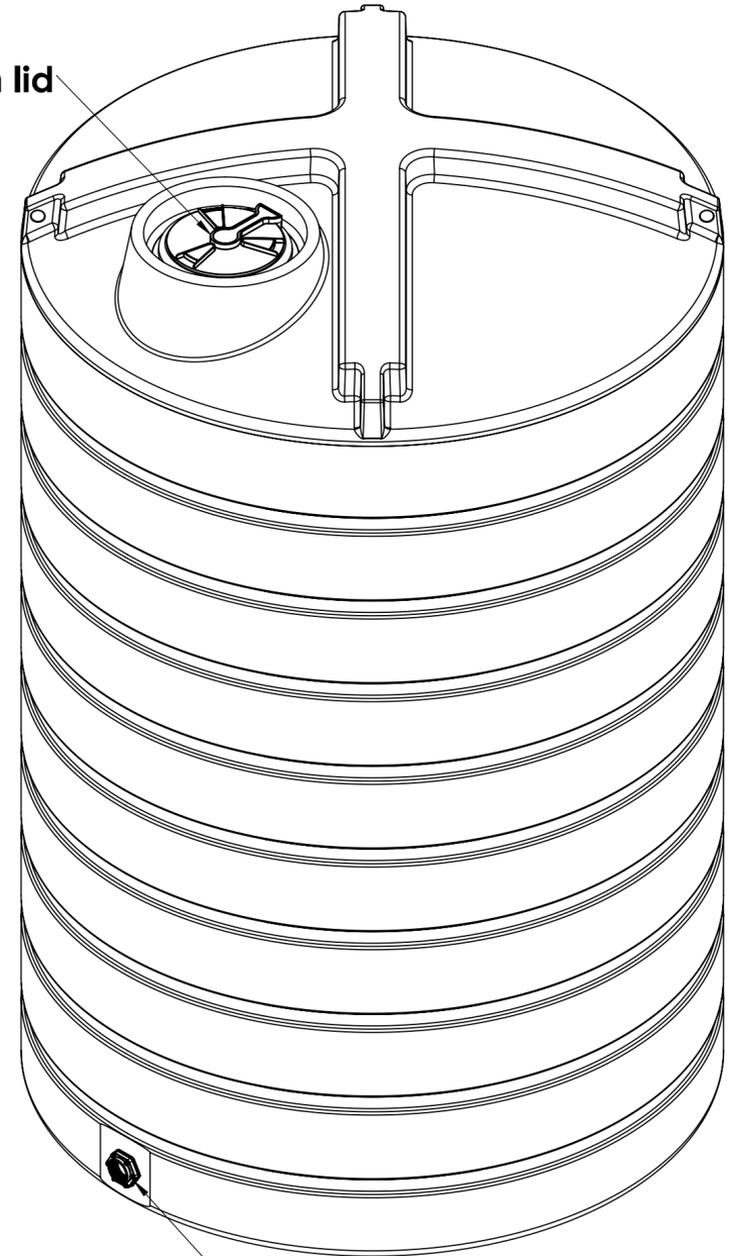
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16 inch lid



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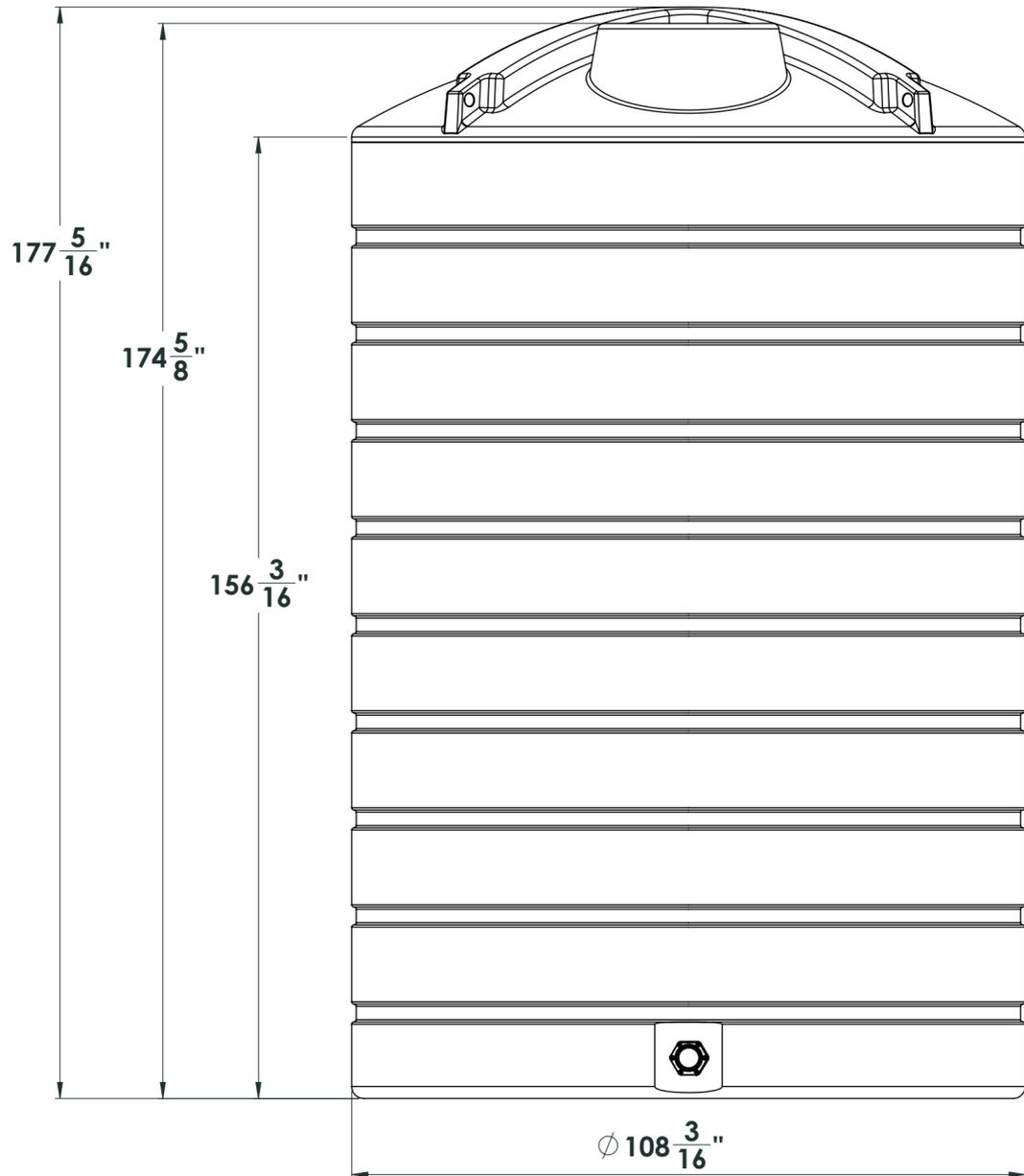
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**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|----------------------|-----------|------|----------------|----------------------|
| UNLESS OTHERWISE SPECIFIED:          |                      | NAME      | DATE | ENDURAPLAS LLC |                      |
| DIMENSIONS ARE IN INCHES             |                      | DRAWN     | DNS  | 11/1/16        | TITLE:               |
| TOLERANCES:                          |                      | CHECKED   |      |                | THV06000             |
| FRACTIONAL ±                         |                      | ENG APPR. |      |                |                      |
| ANGULAR: MACH ± BEND ±               |                      | MFG APPR. |      |                |                      |
| TWO PLACE DECIMAL ±                  |                      | Q.A.      |      |                | SIZE DWG. NO. REV    |
| THREE PLACE DECIMAL ±                |                      | COMMENTS: |      |                | <b>C</b> <b>1</b>    |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL             |           |      | SCALE: 1:50    | WEIGHT: SHEET 1 OF 1 |
| FINISH                               | DO NOT SCALE DRAWING |           |      |                |                      |
| NEXT ASSY                            | USED ON              |           |      |                |                      |
| APPLICATION                          |                      |           |      |                |                      |

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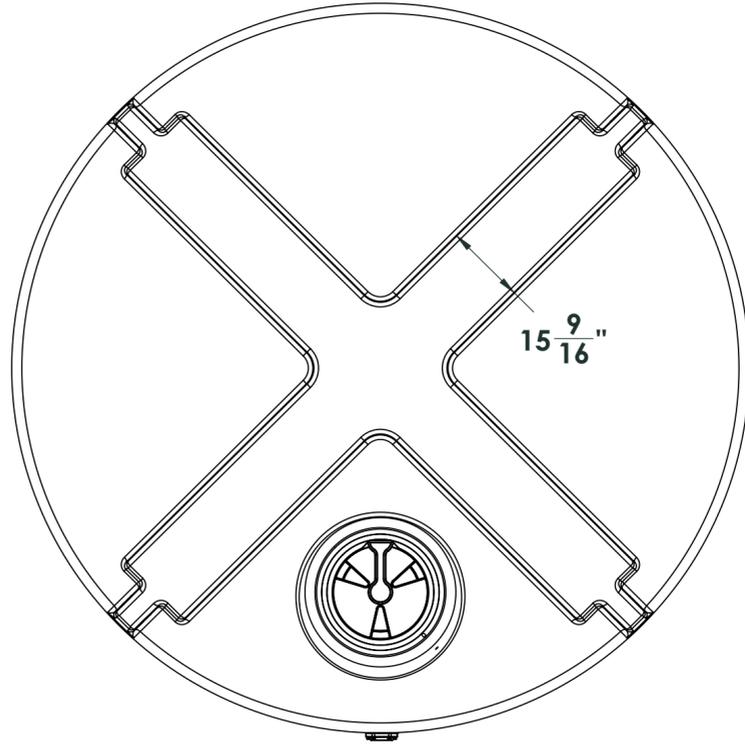
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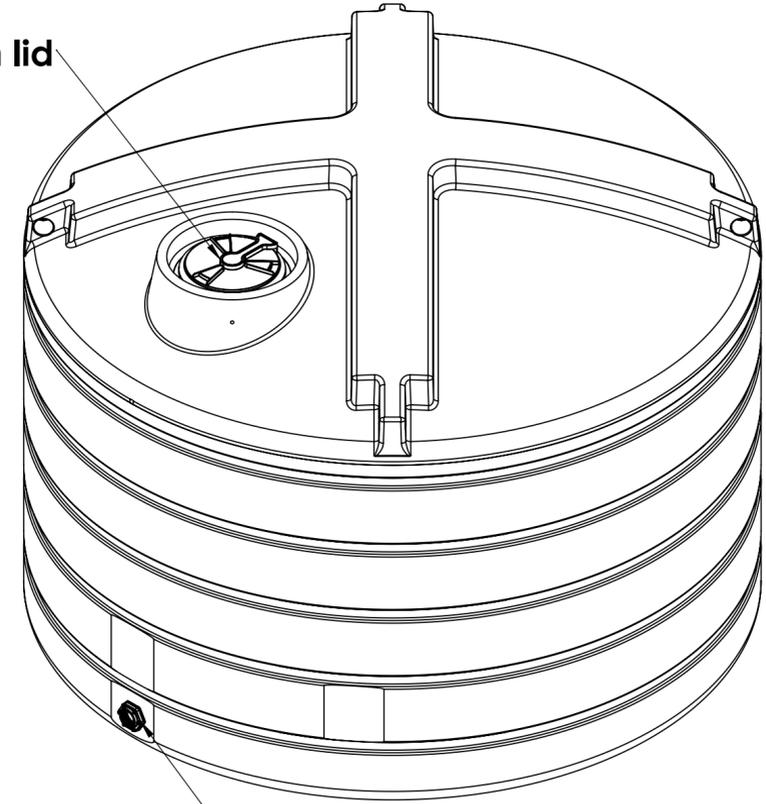
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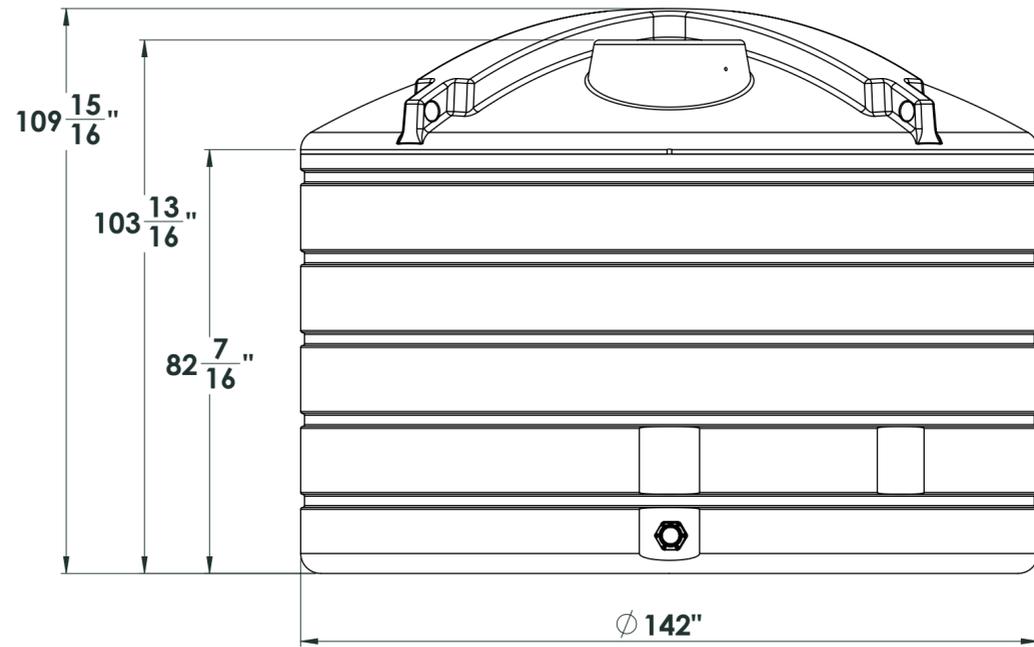
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|-----------|---------|--------------------------------------|--|----------------------------------|------|----------------|---------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                             | DATE | ENDURAPLAS LLC |               |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                            | DNS  | 11/1/16        | TITLE:        |
|           |         | TOLERANCES:                          |  | CHECKED                          |      |                | THV06011      |
|           |         | FRACTIONAL ±                         |  | ENG APPR.                        |      |                | SIZE DWG. NO. |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.                        |      |                | REV           |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                             |      |                | 1             |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:                        |      |                |               |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                                  |      |                |               |
|           |         | MATERIAL                             |  |                                  |      |                |               |
|           |         | FINISH                               |  |                                  |      |                |               |
| NEXT ASSY | USED ON | APPLICATION                          |  | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |      |                |               |
|           |         | DO NOT SCALE DRAWING                 |  |                                  |      |                |               |

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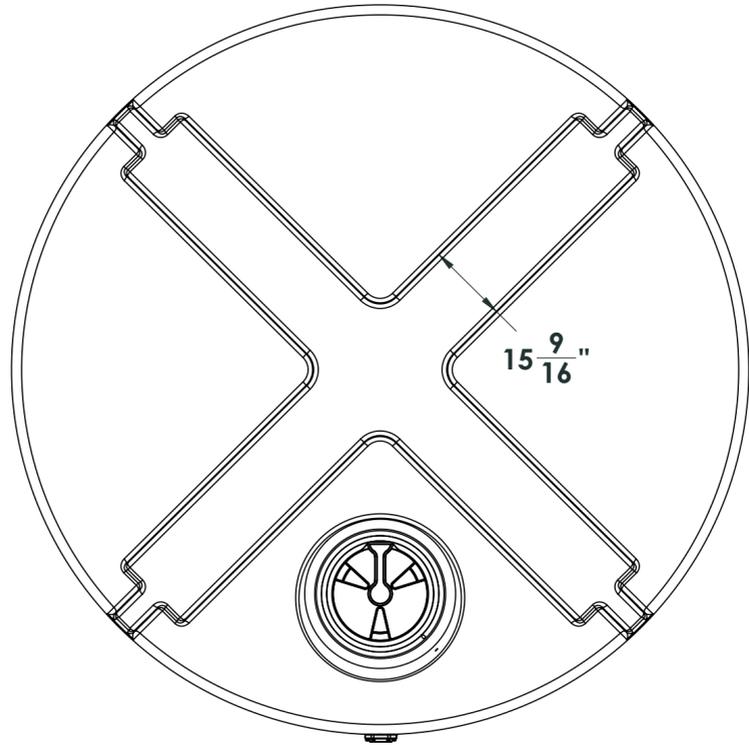
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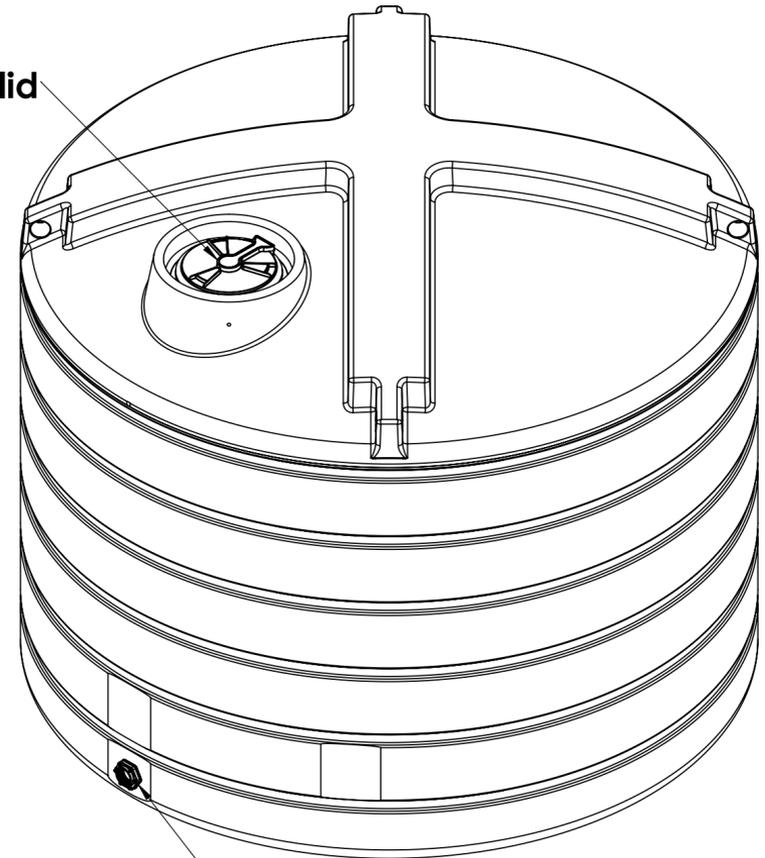
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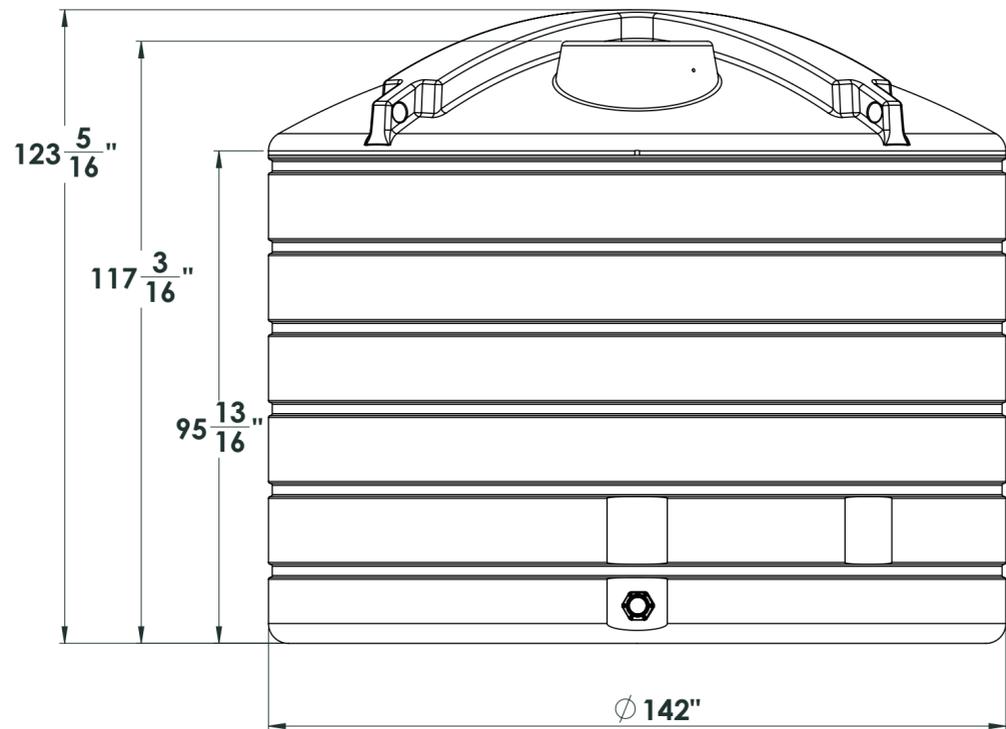
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|--------------------------------------|---------|----------------------|------|----------------|---------------------|
| UNLESS OTHERWISE SPECIFIED:          |         | NAME                 | DATE | ENDURAPLAS LLC |                     |
| DIMENSIONS ARE IN INCHES             |         | DRAWN                | DNS  | 11/1/16        | TITLE:              |
| TOLERANCES:                          |         | CHECKED              |      |                | THV07011            |
| FRACTIONAL ±                         |         | ENG APPR.            |      |                |                     |
| ANGULAR: MACH ± BEND ±               |         | MFG APPR.            |      |                |                     |
| TWO PLACE DECIMAL ±                  |         | Q.A.                 |      |                | SIZE DWG. NO.       |
| THREE PLACE DECIMAL ±                |         | COMMENTS:            |      |                | REV                 |
| INTERPRET GEOMETRIC TOLERANCING PER: |         |                      |      |                | 1                   |
| MATERIAL                             |         |                      |      |                | SCALE: 1:50 WEIGHT: |
| FINISH                               |         |                      |      |                | SHEET 1 OF 1        |
| NEXT ASSY                            | USED ON |                      |      |                |                     |
| APPLICATION                          |         | DO NOT SCALE DRAWING |      |                |                     |

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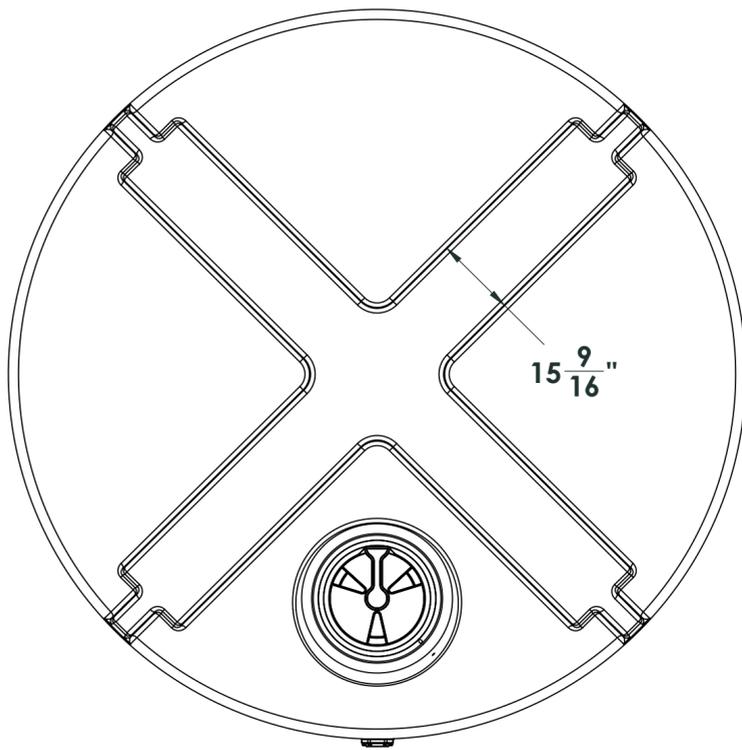
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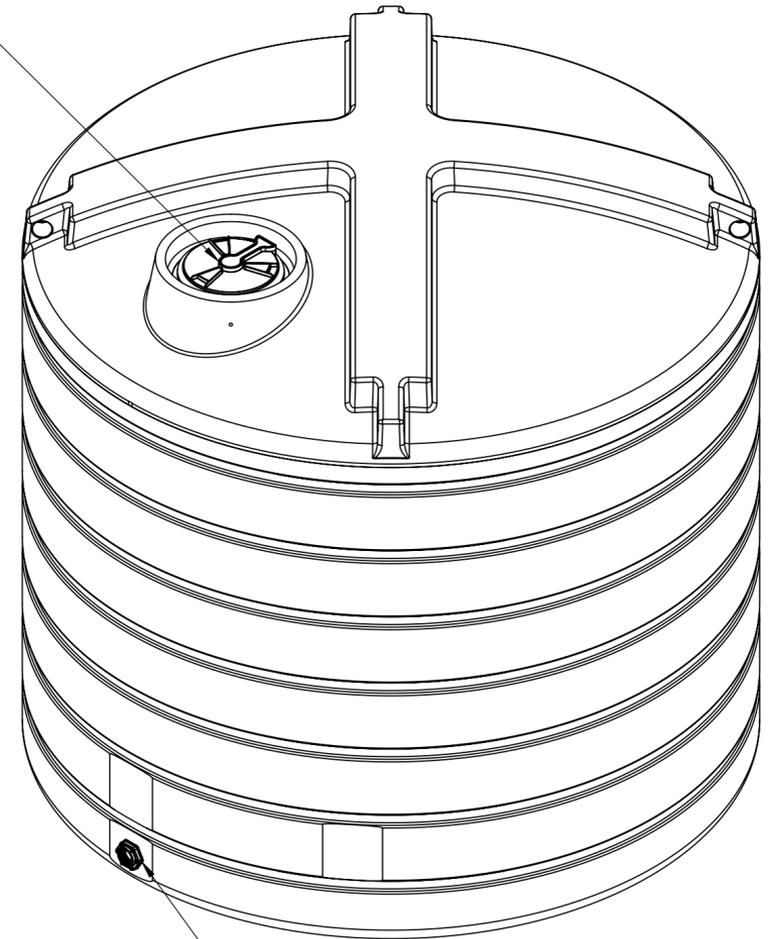
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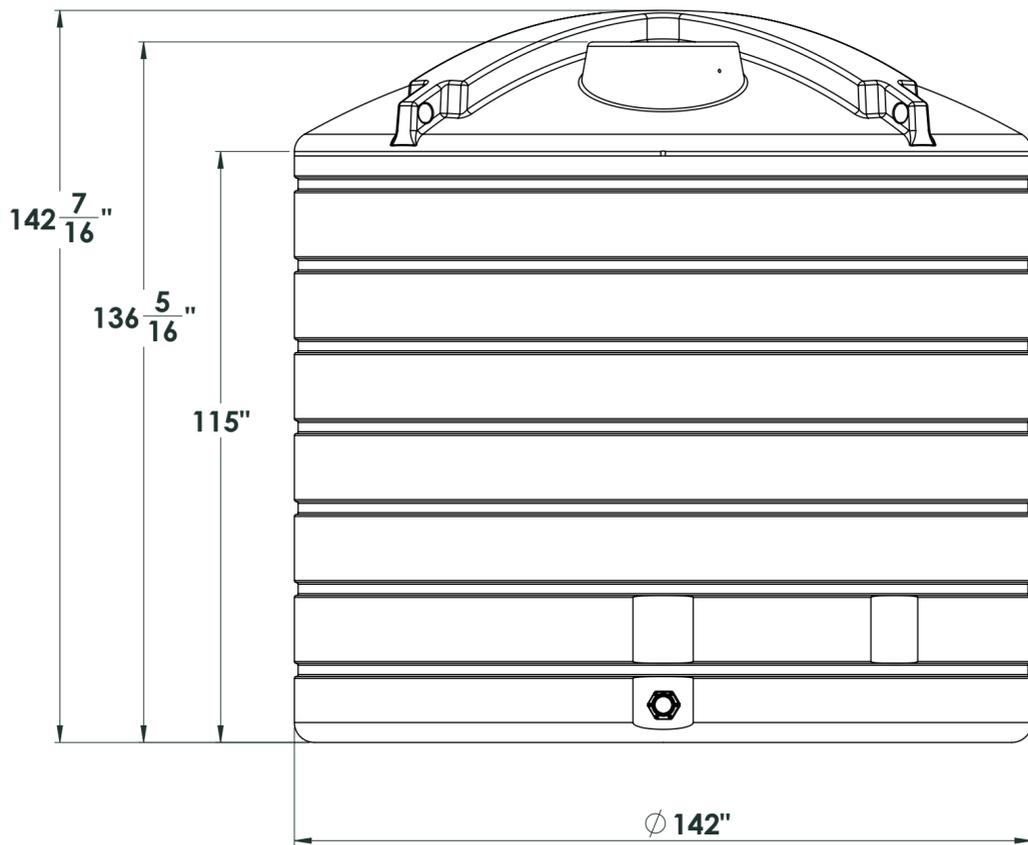
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|-----------|---------|--------------------------------------|--|----------------------------------|------|----------------|---------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                             | DATE | ENDURAPLAS LLC |               |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                            | DNS  | 11/1/16        | TITLE:        |
|           |         | TOLERANCES:                          |  | CHECKED                          |      |                | THV08000      |
|           |         | FRACTIONAL ±                         |  | ENG APPR.                        |      |                | SIZE DWG. NO. |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.                        |      |                | REV           |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                             |      |                | 1             |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:                        |      |                |               |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                                  |      |                |               |
|           |         | MATERIAL                             |  |                                  |      |                |               |
|           |         | FINISH                               |  |                                  |      |                |               |
| NEXT ASSY | USED ON | APPLICATION                          |  | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |      |                |               |
|           |         | DO NOT SCALE DRAWING                 |  |                                  |      |                |               |

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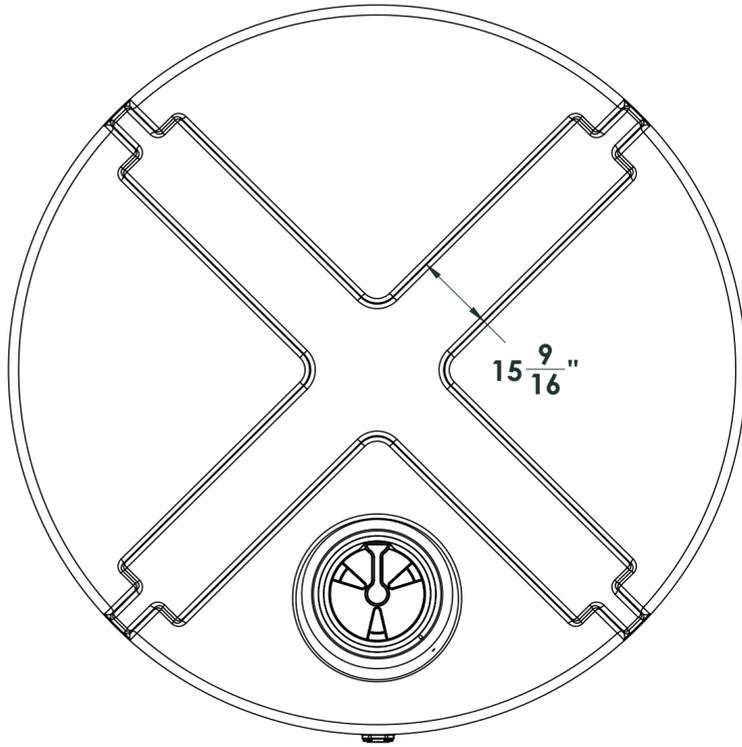
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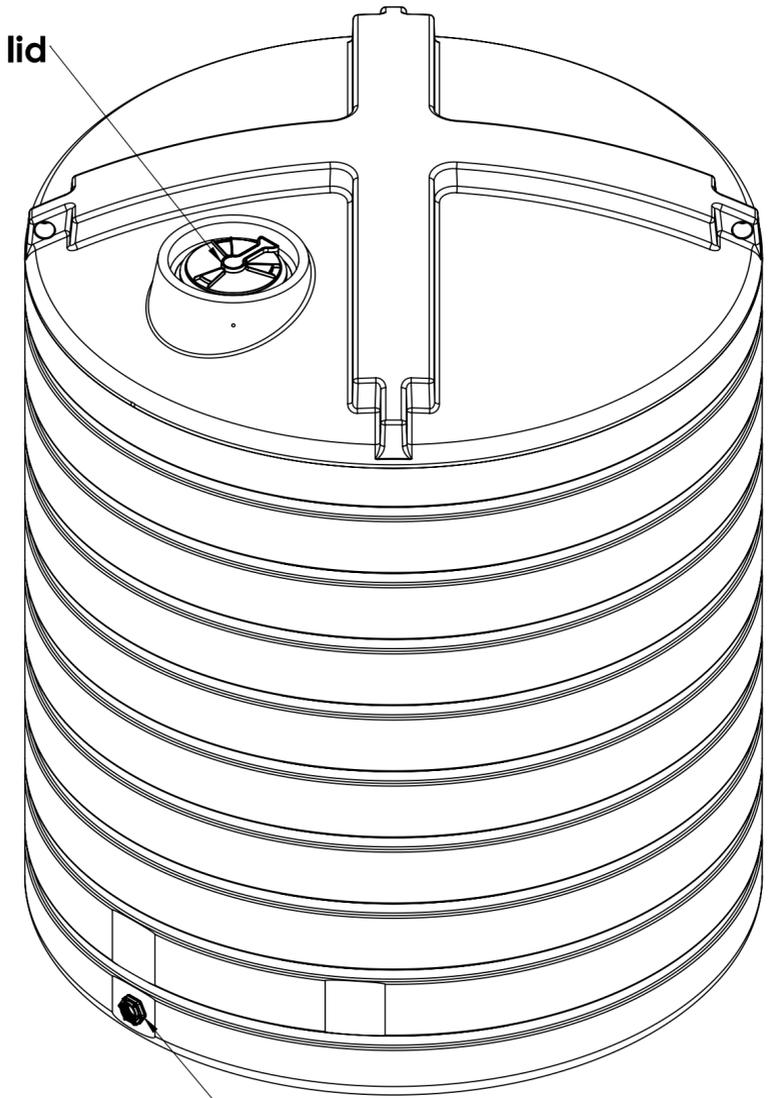
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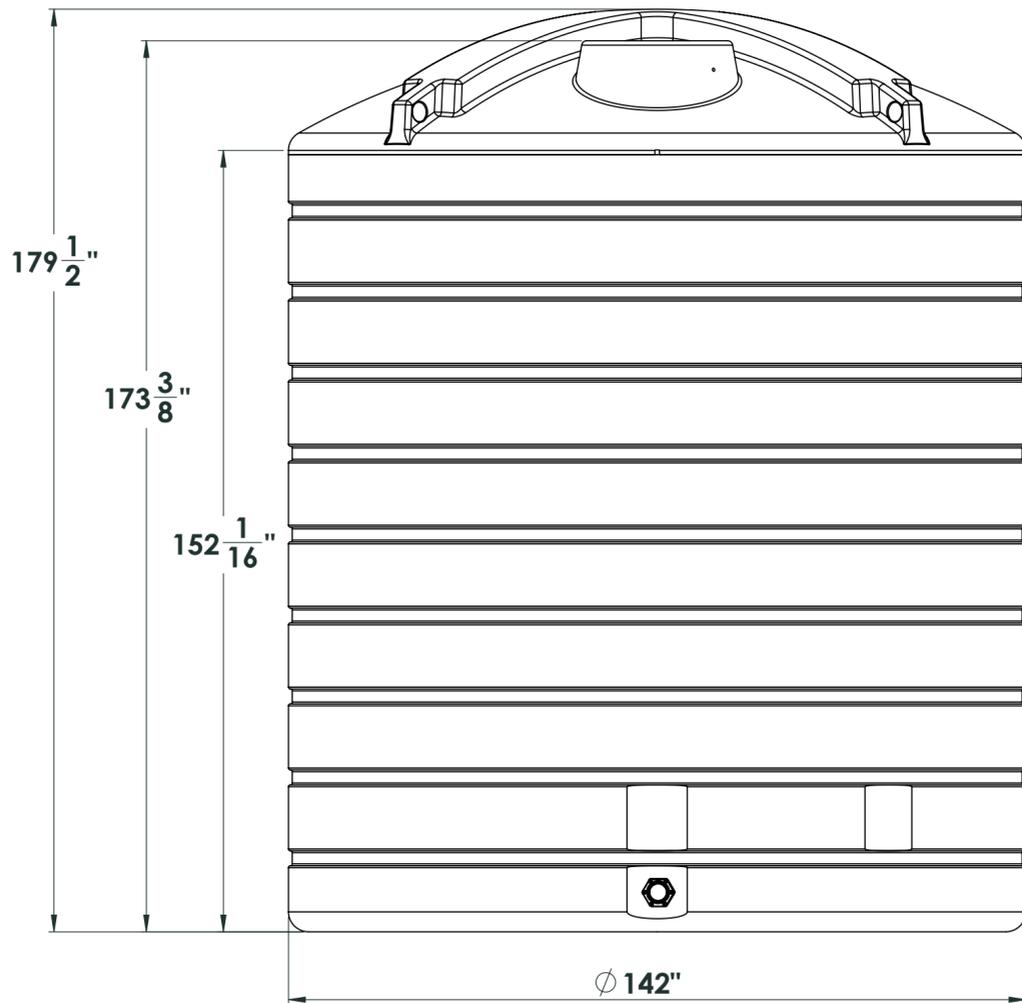
1



16 inch lid



3 inch bolted fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|-----------|---------|--------------------------------------|--|----------------------------------|------|----------------|---------------|
|           |         | UNLESS OTHERWISE SPECIFIED:          |  | NAME                             | DATE | ENDURAPLAS LLC |               |
|           |         | DIMENSIONS ARE IN INCHES             |  | DRAWN                            | DNS  | 11/1/16        | TITLE:        |
|           |         | TOLERANCES:                          |  | CHECKED                          |      |                | THV10000      |
|           |         | FRACTIONAL ±                         |  | ENG APPR.                        |      |                | SIZE DWG. NO. |
|           |         | ANGULAR: MACH ± BEND ±               |  | MFG APPR.                        |      |                | REV           |
|           |         | TWO PLACE DECIMAL ±                  |  | Q.A.                             |      |                | 1             |
|           |         | THREE PLACE DECIMAL ±                |  | COMMENTS:                        |      |                |               |
|           |         | INTERPRET GEOMETRIC TOLERANCING PER: |  |                                  |      |                |               |
|           |         | MATERIAL                             |  |                                  |      |                |               |
|           |         | FINISH                               |  |                                  |      |                |               |
| NEXT ASSY | USED ON | APPLICATION                          |  | SCALE: 1:50 WEIGHT: SHEET 1 OF 1 |      |                |               |
|           |         | DO NOT SCALE DRAWING                 |  |                                  |      |                |               |

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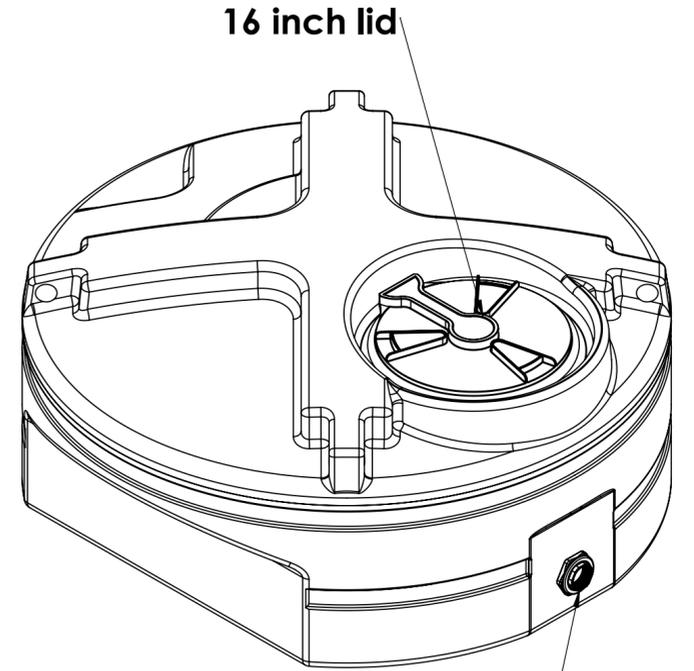
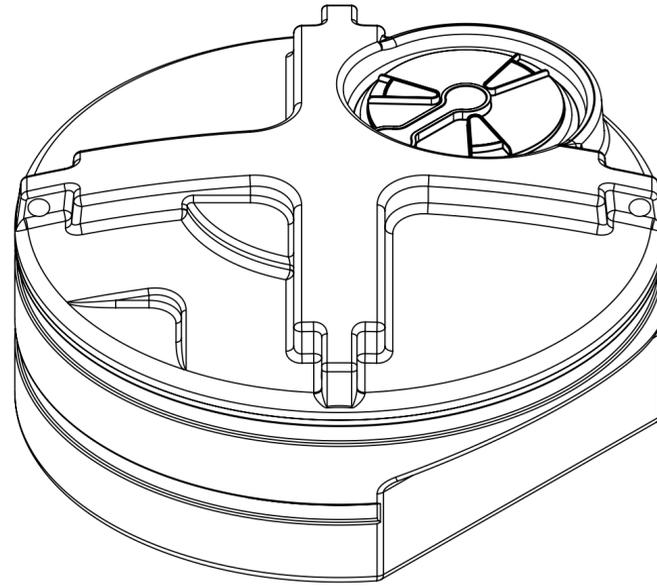
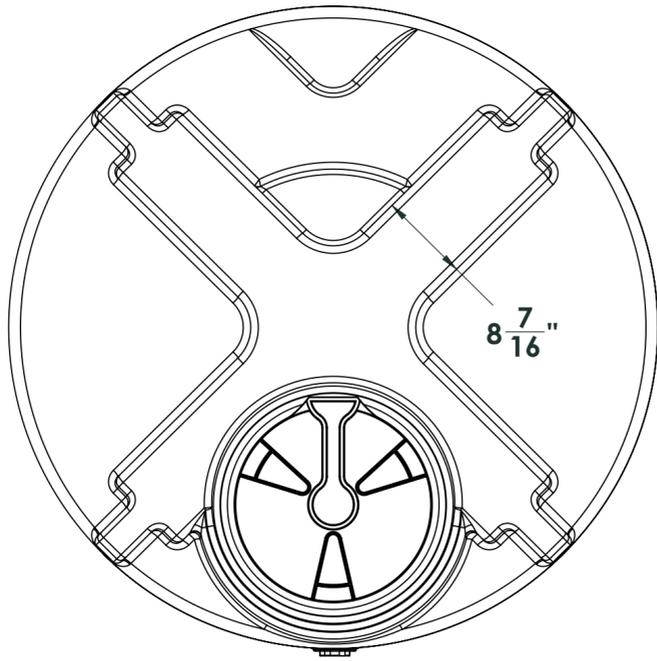
A

4

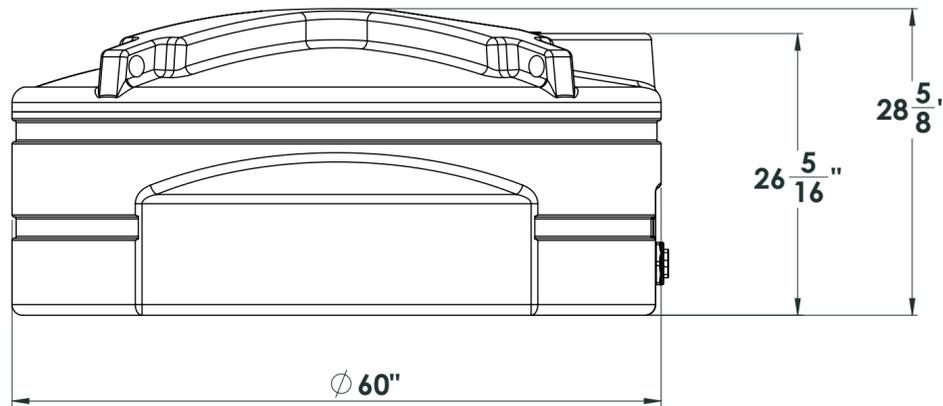
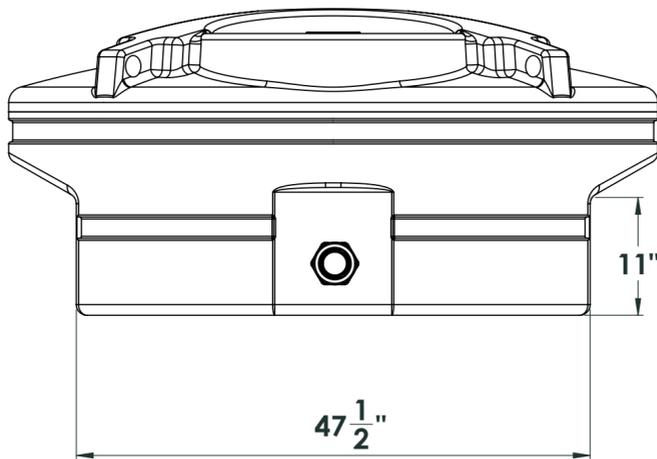
3

2

1



2 inch threaded fitting



**NOTE: Allow +/- 1.5% Shrinkage**

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|                                      |             |           |      |                |                                  |
|--------------------------------------|-------------|-----------|------|----------------|----------------------------------|
| UNLESS OTHERWISE SPECIFIED:          |             | NAME      | DATE | ENDURAPLAS LLC |                                  |
| DIMENSIONS ARE IN INCHES             |             | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
| TOLERANCES:                          |             | CHECKED   |      |                | TLV00275                         |
| FRACTIONAL ±                         |             | ENG APPR. |      |                | SIZE DWG. NO.                    |
| ANGULAR: MACH ± BEND ±               |             | MFG APPR. |      |                | REV                              |
| TWO PLACE DECIMAL ±                  |             | Q.A.      |      |                | 1                                |
| THREE PLACE DECIMAL ±                |             | COMMENTS: |      |                | SCALE: 1:20 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL    |           |      |                |                                  |
| FINISH                               | APPLICATION |           |      |                |                                  |
| NEXT ASSY                            | USED ON     |           |      |                |                                  |
|                                      |             |           |      |                |                                  |

4

3

2

1

D

D

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C

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B

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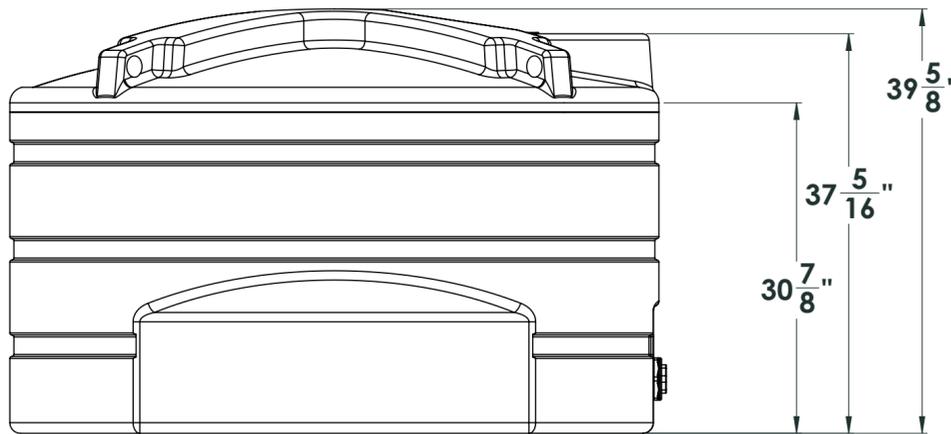
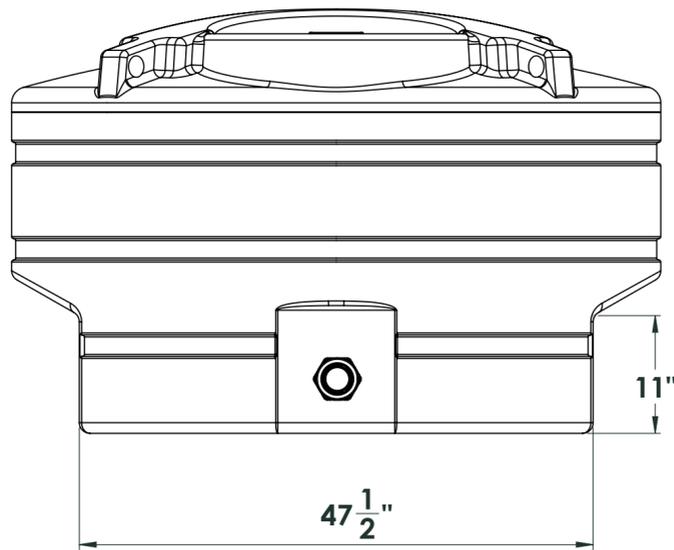
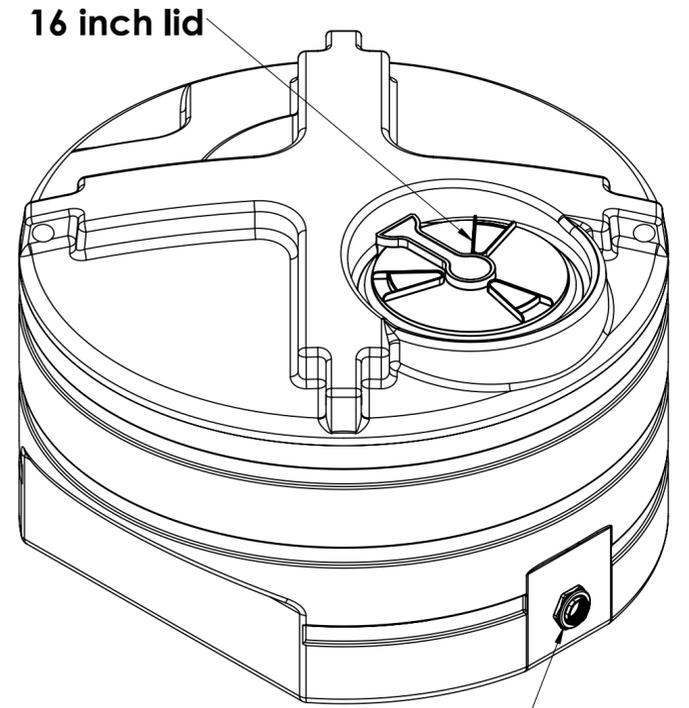
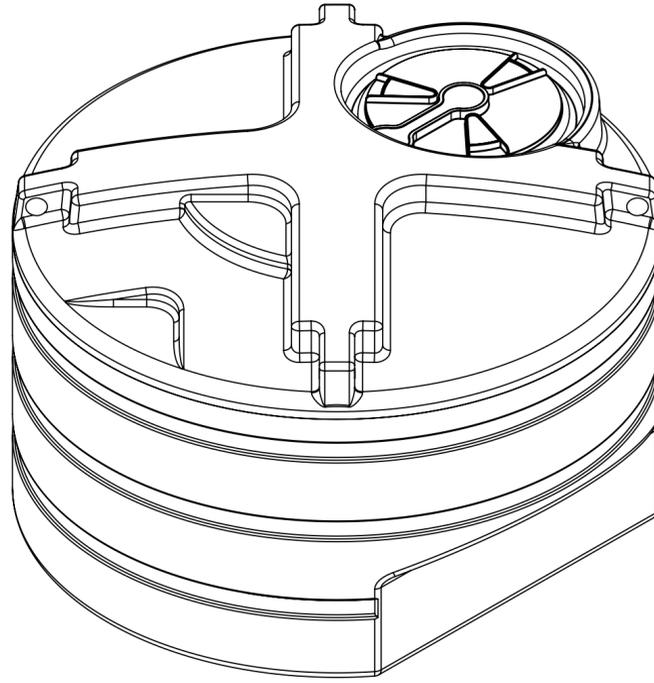
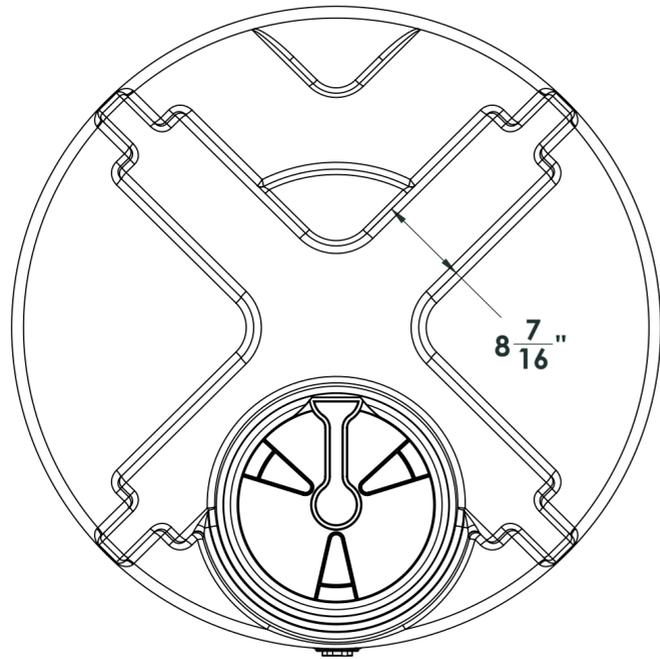
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4

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2

1



**NOTE: Allow +/- 1.5% Shrinkage**

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|                                      |             |           |      |                |                                  |
|--------------------------------------|-------------|-----------|------|----------------|----------------------------------|
| UNLESS OTHERWISE SPECIFIED:          |             | NAME      | DATE | ENDURAPLAS LLC |                                  |
| DIMENSIONS ARE IN INCHES             |             | DRAWN     | DNS  | 10/31/16       | TITLE:                           |
| TOLERANCES:                          |             | CHECKED   |      |                | TLV00400                         |
| FRACTIONAL ±                         |             | ENG APPR. |      |                | SIZE DWG. NO.                    |
| ANGULAR: MACH ± BEND ±               |             | MFG APPR. |      |                | REV                              |
| TWO PLACE DECIMAL ±                  |             | Q.A.      |      |                | 1                                |
| THREE PLACE DECIMAL ±                |             | COMMENTS: |      |                | SCALE: 1:20 WEIGHT: SHEET 1 OF 1 |
| INTERPRET GEOMETRIC TOLERANCING PER: | MATERIAL    |           |      |                |                                  |
| FINISH                               | APPLICATION |           |      |                |                                  |
| NEXT ASSY                            | USED ON     |           |      |                |                                  |
|                                      |             |           |      |                |                                  |

4

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2

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